

Inputs 1 and 2 to initiate the read and write process, respectively.

USER Variables:

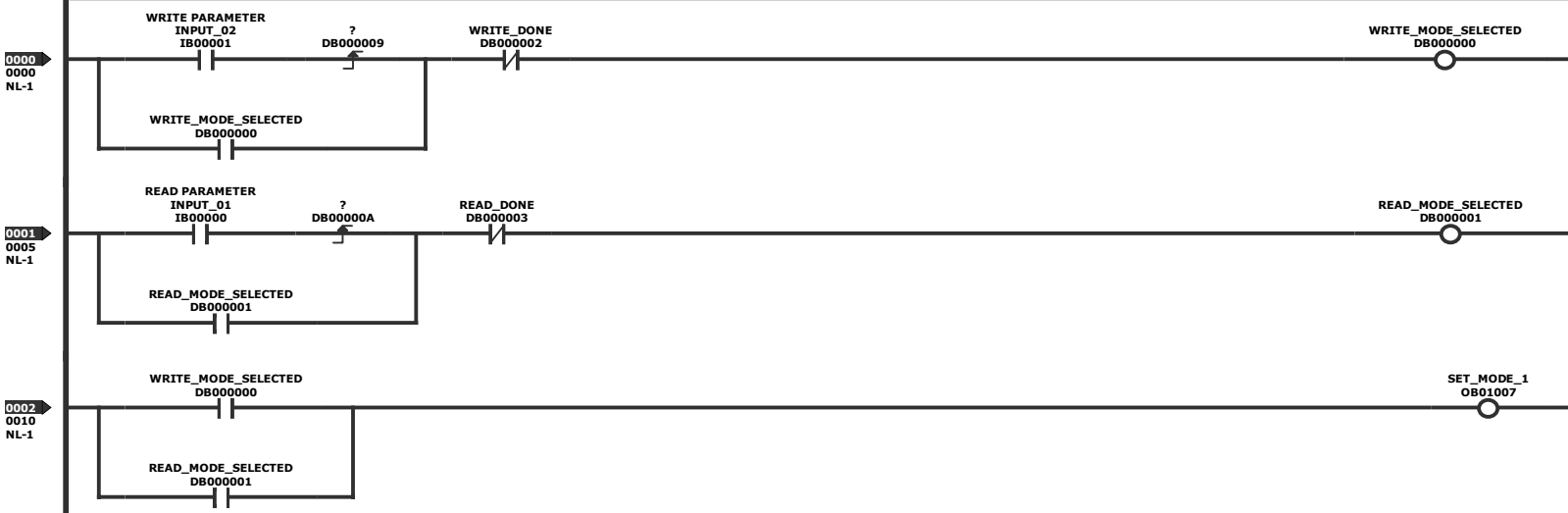
- MW05000: Parameter Number
- ML05002: Parameter Read Value
- ML05004: Parameter Write Value

D/N Output Variables:

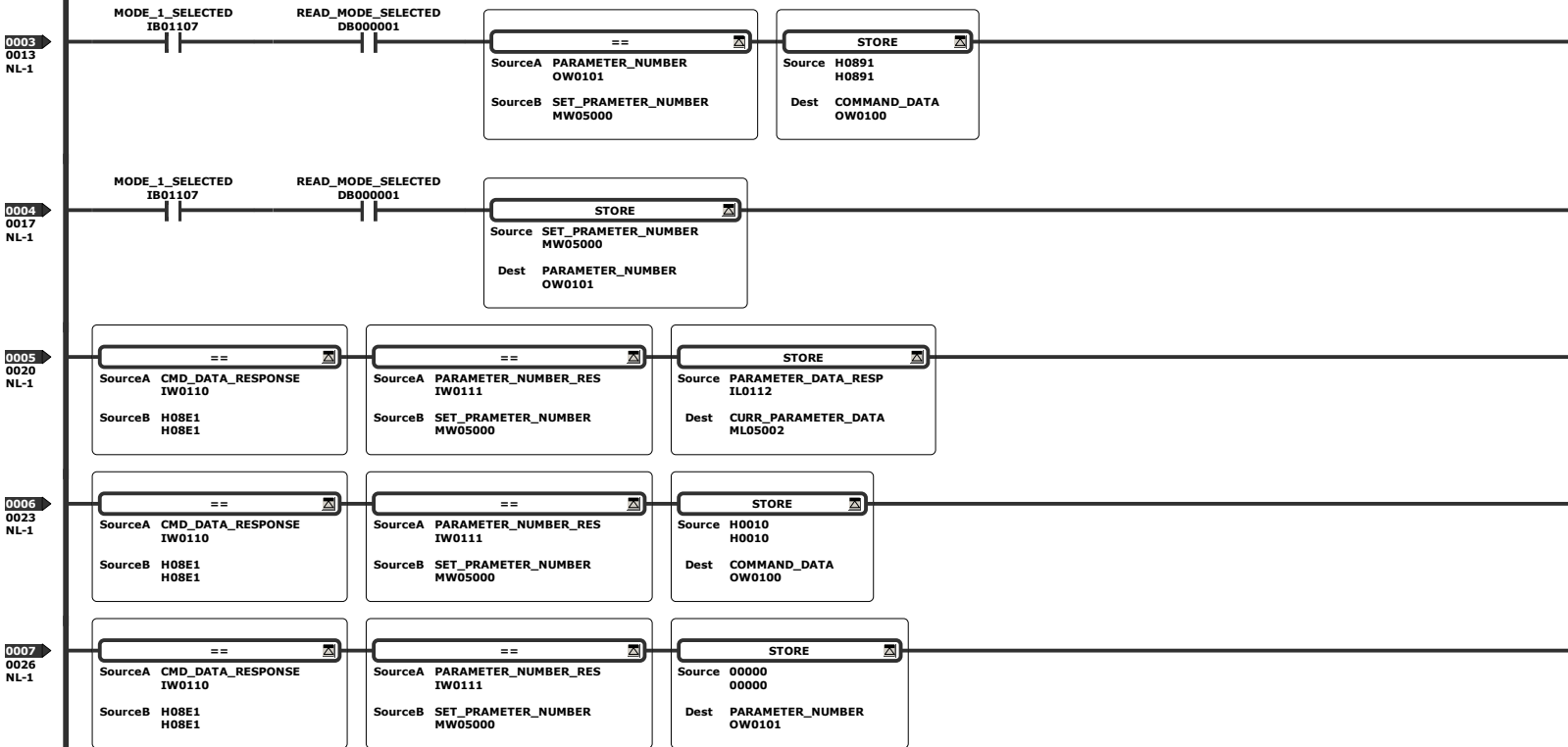
- OW0100: General Command Area, bytes: 0&1
- OW0101: Set Parameter Number
- OL0102: Set Parameter Data

D/N Input Variables:

- IW0110: General Response Area, bytes: 0&1
- IW0111: Read Parameter Number
- IL0112: Write Parameter Data



READ OPERATION



WRITE OPERATION

