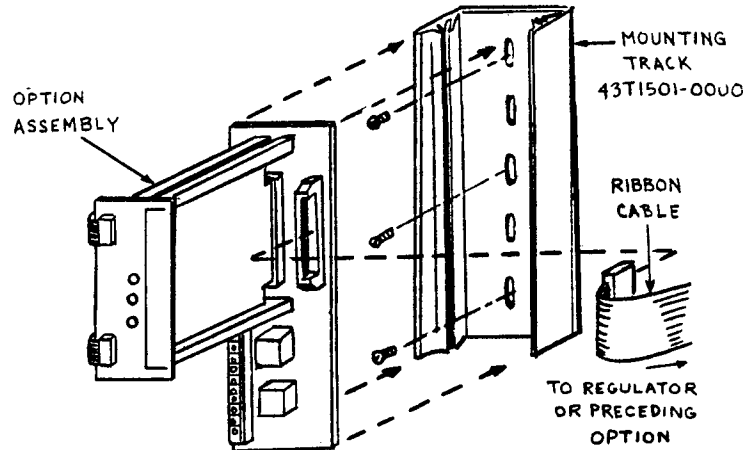


STANDARD OPTION
FOR SABER 3306
TACH LOSS

EFFECTIVE
7/31/83



OPTION F/N
46S02371-101.
SCHEMATIC
45S02371-1011

OPTION PCB's
46S02372-0011
46S02373-0011
46S02374-1011

DESCRIPTION

This option is one of a series available for the Louis Allis Saber 3306 DC drives. It consists of components necessary for the detection of tachometer generator malfunction. This option compares scaled motor armature and scaled tachometer voltage levels for its basic operation.

Tachometer malfunctions include, but are not restricted to: loss of electrical connection between the tachometer and the controller or incorrect polarity of tach connection. This Tach Loss Option may be used with; 1) Either the reversing or non-reversing Saber 3306 feature, 2) Motors having less than a 3:1 field weakened range.

A tachometer bias adjustment is provided by means of a potentiometer (14RH) on the Adjust PCB. This bias adjustment is provided to compensate for increased motor armature resistance voltage drop during periods of motor acceleration.

INSTALLATION

WARNING
REMOVE ALL INPUT POWER TO
THE DRIVE BEFORE INSTALLING
OPTION COMPONENTS.

Referring to the illustration on this page, install the option in the following manner:

1. Install PVC mounting track (L.A. part no. 43T1501-0000) to panel where option is to be mounted, using appropriate hardware.
2. Install option assembly by pressing firmly into mounting track.
3. Using 40-conductor ribbon, fabricate and install a double-ended ribbon cable of sufficient length to fit from 12CONN on the right side of the option to 12CONN on the Volt/Speed Main PCB in the regulator power cube, or to 12CONN on the left side of a previously installed option.

cable 12CONN provides the power and signal (scaled tach and armature voltage) interface between this option and the Controller 40 pin data bus.

INTERCONNECTION

Remove wire 25B from Controller-to-OCS wiring (1TB 16 to STOP P.B.).

Using 18 gauge wire, make connections as listed below and shown in the attached diagram.

FROM	TO
Option I/O PCB, 1TB 10 (or 1TB 14 *)	Controller, 1TB 16
Option I/O PCB, 1TB 9 (or 1TB 13 *)	Stop P.B.
Option I/O PCB, 1TB 1	Controller, 1TB 13
Option I/O PCB, 1TB 4	Controller, 1TB 15

* These alternate connections must be used together.

INSTRUCTION SHEET FOR
SABER 3306 STANDARD OPTION

TACH LOSS FOR MOTORS OPERATING
IN CONSTANT HORSEPOWER RANGE
SHEET 1 OF 3
02Y00025-0120

See Sheet 2 for Record of Changes

ADJUSTMENTS

After installing the option, 14RH may be adjusted to increase the tach bias. Tach bias is necessary to avoid drive shut down due to higher IR drops during drive acceleration. Tach bias is increased by clockwise rotation of 14RH.

TROUBLESHOOTING

If other options have been installed, be sure to troubleshoot them thoroughly before discarding this option as faulty.

1. If the drive fails to start, check 15LED (TRIP) on the Option Adjust PCB. The LED should be on if a tach malfunction exists. If the LED is not lit, disconnect cable 3CONN from the Option Adjust PCB; use a meter to check voltage from pin 4 to pin 11 of the cable connector. A reading of 24VDC indicates a tach malfunction. If the voltage is low, consult the troubleshooting section of the controller instruction manual.
2. If 15LED or the 3CONN voltage indicates a tach malfunction, check the continuity of the tach leads to the Power Cube. The tach leads must be connected to 2TB [20] and [22] for proper drive operation.
3. If the tach leads are good, switch the connections at terminals [20] and [22] and attempt to start the drive.
4. If the drive again fails to start, close the contacts of the nickel switch (1SS) on the Option Adjust PCB by turning the screw fully CW. Caution must be observed, since motor overspeed is possible.
5. If the drive starts, check the tach voltage for the correct magnitude for a known motor speed. Also check the voltage from 9TP to common (33TF) on the Volt/Speed Main PCB (46S2266-0034) in the power cube to be 9.2VDC for rated bridge voltage. If the drive still fails to start, check the troubleshooting section of the instruction manual.
6. If the tach output and 9TP voltages are correct, replace the Option Function PCB, (46S02374-1011).

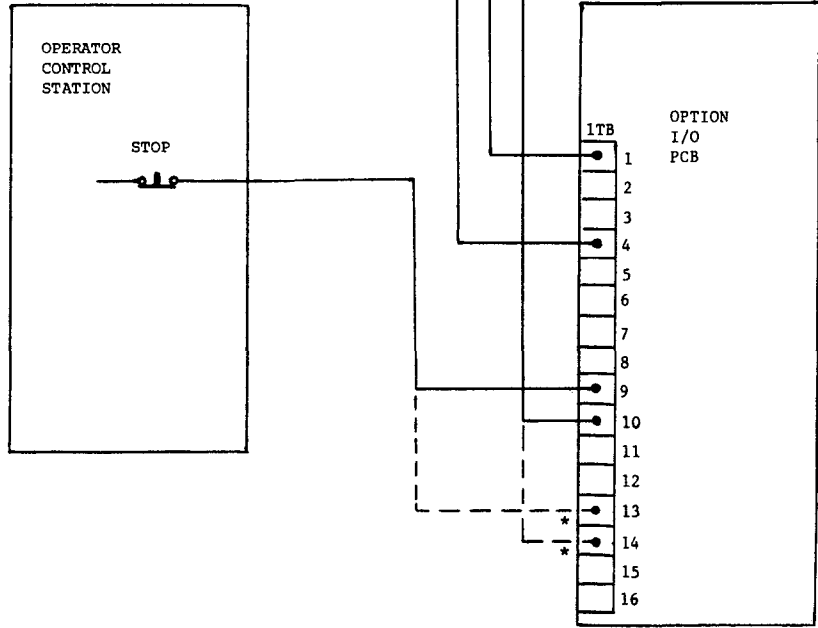
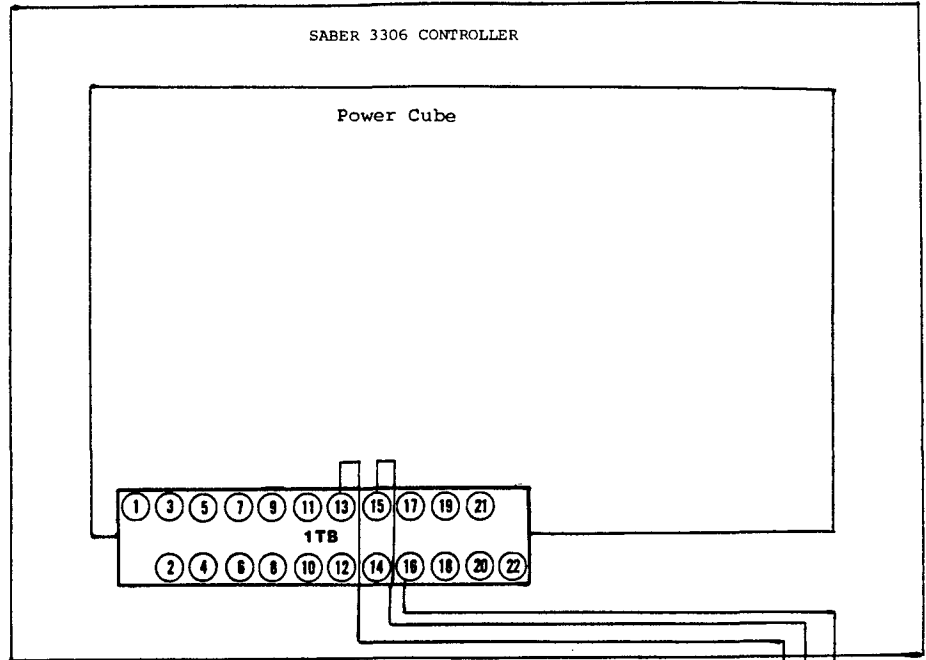
OPTION RECORDS

After completing installation of this option, insert this instruction sheet inside the back cover of the Controller instruction manual.

Record of Changes		

SHEET 2 OF 3 02Y00025- 0120

INTERCONNECTION DIAGRAM



* Alternate Connections

