

# Variable Frequency Drive (VFD) FP605 Mechanical Specification Submittal For Enclosed Configured UL Type 3R Rated (F6C3) Packages

### **GENERAL**

The FP605 is an industrial fan and pump PWM (pulse-width-modulated) AC drive. Three-phase input line power is converted to a sine-coded, variable frequency output, which provides optimum speed control of any conventional squirrel cage induction motor, permanent magnet motor, or synchronous reluctance motor. The use of IGBTs (Insulated Gate Bipolar Transistors), with a carrier frequency range of 2 kHz to 12.5 kHz, permits quiet motor operation.

This drive has one control logic board for all horsepower ratings. Printed circuit boards employ surface-mount technology, providing both high reliability, and small physical size of the printed circuit assemblies. The microprocessor delivers the computing power necessary for complete three-phase motor control in industrial applications.

Operating Principle: Input three-phase AC line voltage is first rectified to a fixed DC voltage. Using pulse width modulation (PWM) inverter technology, the DC voltage is processed to produce an output waveform in a series of variable-width pulses. Unique firmware algorithms optimize motor magnetization through control of voltage, current, and frequency applied to generate a nearly sinusoidal output waveform.

### **STANDARDS**

UL 508A (Industrial Control Panels)
IBC and HCAI (OSHPD) for wall mounted enclosures
UL, cUL listed RoHS 2 Compliant
WEEE Directive

## **ENVIRONMENTAL & SERVICE CONDITIONS**

Ambient service temperature: -10°C to 40°C Ambient storage temperature: -20°C to 70°C Humidity: 0% to 95%, non-condensing

individually. 070 to 5570, from condensing

Altitude: to 1,000 meters (3,300 feet); higher by

derating

Service factor: 1.0

Conformal coating: IEC 60721-3-3, 3C2, 3S2

# **QUALITY ASSURANCE**

In-circuit testing of all printed circuit boards is conducted to ensure proper manufacturing

Final printed circuit board assemblies are functionally tested via computerized test equipment

All fully assembled controls are computer tested with induction motor loads to assure unit specifications are met

The average MTBF (Mean Time Between Failure) is 28 years

### **CONSTRUCTION**

Input section of the VFD - VFD power input stage converts three-phase AC line power into a fixed DC voltage via a solid-state full-wave diode rectifier with MOV (Metal Oxide Varistor) surge protection. An internal 5% split choke, built-in both positive and negative DC bus, or an internal 3% DC choke, built-in on positive side of the DC bus, reduces harmonics for cleaner power and power line transient protection.

Intermediate section of the VFD - DC bus maintains a fixed DC voltage with filtering and short circuit protection as a DC supply to the VFD output section. It is interfaced with the VFD diagnostic logic circuit to continuously monitor and protect the power components.

Output section of the VFD - Insulated Gate Bipolar Transistors (IGBTs) convert DC bus voltage to a variable frequency and voltage, utilizing a PWM sine-coded output to the motor.

# POWER AND CONTROL ELECTRONIC HOUSINGS

UL Type 3R full enclosure: 208 V/240 V, 0.5 through 150

HP; 480 V, 0.75 through 600 HP

Microprocessor-based control circuit

Non-volatile memory (EEPROM): all programming memory is saved when the VFD is disconnected from power

Digital operator keypad and display provide local control and readout capability:

Local/Remote/Start/Stop commands Speed Reference command Reset command

10-year designed heatsink cooling fan with programmable on/off/temperature control

USB Mini-B port for quick and easy PC connection or any USB On-the-Go device

### **PROTECTION**

Output current overload rating of 110% for 60 seconds, 140% for 2 seconds, 175% instantaneous

Output short circuit protection

Current limited stall prevention (overload trip prevention) during acceleration, deceleration, and run conditions

Optically isolated operator controls

Fault display with fault storage (10 most recent faults) and fault trace history

"Hunting" prevention logic

Restart after momentary power loss

Electronic ground fault protection

Electronic motor overload/overtemperature protection (UL approved) with thermal memory selection

Electronic motor overload relay protects the motor while in operation

Motor current display as well as verification that the motor is running

Proof of flow/loss of flow detection

DC bus charge indication

Heatsink overtemperature with speed fold-back feature

Cooling fan operating hours recorded

Input/output phase loss protection

Overtorque/undertorque detection

Reverse prohibit selectable

Short circuit withstand rating of 100 kA RMS with customer provided branch circuit protection.

Multiple emergency override modes for continuous no fault operation

### **OPERATION**

PI control, output frequency and speed display can be programmed for other speed-related and control indications, including: RPM, CFM, GPM, PSI, in WC, % of maximum RPM, or custom

Pump status display capability:

System pressure setpoint
Control operation status
Pump motor output frequency
Transducer feedback
Drive status monitors
Drive lifetime monitors

Power loss ride-through (2 seconds capable)

VFD accepts either a direct acting or a reverse acting speed command signal.

Bi-directional "Speed Search" capability to start into a rotating load. Two types: current detection and residual voltage detection

DC injection braking, to prevent fan "windmilling"

Remote Run/Stop command input

Eight programmable multi-function input terminals (24 VDC) providing 60+ programmable features

Three programmable 0 to 10 VDC or 4-20 ma analog inputs: functions including frequency reference, PID setpoint, PID feedback, PTC motor temperature and others

Two programmable 0 to 10 VDC or 4-20 ma analog outputs: proportional to drive monitor functions including output frequency, output current, output power, PI feedback, output voltage and others

Three programmable multi-function output relays: Form A rated 2 A @ 250 VAC & 30 VDC providing 50+ functions

One fixed "Fault" Form C output relay: Rated 2 A @ 250 VAC & 30 VDC

Eight programmable application presets

8-Line, 32-character Local-Remote LCD display provides readout functions that include output frequency, output voltage, output current, output power, DC bus voltage, interface terminal status, PI feedback and fault status

Over 100 programmable functions resettable to factory presets

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User parameter initialization to re-establish project specific parameters

Automatic parameter backup with selectable time intervals

Ramp-to-stop, coast-to-stop, DC injection braking-to-stop or coast-to-stop with timer selection

Auto restart capability: 0 to 10 attempts with adjustable delay time between attempts

One custom selectable Volts/Hertz pattern and multiple preset Volts/Hertz patterns

Frequency reference input signal, adjustable for bias and gain

While the VFD is running, operational changes in control and display functions are possible, including:

Acceleration time: 0 to 6000 seconds Deceleration time: 0 to 6000 seconds Frequency reference command Monitor display

Automatic energy saving optimizer, reduced voltage operation

### **PRODUCT FEATURES**

VFD efficiency: 96% at half-speed; 98% at full-speed

Controlled speed range of 40:1

Maximum output frequency: 400 Hz

Functional safety: Safe Torque Off (SIL3, Cat. 3, PLe)

140% starting torque capability, available from 3 Hz to 60 Hz

Displacement power factor of .98 throughout the motor speed range

Remote speed reference (speed command) signal:

0 to 10 VDC (20 kΩ) 4 to 20 mA DC (250  $\Omega$ )

24 VDC, 150 mA transmitter power supply

Data logging – record status for up to 10 monitors with adjustable sample time

Built-In real time clock for time and date stamping events

Custom monitors (up to 12 monitors) with bar graph, analog gauge, and trend plot display functions

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Two internal (PI) controls

Drive internal PI closed-loop control with selectable engineering units

Independent PI control for use with external device

Feedback signal low pass filter

Feedback signal loss detection and selectable response strategy

Feedback signal inverse and square root capability

Input and output terminal status indication

Diagnostic fault indication

"S-curve" soft start / soft stop capability

Serial communication loss detection and selectable response strategy

"Up/Down" floating point control capability

Critical frequency rejection capability: three selectable, adjustable bandwidths

Adjustable carrier frequency from 2 kHz to 12.5 kHz

Analog/Digital Virtual I/O – internally sends an output to an input (no wiring needed)

Dynamic noise control for quiet motor operation

Programmable security code

Cloud service (Yaskawa Drive Cloud) for product registration and parameter storage

Store up to four additional parameter sets in keypad

16 preset speeds

**Built-in Modbus RTU communications** 

Optional network communications include:

- EtherNet/IP dual port
- Modbus/TCP dual port
- PROFIBUS-DP
- DeviceNet
- LonWorks

Rotational as well as Stationary motor auto-tuning

"High Slip Braking" (HSB) function stops the motor in up to half the time it would take without this function

Control Methods Include:

V/F Control

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**Enhanced PM Motor control SynRM Motor Control** 

**Motor Types:** 

Induction

Permanent Magnet

Synchronous Reluctance

LCD Local/Remote keypad with copy keypad capability

Motor preheat function

Self-regulating lead/lag control for multiple drives (up to 5 fans or pumps)

Drive/motor alternation control (share motor run time for lead drive/motor)

Up to four PID setpoints

Enhance pump control features:

Easy sleep/wakeup PID setup No flow/deadhead protection Submersible motor thrust bearing control

Automatic system restart

Sleep boost

Low and high pressure feedback detection

Power loss utility start delay timer

Loss of prime (LOP)/pump dry-run protection

Pre-charge control (controlled pipe fill)

Optional dual transducer feedback for redundancy

Impeller de-scaling/de-ragging control

Low city, low/high water alarm digital input selections

Draw down start level selection for PID setpoint

Contactor Multiplexing features:

Stage/de-stage control – add/remove drive based on feedback or output frequency Speed reduction after lag pump staging Setpoint boost after de-staging Hard current limit

Back spin timer

Flash upgradeable firmware

Programming and firmware upgrade without three-phase main power

DriveWizard Mobile App (Bluetooth or USB-on-the-Go)

**LED Status Ring** 

Complete package is factory assembled in Oak Creek, Wi.

Input disconnect switch with a lockable, through-the-door operating mechanism functions

Branch circuit protect options: standard circuit breaker, 65 kAIC, 100 kAIC, non-fused disconnect switch, and fuses

3% line and load reactors are available as options

Door mounted control options include the following:

Keypad viewing window Start/Stop push buttons Run (green), Stop (red), and fault (red) pilot lights Hand/Off/Auto switch

Speed pot

Speed pot with Hand/Off/Auto switch

### Other options:

Additional 8 digital outputs Additional 2 analog outputs 200 VA control transformer Bluetooth keypad Custom nameplates Space heater 50 °C ambient temperature rating Motor output terminal block