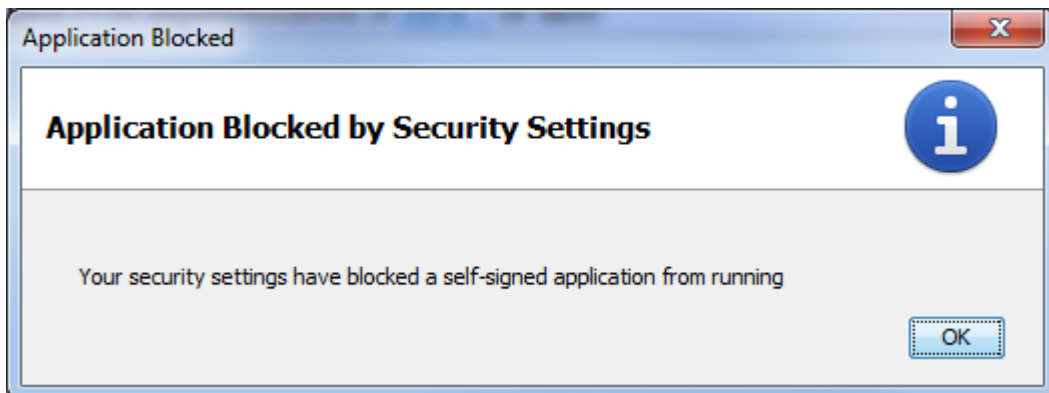
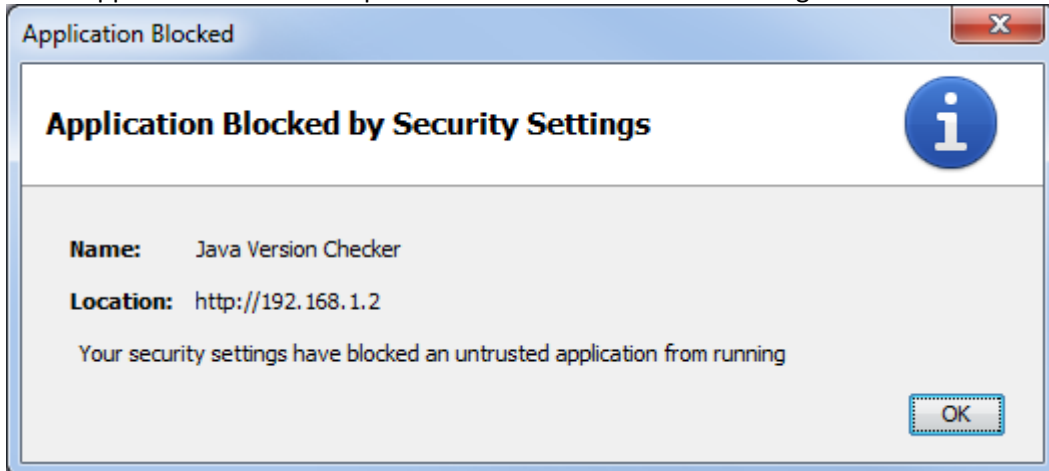


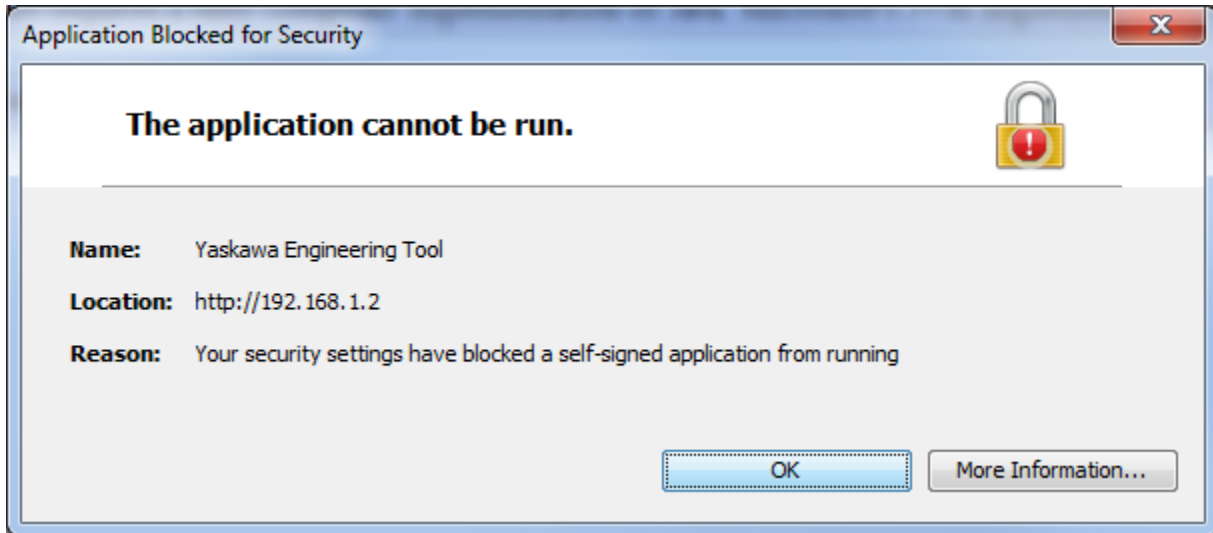
Related Products:

MP2300Siec, MP2310iec, MP2600iec, MP3200iec; Firmware 2.6  
Internet Explorer 8  
Windows7, 64bit  
Java Standard Edition Version 7 Update 51 (build 1.7.0\_51-b13)

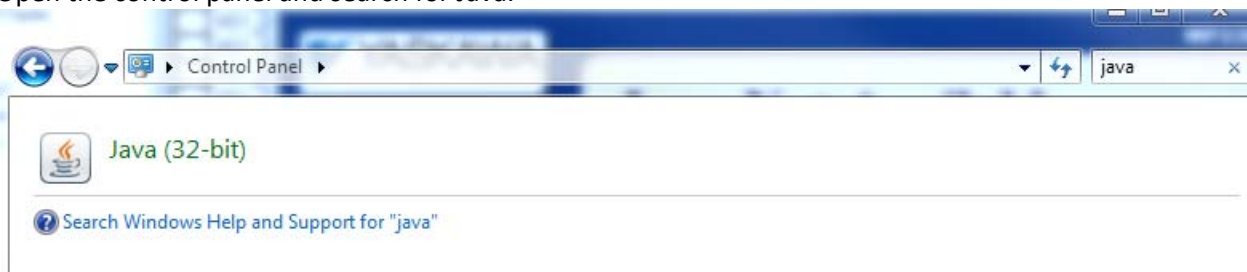
How do I stop the Machine Operations functionality from being blocked?

Improvements in Java to protect the user from viruses and such, has caused the IEC controller web-server application "Machine Operation" to be blocked from running.

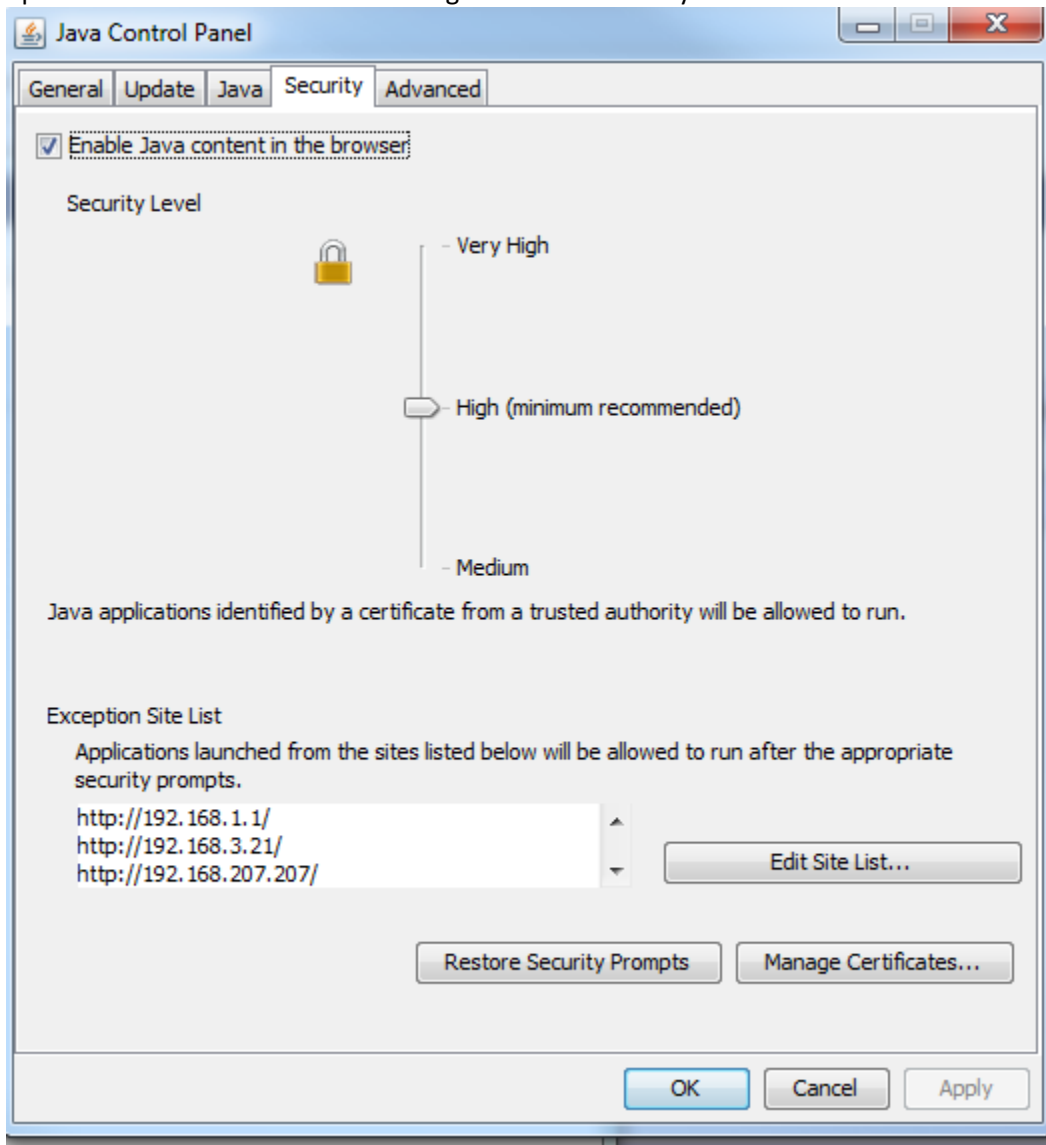




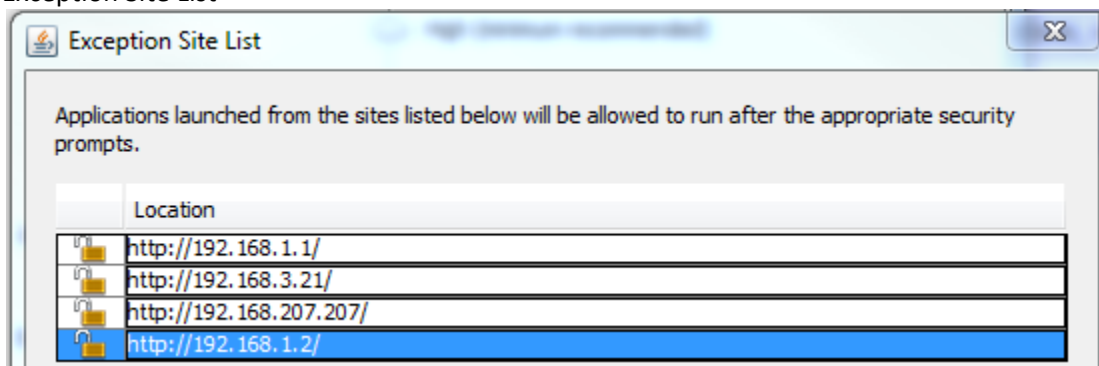
This has to do with the security certificate for the controller. A work around since we know the IP address of the controller that is being connected to is to make some adjustments in the Java security. Open the control panel and search for Java.



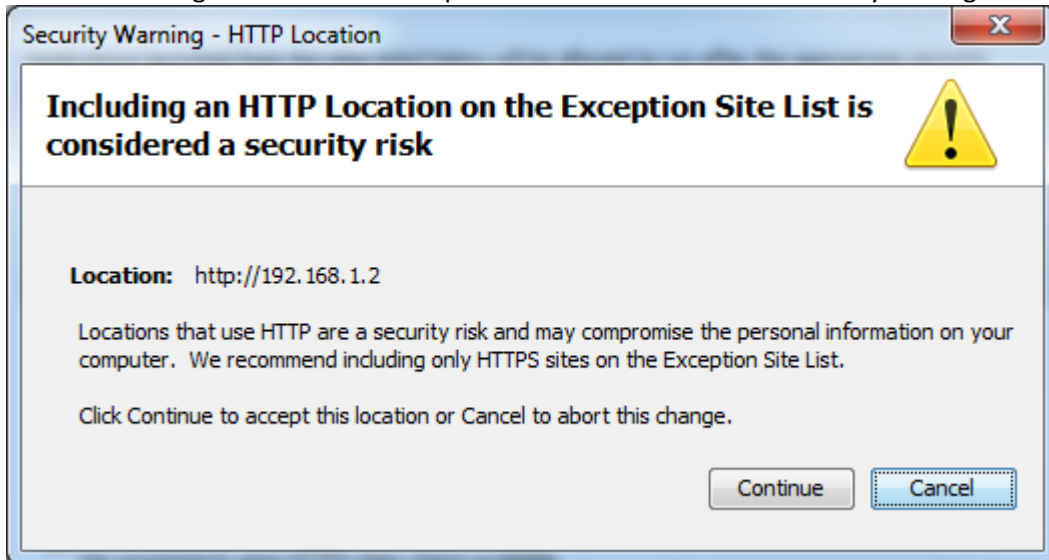
Open the Java Control Panel and navigate to the “Security” tab.



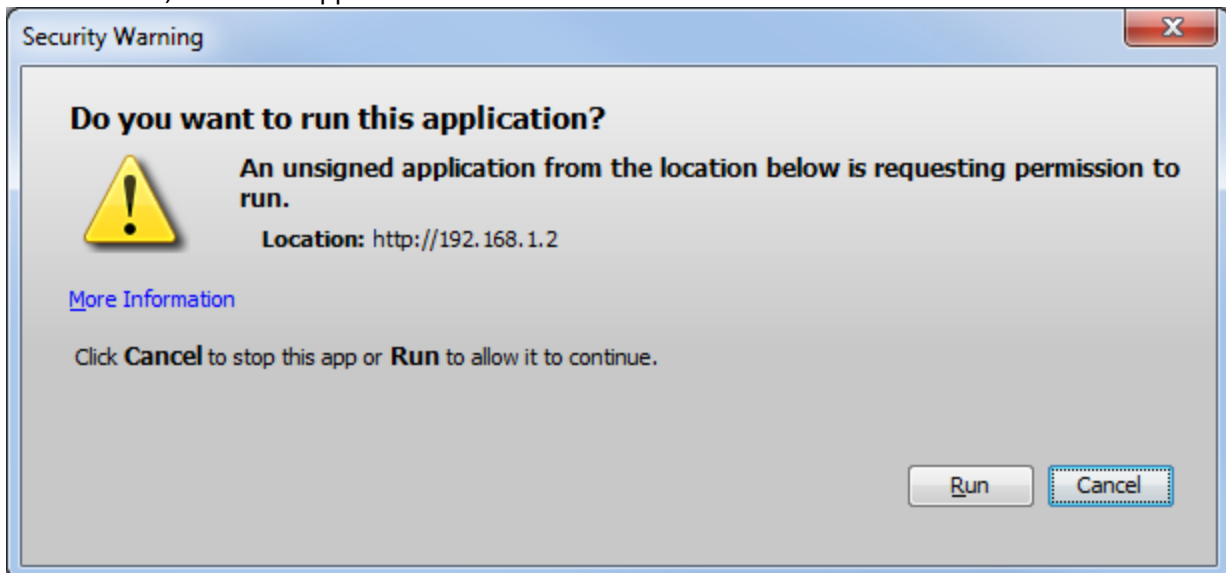
In the bottom third of the dialog, select “Edit Site List...” Then add the controller IP address to the Exception Site List



Follow the dialog to confirm the exception for the controller IP address by clicking Continue.



Click OK to close the Exception Site List dialog box. Lastly, click OK to close the Java Control Panel. Now you can return to the IEC controller web page run the Machine Operations. You will still have to acknowledge a couple of security warnings before finally arriving at the machine operations page. First click Run, to run the application.



Next you'll need to check the "I accept the risk and want to run this application" box. And finally click the Run button on the dialog.

