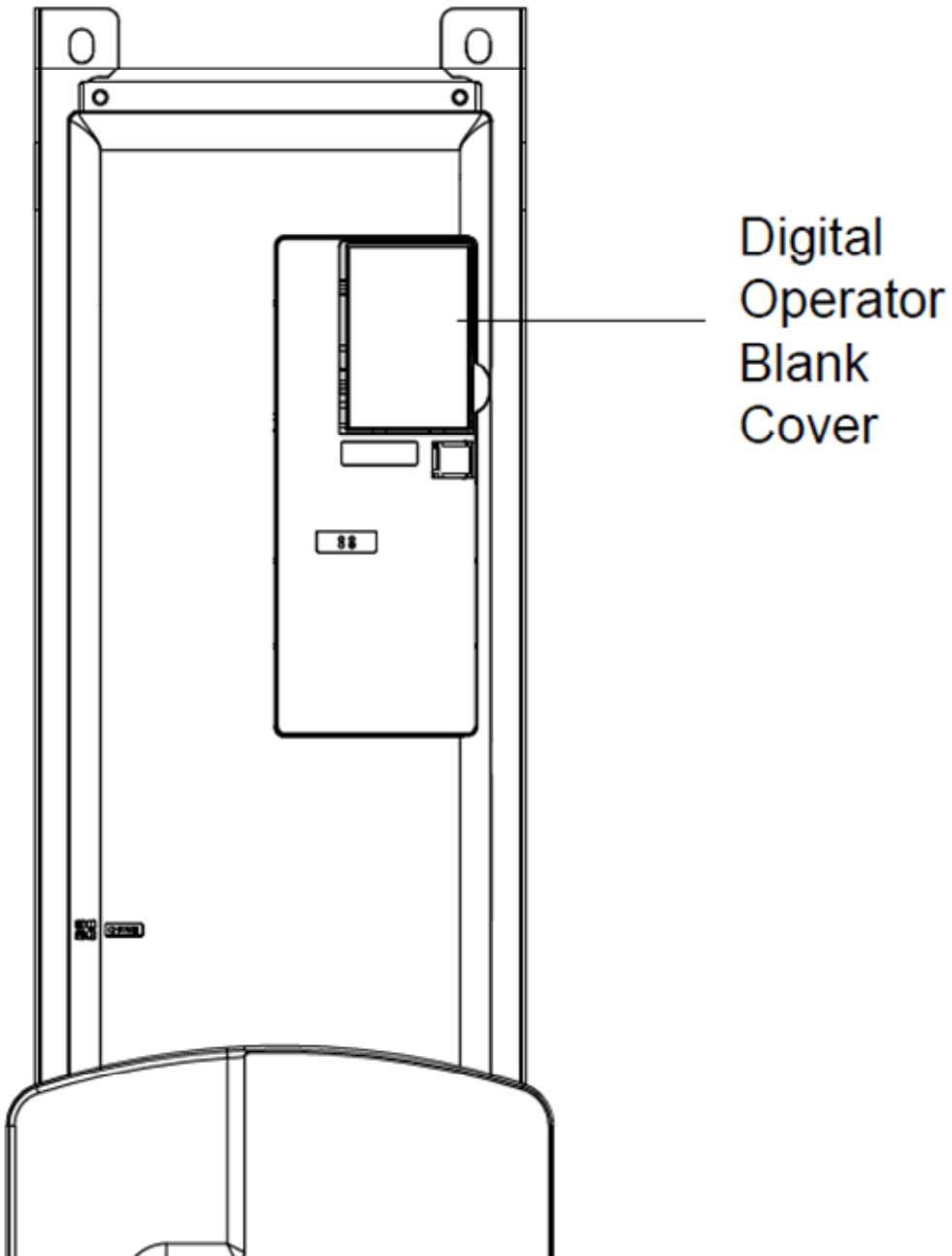
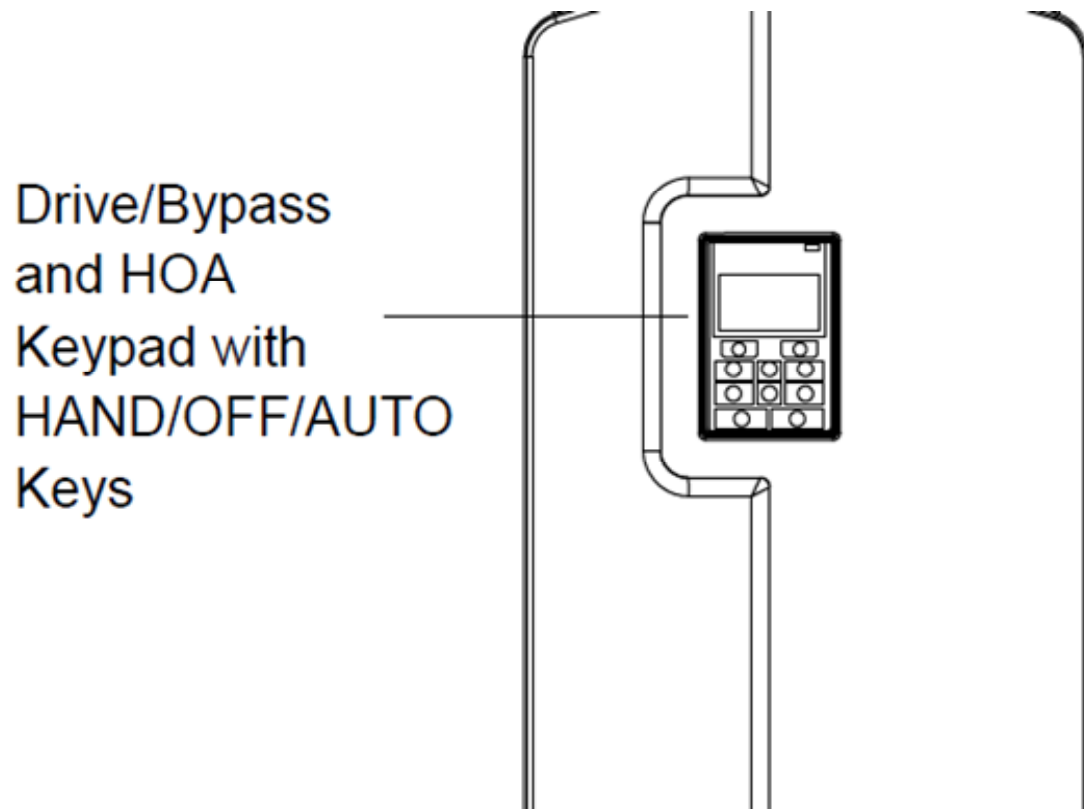


1. Turn the main input disconnect handle counter-clockwise to de-energize the Z1000 Bypass.
2. Disconnect the drive's digital operator blank cover.



3. Disconnect the digital operator from the bypass portion of the cabinet.



4. Plug the digital operator into the drive.
5. Turn the main input disconnect handle clockwise to energize the Z1000 Bypass.

You now have full access to the drive parameters as well as modified constants.