

**Yaskawa Electric America  
MotionWorks Version 4.06  
Released January 2001**

**General Changes**

- 1) This software includes LadderWorks version 1.06. Bugs have been fixed that were found in the previous release version of LadderWorks included in MotionWorks 4.05B software.
- 2) The user can now enter symbols into the database for the setup parameters, (OWCXXX), and monitor parameters, (IWCXXX), in a controller.
- 3) The symbol database has been added to the download routine of the file transfer. Now, the Symbol database is stored on the PC and also on the controller after a file transfer has been done. When monitoring the ladder drawing online and logged on to the controller, all of the database information is shown on the ladder rungs on the PC.
- 4) The on-line help screens are all changed to HTML format. The help screen information has also been updated to be more accurate for the newest version of controllers.