



YASKAWA
MOTION CONTROL

PRODUCT INFORMATION

Product

Check:	R. Yasui	Publication No:	PI-6022
Translation/Creation:	Y. Mahan/th	Classification No:	DC-SGDA
Translated from:	DE9410938	Page:	1 of 18

CE Compatible Σ Series SGDA Servo Specifications

Introduction

The CE compatible Σ Series SGDA was developed for compatibility with overseas standards (low voltage standard, EMC directive) using the current Σ Series SGDA. Therefore, the basic specifications such as functions are the same as in the standard series. However, EMC directive compatibility is conditioned on box storage. For storage conditions refer to the Installation Manual (DE9409515).

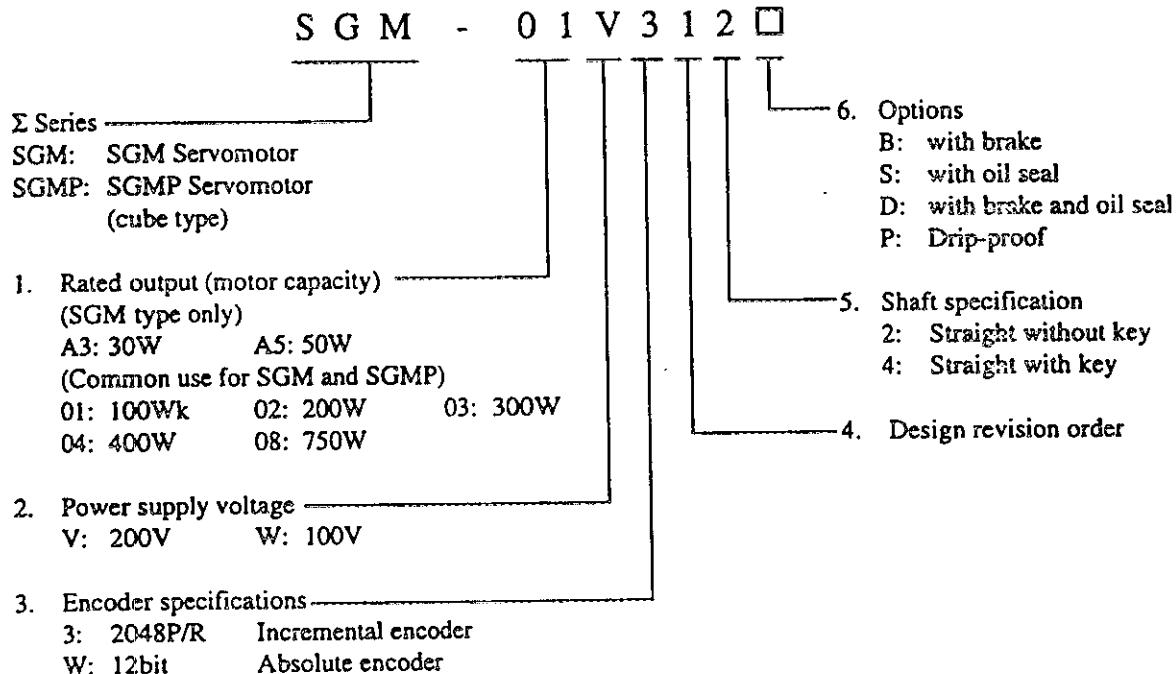
Revision:			
A-0	Original Issue	12.11.96	

1. Model Type

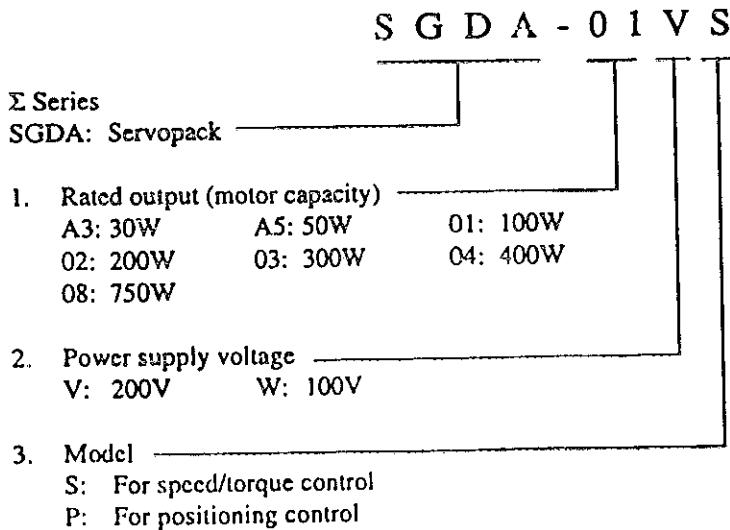
CE compatible products are shown by voltage indication for both motors and servopacks.

The motor selection setting at shipment is SGM only for servopack.

1.1. Motor



1.2 Servopack





2. Rating and Specifications

2.1. Speed/Torque control servopack SGDA ratings, and specifications are shown below.

Voltage		200V	100V
<i>I/O signals</i>	Output form	Phase A, B and C: Line driver	
	Frequency dividing ratio	(16 to N)/N (N=2048, or 1024) **	
	Sequence input	Servo ON, P drive (or motor forward/reverse by internal speed setting,) forward run stop (P-OT), reserve run stop (N-OT), alarm reset, current limit + selection (or internal speed selection), current limit-selection (or internal speed selection)	
	Sequence output	Current limit detection (or TGON), positioning complete, brake interlock, servo alarm, 3-bit alarm codes	
	Dynamic brake	Automatic, integrated DB operates at main power OFF, servo alarm or overtravel.	
	External regenerative unit	Required when exceeding the allowable load inertia *1	
Over travel		Dynamic brake stop at P-OT or N-OT or deceleration stop	
Protective functions		Over current, grounding, overload, overvoltage, overspeed, reference input read error, overrun prevention, origin error, CPU error, encoder error	
Indicators	Alarm and power LEDs		
	Programming panel is available as an option		
Others		Brake interlock signal output, Reverse run connection, JOG run, Electronic gear, Auto-tuning	

*1 Allowable load inertia ranges require no optional external regenerative unit. Values are 30times the moment of the inertia for 30W (0.04HP) to 200W (0.27HP) rotor inertia, and 20times for 400W (0.53HP) and 750W (1.01HP) rotor inertia. If load inertias exceed these ranges, restrict the operation or use a regenerative unit.

*2: The power voltage must not exceed 230V +10% (253V) or 115V + 10% (127V). If it is likely to exceed this limit, use a step-down transformer.

*3: The ambient temperature must be within the specified range. Even if the Servopack is installed in a box, the temperature inside the box must not exceed the range.

*4: The lowest speed of the speed control range is the speed at which the motor does not stop under 100% load.

*5: Speed regulation can be calculated using the following formula:

$$\text{Speed regulation} = \frac{(\text{No-load motor speed} - \text{full-load motor speed})}{\text{Rated motor speed}} \times 100\%$$

Under actual operating conditions, voltage or temperature fluctuation causes the amplifier to drift or the operating resistance to change, resulting in the motor speed being changed. The percentage of the motor speed change to the rated motor speed is called the "speed regulation".

*6: N is the number of encoder pulses.

2.2. Position control servopack SGDA ratings, and specifications are shown below.



Voltage	200V	100V
External regenerative unit	Required when exceeding the allowable load inertia. *1	
Over travel	Dynamic brake stop at P-OT or N-OT or deceleration stop	
Protective functions	Over current, grounding, overload, overvoltage, overspeed, reference input read error, overrun prevention, origin error, CPU error, encoder error,	
Indicators	Alarm and power LEDs	
	Programming panel is available as an open	
Others	Brake interlock signal output, Reverse run connection, JOG run, Electronic gear, Auto-tuning	

*1 Allowable load inertia ranges require no optional external regenerative unit. Values are 30times the moment of the inertia for 30W (0.04HP) to 200W (0.27HP) servomotors, and 20times for 400W (0.53HP) and 750W (1.01HP) servomotors. If load inertias exceed these ranges, restrict the operation or use a regenerative unit.

*2: The power voltage must not exceed 230V +10% (253V) or 115V + 10% (127V). If it is likely to exceed this limit, use a step-down transformer.

*3: The ambient temperature must be within the specified range. Even if the Servopack is installed in a box, the temperature inside the box must not exceed the range.

*4: N is the number of encoder pulses. It represents the range in which the motor is not stopped by the load.

3. Connection

3.1. Main Circuit Terminals

Terminal names are as follows:

Terminal signals	Name	Remarks
(L1) (L2)	Main circuit power supply input terminals	3-phase 200 to 230AV, +10-15%, 50/60Hz *1
(U) (V) (W)	Motor connection terminals	Connect U to red motor terminal, V to white terminal, and W to blue terminal.
(\ominus)	Grounding terminals	Connect to the motor grounding terminals (green), then drop into grounding. *2
(+) (-)	Regenerative resistance unit connection terminals	Connect to regenerative unit when regenerative unit is used.

*1: Single-phase 100 to 115 VAC, +10% to -15%, 50/60 Hz

*2: Connect the lead to the bracket at bottom of the servopack for dropping to the grounding.

3.2. I/O Signal Connector (1CN)

Connection of the upper-level controller and the grounding is executed using a shield. There is no Grounding Terminal.

1 CN Terminal Layout (Speed Control Type).

			1	T-REF	Torque reference input		19	SG	PG output signal OV		
2	SG	Torque reference input OV	3	V-REF	Speed reference input	20	PAO	PG output phase A	21	*PAO	PG output phase A
4	SG	Speed reference input OV	5	SEN	SEN signal input (absolute encoder only)	22	PBO	PG output phase B	23	*PBO	PG output phase B
6	DSEN	SEN signal input (absolute encoder only)	7	BK	Brake interlock signal output	24	PCO	PG output phase C	25	*PCO	PG output phase C
8	V-CMP	Speed coincidence output	9	TGON	TGON signal output	26	PSO	PG output phase S (absolute encoder only)	27	PSO	PG output phase S (absolute encoder only)
10	SG-COM	BK/V-CMP/TGON common OV	11	P-CL	Forward external torque limit ON input	28	BAT	Battery (+) (abs encoder only)	29	BATO	Battery (-) (abs encoder only)
12	N-CL	Reversed external torque limit ON input	13	+24VIN	External power supply input	30	ALO1	Alarm code output (open collector output)	31	ALO2	Alarm code output (open collector output)
14	S-ON	Servo ON input	15	P-CON	P control input	32	ALO3		33	SG-AL	Alarm code output common OV
16	P-OT	Forward rotation prohibited	17	N-OT	Reverse overtravel input	34	ALM	Servo alarm output	35	ALM-SG	Servo alarm output
18	ALM.RST	Alarm reset input				36					

Connector type on Servopack side: 10236-52A2JL (manufactured by 3M)

Connector type on Cable side: 10136-3000VE (manufactured by 3M)

Connector case type on Cable side: 10336-52A0-008 (manufactured by 3M)

1CN Terminal Layout (Position Control Type)

2	*PLUS	Command pulse input	1	*PLUS	Reference pulse input	19	SG	PG output signal 0V
4	*SIGN	Command signal input	3	*SIGN	Reference signal input	20	PAO	PG output phase A
6	*CLR	Error counter clear input	5	*CLR	Error counter clear input	22	PBO	PG output phase B
8	(COIN+)	Positioning complete signal output	7	BK	Brake interlock signal output	24	PCO	PG output phase C
10	SG-COM	EN/V-CMP/TGON common 0V	9	TGON	TGON signal output	26	PSO	PG output phase S (absolute encoder only)
12	N-CL	Reverse external torque limit ON input	11	P-CL	Forward external torque limit ON input	28	BAT	Battery (+) (abs encoder only)
14	S-ON	Servo ON input	13	+24VIN	External power supply input	30	ALO1	Alarm code output (open collector output)
16	P-OT	Forward overtravel input	15	P-CON	P control input	32	ALO3	
18	ALMSET	Alarm reset input	17	N-OT	Reverse overtravel input	34	ALM	Servo alarm output
						36		

Connector type on Servopack side: 10236-52A2JL (manufactured by 3M)

Connector type on Cable side: 10136-3000VE (manufactured by 3M)

Connector case type on Cable side: 10336-52A0-008 (manufactured by 3M)

3.3. Encoder Signal Input Terminal (2CN)

Connection between the encoder and the ground is executed by the shield. There is no ground terminal.

2CN Terminal Layout

2	PG0V	PG power supply 0V	1	PG0V	PG power supply 0V	11		
4	PG5V		3	PG0V		12	BAT+	Battery (+) (abs encoder only)
6	PG5V	PG power supply +5V	5	PG5V	PG power supply +5V	14	PC	PG input phase C
8	PS	PG input phase A (abs encoder only)	7	DIR	Rotation direct. input	16	PA	PG input phase A
10			9	*PS	PG input phase S (abs. encoder only)	18	PB	PG input phase B
						20		

Connector type on Servopack side: 10220-52A2JL (manufactured by 3M)

Connector type on Cable side: 10120-3000VE (manufactured by 3M)

Connector case type on Cable side: 10320-52A0-008 (manufactured by 3M)

3.4. Motor connection

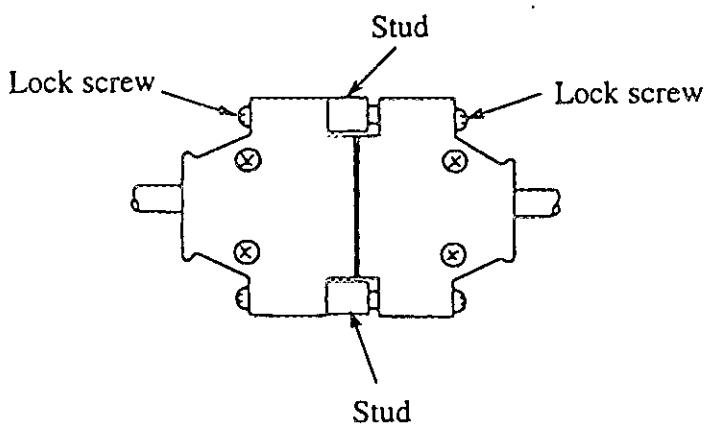
Processing for the lead wires coming from the motor is as follows:

Power lines (U, V, W, FG): loose leads (without connector)

Encoder wire: D-sub connector by Daiichi electric industry

Refer to the dimension for details.

Attach the connectors on the motor side by using studs as shown in the figure below..



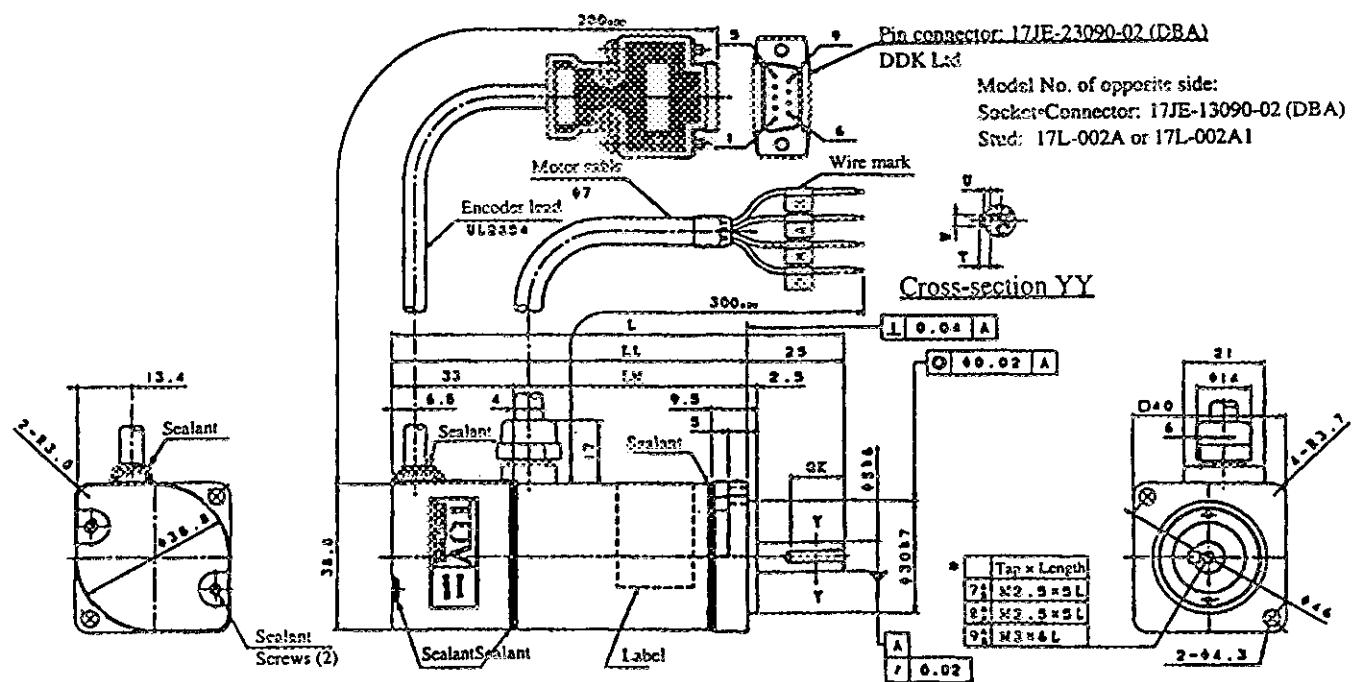
4. Dimensional Drawings

4.1. SGM Incremental Encoder, without Brake

30W~100W

Encoder cable connection spec. Motor cable connection spec.

1	A channel output	Blue	U phase	Red
2	A channel output	Blue/Black	V phase	White
3	B channel output	Yellow	W phase	Blue
4	B channel output	Yellow/Black	FG (frame ground)	Green/Yellow
5	C channel output	Green		
6	C channel output	Green/Black		
7	0V	Gray		
8	+5VDC	Red		
9	FG (frame ground)	Orange		

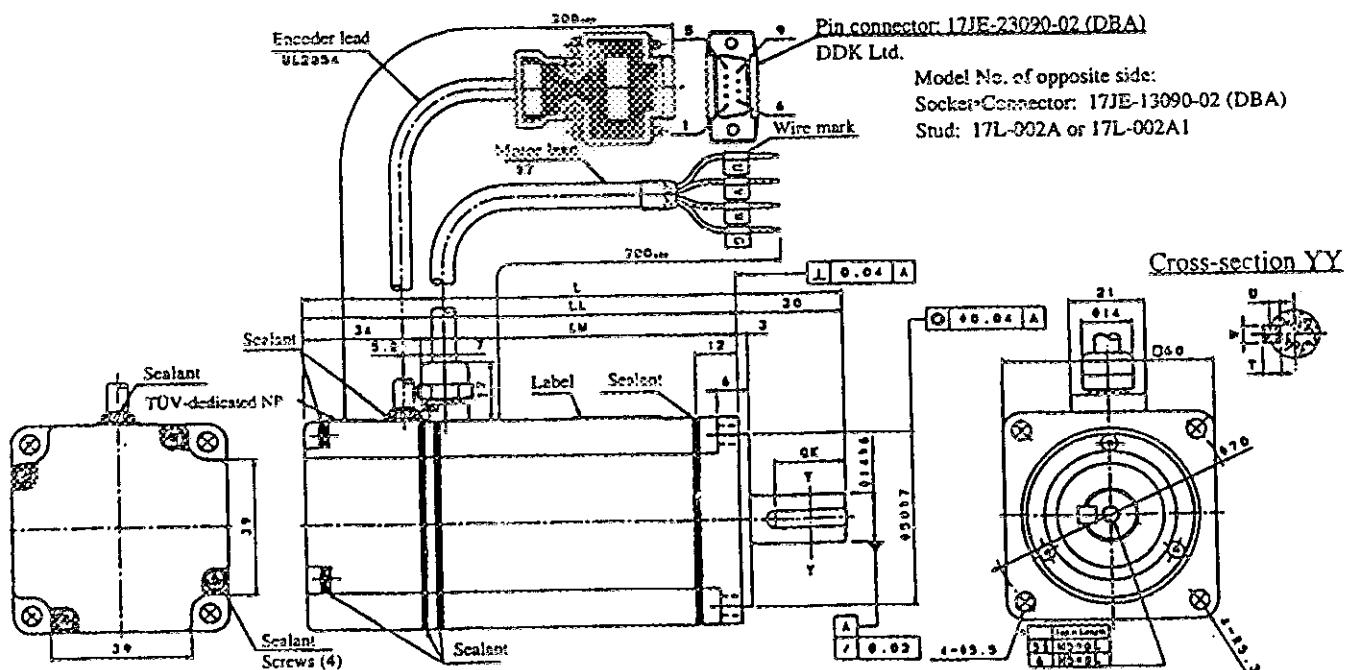


Item	Type	L (mm)	LL (mm)	LM (mm)	S (mm)	QK (mm)	U (mm)	W (mm)	T (mm)	Output (W)	Torque (N·m/Kgf·cm)	Time duty	RPM (r/min)	Mass (kg)	Allowable radial (N/kgf)	Allowable thrust (N/kgf)
1 ^A	SGM-A3 _w 312	94.5	69.5	36.5	6	without key				30	0.095/0.974			0.3	68/7	54/5.5
2 ^A	SGM-A3 _w 312					14	1.2	2	2							
3 ^A	SGM-A5 _w 312	102.0	77.0	44.0	6	without key				50	0.159/1.62	CONT	3000	0.4	68/7	54/5.5
4 ^A	SGM-A5 _w 312					14	1.2	2	2							
5 ^A	SGM-G1 _w 312	119.5	94.5	61.5	8	without key				100	0.318/3.25			0.5	78/8	54/5.5
6 ^A	SGM-G1 _w 312					14	1.8	3	3							

200W, 400W (200V)

Encoder cable connection spec. Motor cable connection spec.

1 A channel output	Blue	U phase	Red
2 A channel output	Blue/Black	V phase	White
3 B channel output	Yellow	W phase	Blue
4 B channel output	Yellow/Black	FG (frame ground)	Cacao/Yellow
5 C channel output	Cacao		
6 C channel output	Cacao/Black		
7 0V	Gray		
8 +5VDC	Red		
9 FG (frame ground)	Orange		



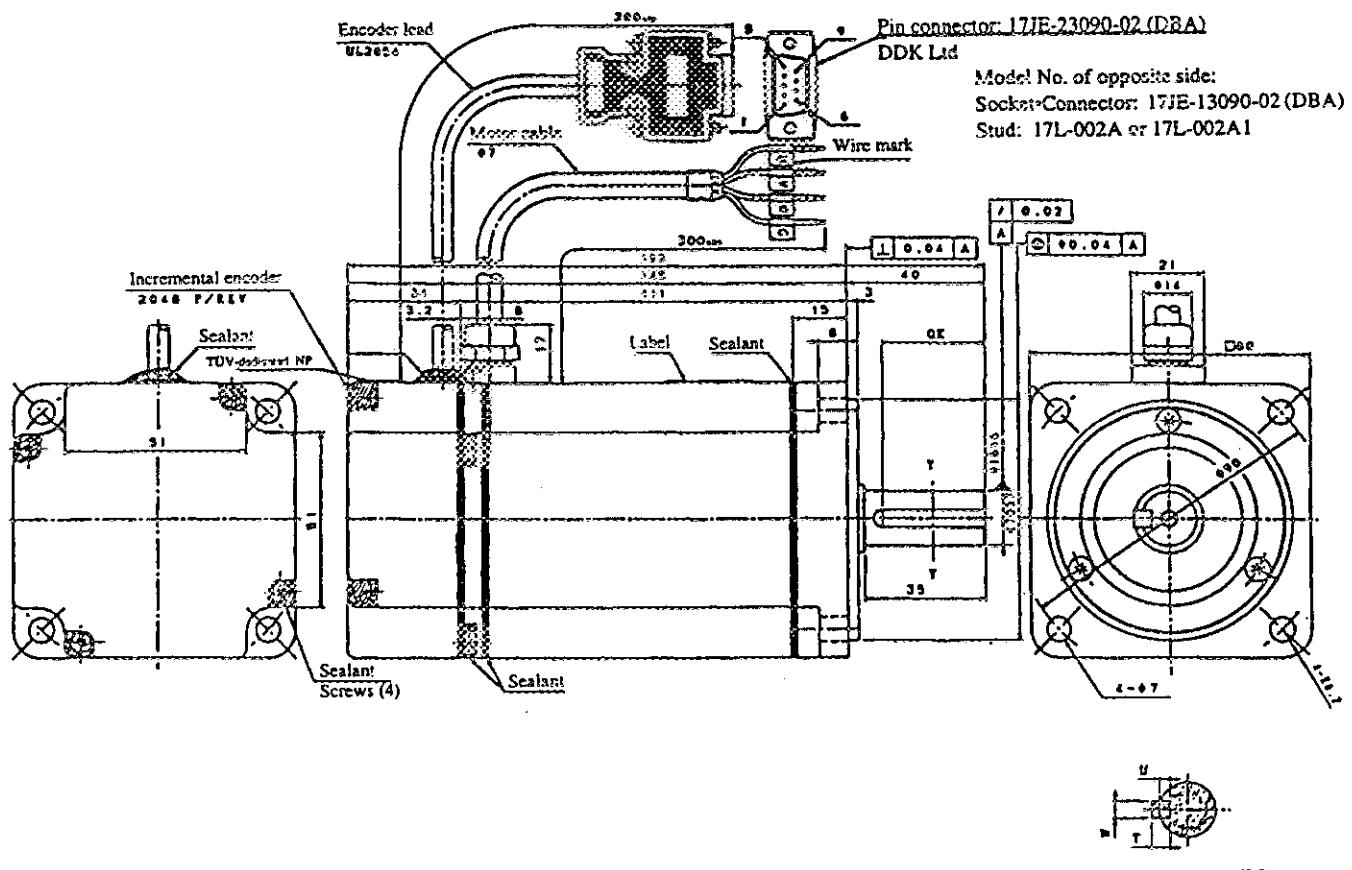
Item	Type	L (mm)	LL (mm)	LM (mm)	QK (mm)	U (mm)	W (mm)	T (mm)	Output (W)	Torque (N·m/kgf·cm)	Time duty	RPM (r/min)	Mass (kg)	Allowable radial (N/kgf)	Allowable thrust (N/kgf)
without key															
1 ^A _B	SGM-A3 ^V _w 312	126.5	96.5	62.5	20	3	5	5	200	0.637/6.49	CONT	3000	1.1	245/25	747.5
2 ^A _B	SGM-A3 ^V _w 314				20	3	5	5							
without key															
3	SGM-04V312	134.5	124.5	90.5	20	3	5	5	400	1.27/13.0			1.7	245/25	747.5
4	SGM-04V314				20	3	5	5							



750W (200V)

Encoder cable connection spec. Motor cable connection spec.

1	A channel output	Blue	U phase	Red
2	B channel output	Blue/Black	V phase	White
3	B channel output	Yellow	W phase	Blue
4	B channel output	Yellow/Black	PG (frame ground)	Green/Yellow
5	C channel output	Green		
6	C channel output	Green/Black		
7	OV	Gray		
8	+5VDC	Red		
9	PG (frame ground)	Orange		

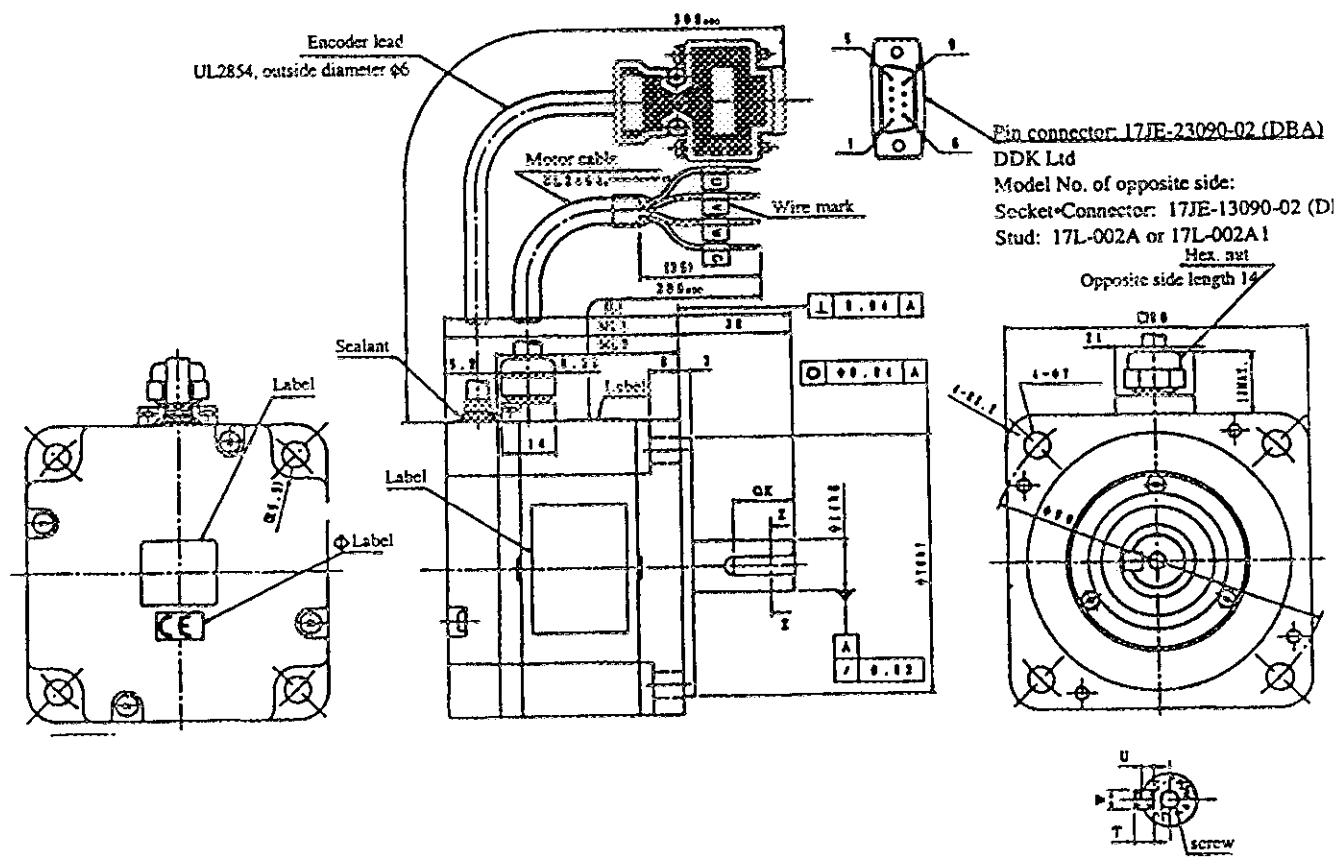


Item	Type	Shaft-end tap	QK (mm)	U (mm)	W (mm)	T (mm)	Output (W)	Torque (N·m/kgf·cm)	Time duty	RPM (r/min)	Mass (kg)	Allowable radial (N/kgf)	Allowable thrust (N/kgf)
1	SGM-08V312	without tap											
			without key										
2	SGM-01V114	without tap	30	3	5	5	750	2.39/24.3	CONT	3000	3.4	392/40	147/15
3	SGM-08V316	M5x8L	30	3	5	5							

200W, 300W (100V), 400W (200V)

Encoder cable connection spec. Motor cable connection spec.

1	A channel output	Blue	U phase	Red
2	B channel output	Blue/Black	V phase	White
3	C channel output	Yellow	W phase	Blue
4	D channel output	Yellow/Black	FG (frame ground)	Green/Yellow
5	E channel output	Green		
6	F channel output	Green/Black		
7	OV	Gray		
8	+5VDC	Red		
9	FG (frame ground)	Orange		



Cross-section YY



750W (200V)

Encoder cable connection spec. Motor cable connection spec.

1	A channel output	Blue	U phase	Red
2	A channel output	Yellow/Black	V phase	White
3	B channel output	Yellow	W phase	Blue
4	B channel output	Yellow/Black	PG (frame ground)	Green/Yellow
5	C channel output	Green		
6	C channel output	Green/Black		
7	0V	Gray		
8	+5VDC	Red		
9	PG (frame ground)	Orange		

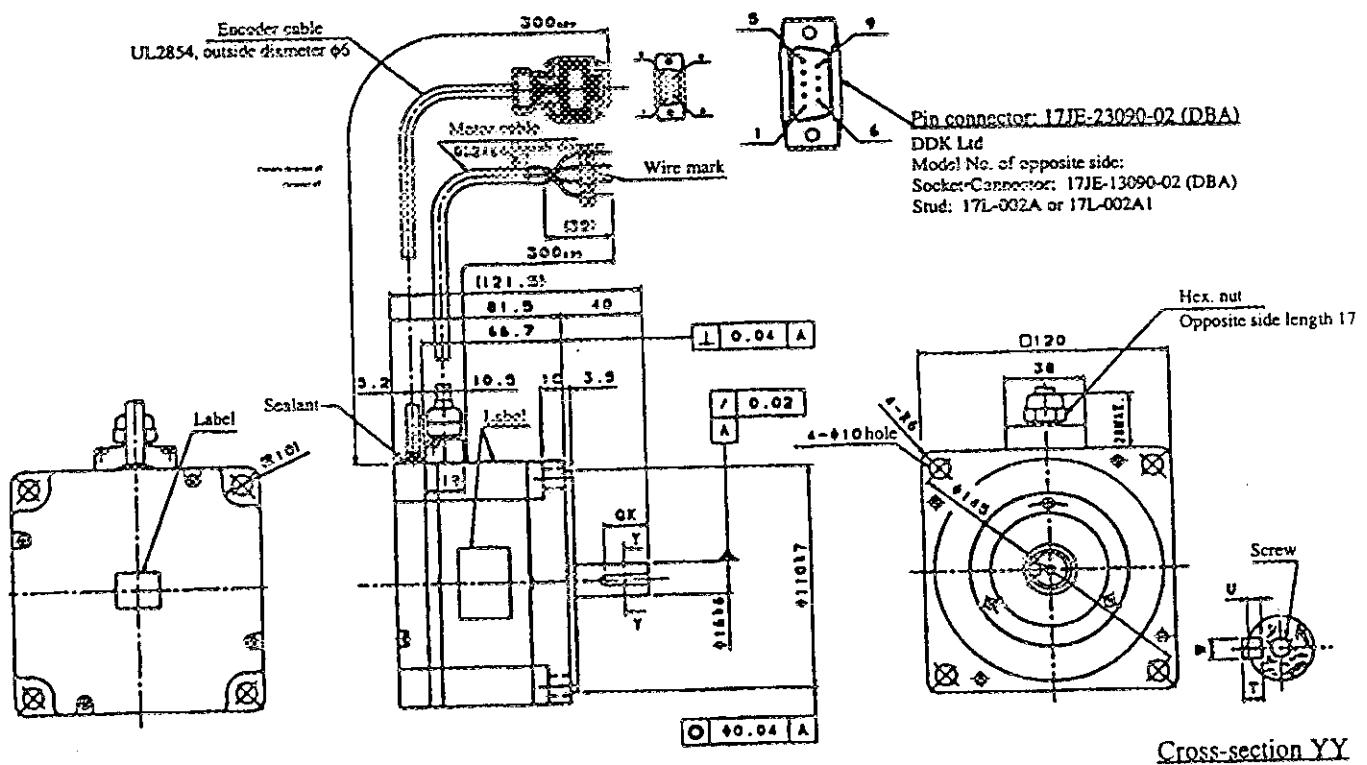
Pin connector: 17JE-23090-02 (DBA)

DDK Ltd

Model No. of opposite side:

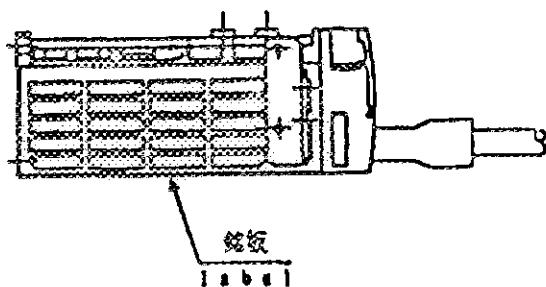
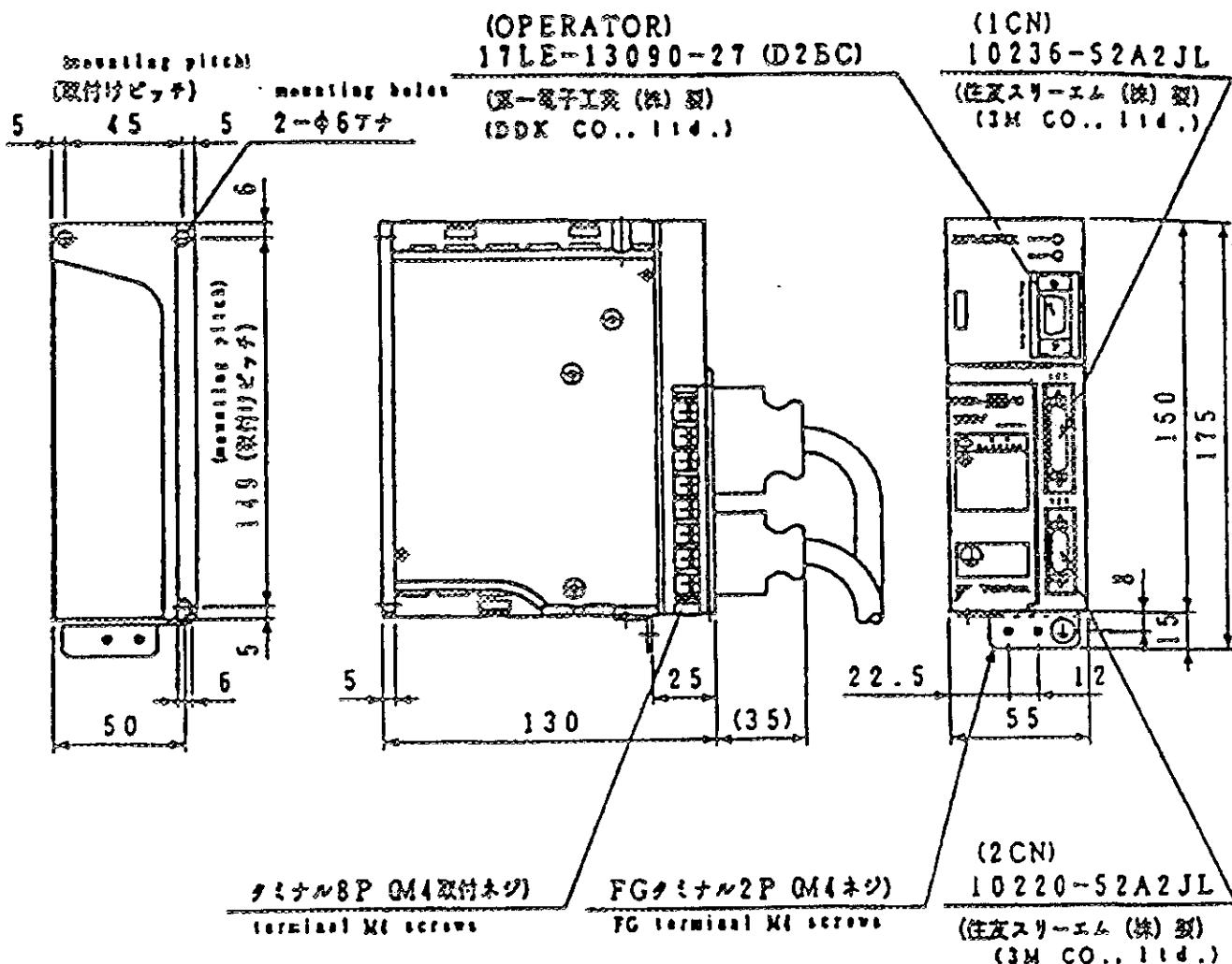
Socket-Connector: 17JE-13090-02 (DI)

Stud: 17L-002A or 17L-002A1

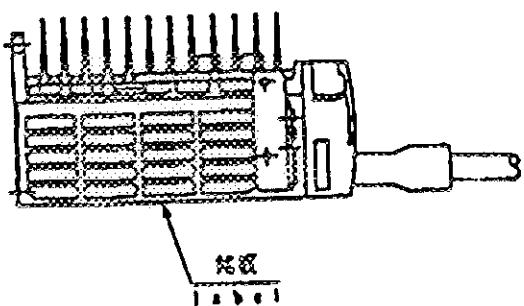
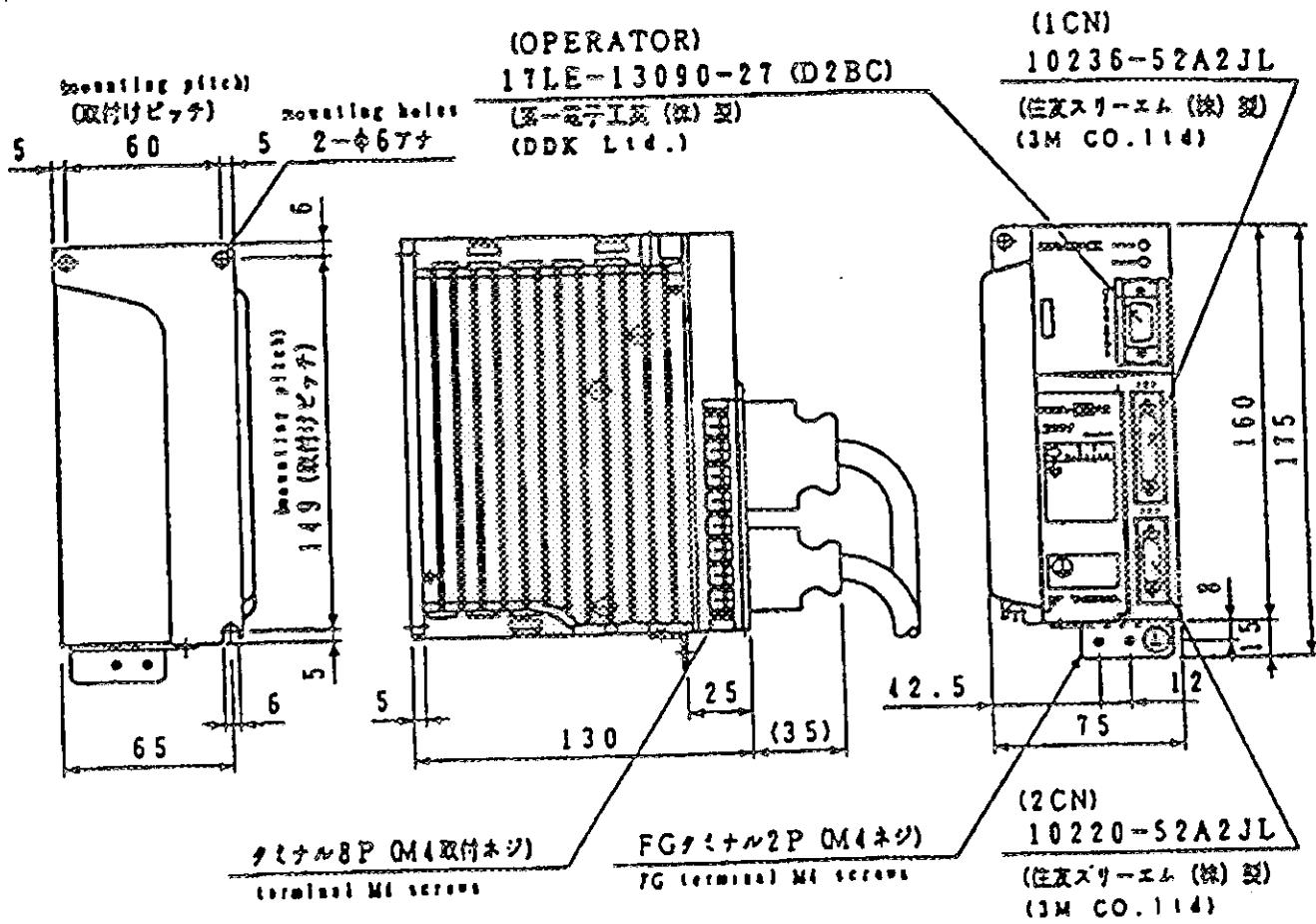


Item	Type	Screw	QK (mm)	U (mm)	W (mm)	T (mm)	Output (W)	Torque (N·m/kgf·cm)	Time duty	RPM (r/min)	Mass (kg)	Allowable radial (N/kgf)	Allowable thrust (N/kgf)
1	SGMP-08V312	without screw		without key									
2	SGMP-08V314	without screw	22	3	5	5	750	2.39/24.3	CONT	3000	4.2	392/40	147/15
3	SGMP-08V316	M3 screw depth6	22	3	5	5							

30, 50, 100, 200 (200V only) W



200 W (100V only), 400W (200V only)



300W (100V only), 750W (200V only)

