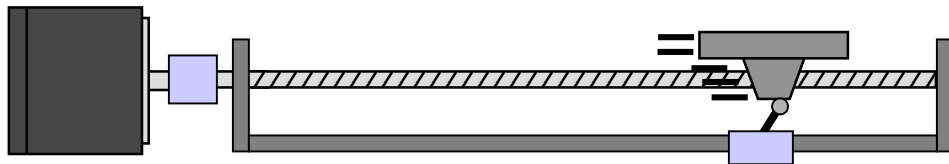
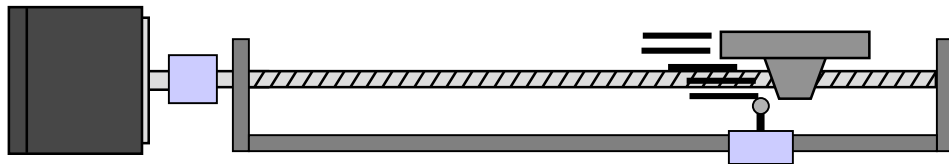


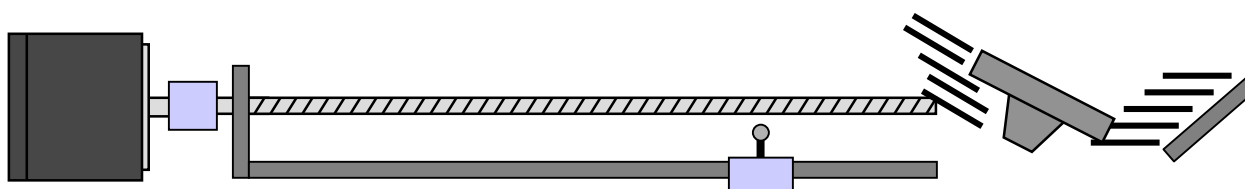
1. Table moves as commanded. It is about to hit the limit switch.



2. Table triggers limit switch. Motor attempts to stop as directed in Pn001.1



3. The table's momentum carries it **past** the limit switch. Since the limit switch is no longer ON, the motor is again allowed to move freely.



4. Table runs into the hard stop, causing damage to the slide.

