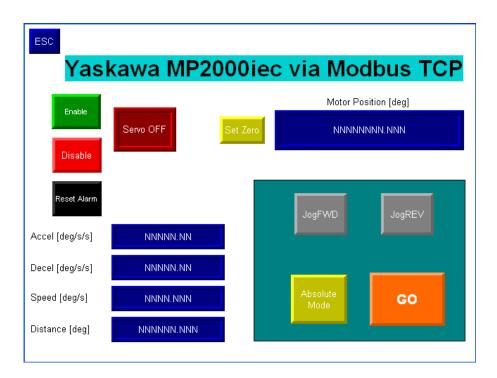
**Application Note** 

# MPiec Communication to PanelView Plus HMI via Modbus/TCP

Applicable Product: MPiec, MotionWorks IEC



Yaskawa Electric America 2121 Norman Drive South Waukegan, IL 60085 1-800-927-5292

Doc#: AN.MP2000iec.02

| YASKAWA                          |                                    |                       |
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| Title: MPiec Communication to Pa | nelView Plus HMI via Modbus/TCP    |                       |

#### Application Overview

An essential element of machine control system design is the interaction between the machine controller and the operator interface device. One of the more popular lines of Human-Machine Interfaces (HMIs), is the PanelView Plus Series from Allen Bradley. The PanelView Plus and the associated RSView Studio programming Software is a familiar HMI environment for many machine builders, and enjoys a wide range of acceptance. Seamlessly and easily interfacing the Yaskawa MPiec Series machine controllers to the PanelView Plus HMIs over an Ethernet connection allows customers to leverage the enhanced motion capabilities of the controller while preserving engineering costs already sunk into HMI screen development.

This Application Note summarizes the key steps to create the communication interface between these two products using the KEPServer Enterprise OPC Server included with RSView Studio. The note takes the reader through an example application that illustrates how to set up the MPiec series machine controller as a Modbus Slave, create control program variables in the Modbus address space, create a device connection and OPC tag database in KEPserver Enterprise, map Modbus registers to controller variables, connect graphical HMI elements to the OPC tags, and download and run the HMI program. There is a corresponding eLearningVideo in the Training section of the Yaskawa Website that contains example program files available for download.

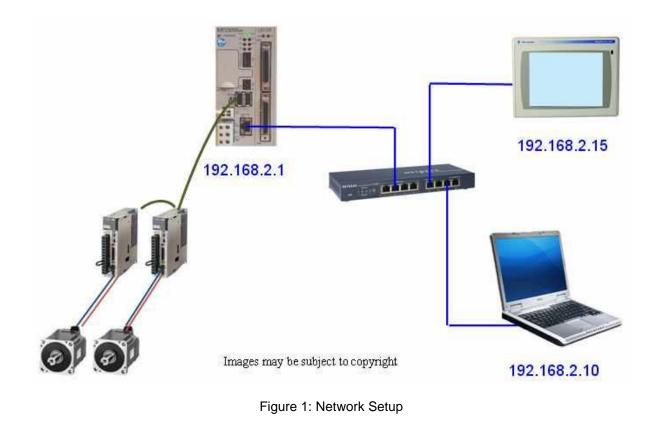
| Component                  | Product and Model Number   |  |
|----------------------------|--|--|
| Controller                 | MP2300Siec (standard 2-axis demo kit). (This application note is       |  |
|                            | applicable to all MPiec series machine controllers)                    |  |
| Servopack                  | SGDV-R90F11A   |  |
| Motor                      | SGMAV-01A3A61  |  |
| HMI                        | Allen Bradley PanelView Plus 700 Cat. 2711P-T7C4D1                     |  |
| Software                   | Yaskawa MotionWorks IEC Express v1.1.3.9 (PRO version program files    |  |
|                            | also available)  |  |
|                            | Rockwell RSView Studio - Machine Edition, v4.00.00 (CPR 7), Patch/Pack |  |
|                            | version 00, Build 60   |  |
|                            | KEPServer Enterprise v4.170.328-U                                      |  |
| Example Program Files      | MP2300SiecToPVPlus700.zwe (.zwt for PRO version)                       |  |
| (Found under the eLV link) | PVPlusToMP2300Siec_SimpleApp.apa                                       |  |
|                            | MP2300SiecSimpleApp.pfe  |  |
| eLearningVideo             | eLV.MP2000iec.01.IECtoPVPlusHMI  |  |

#### Products Used:

| YASKAWA                          |                                    |                       |
|----------------------------------|------------------------------------|-----------------------|
| Subject: Application Note        | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pa | nelView Plus HMI via Modbus/TCP    |                       |

### Setting up the Network

The test setup used consists of a simple network hub at the center of three Ethernet devices. Each device has a unique IP address on the same subnet. In the example provided, the addresses are set as shown in Figure 1.



| YASKAWA                          |                                    |                       |
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| Title: MPiec Communication to Pa | nelView Plus HMI via Modbus/TCP    |                       |

#### **Retrieving the Example Programs**

All example program files can be found at <u>eLV.MP2000iec.01.IECtoPVPlusHMI</u>, in a zipped file.

#### MotionWorks IEC program.

Both an Express and a Professional version of the program have been provided in a zipped format. Launch MotionWorks IEC and open the appropriate program. This application note describes the Express version.

Choose File\_Open and navigate to the folder where the zipped file 'MP2300SiecToPVPlus700.zwe' is stored.

Select and open the file. Once the file is open, Choose

to compile the project.

KEPServer Enterprise



Launch KEPServer Enterprise

and open the file 'MP2300SiecSimpleApp.pfe'.

RSView Studio – Machine Edition

Opening this file is a multi-step process.

Restore the archive file by launching the Application Manager from the Tools Menu.

| YASKAWA                                 |                                    | 2     |                 |
|---|------------------------------------|-------|-----------------|
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: | AN.MP2000iec.02 |
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| 🔏 RSView Studio - Machine Edition [Demo Mode]   | _O×                    |
|---|------------------------|
| File View Application Tools Window Help   |                        |
| Diagnostics Setup         Diagnostics Yiewer         Policies         B. As Networks         Eimware Upgrade Wizard         Languages         Options         Options |                        |
|   | <u>Clear</u> Clear All |
| u <del>ttell</del><br>Victoria  |                        |

Figure 2: Launching Application Manager

Choose Machine Edition, then the action to restore a project as shown in Figure 3.

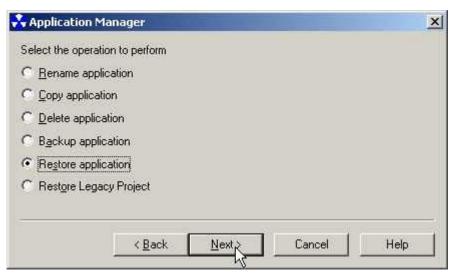


Figure 3: Restore RSView Application

| 🖅 YASKAWA                               |                                    | 1       |                 |
|---|------------------------------------|---------|-----------------|
|   |                                    |         |                 |
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: A | AN.MP2000iec.02 |
| Title: MPiec Communication to PanelViev | v Plus HMI via Modbus/TCP          |         |                 |

Browse to find the archive file 'PVPlusToMP2300Siec\_SimpleApp.apa' and click Next.

|                              | a bettings with                | Users\Documer          | nts\RSView Er |  |
|------------------------------|--------------------------------|------------------------|---------------|--|
| Restore the I                | RSView Mach                    | ine Edition appli      | cation        |  |
| Restore the I<br>FactoryTalk | RSView Mach<br>Local Directory | ine Edition appli<br>y | cation and    |  |
|                              |                                |                        |               |  |

Figure 4: Browse to find the archive file

After the project has been restored, it will appear in the project listing. Open it by choosing File\_Open Application... and selecting the desired project from the list of Existing projects as shown in Figure 5.

| MYYASKAWA                               |                                    | 2     |                 |
|---|------------------------------------|-------|-----------------|
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: | AN.MP2000iec.02 |
| Title: MPiec Communication to PanelView | / Plus HMI via Modbus/TCP          |       |                 |

| Application Nam                      | he                             |
|--------------------------------------|--------------------------------|
| Kepwaretest                          |                                |
| Malthouse Clgx 6<br>Malthouse Clgx 8 |                                |
| microtest                            | 500x600 -                      |
| Objects 5 Screer                     | n Demo                         |
| Objects_640x48                       | 10                             |
| Objects_800x60                       |                                |
| PVPlus1oMP20                         |                                |
|                                      | 00iec_SimpleApp                |
| richard test<br>test                 | onec_ombiexbp                  |
| richard test                         | onecTowheebb                   |
| richard test<br>test                 | oorec_simpleApp                |
| richard test<br>test<br>tester       | English (United States), en-US |

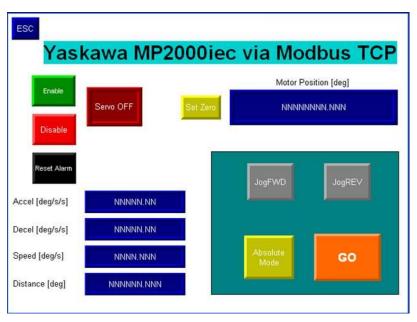
Figure 5: Opening an Existing Project

#### **Description of Example Programs**

#### HMI Screen Layout and Functionality

Figure 6 shows the final HMI screen that allows the operator to enable and disable Servo Axis 1, establish an absolute zero position, set basic move parameters, jog the motor, and make single incremental or absolute moves.

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| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to PanelView | v Plus HMI via Modbus/TCP          |                       |





- Momentary pushbuttons include: Enable, Disable, Reset Alarm, Set Zero, Jog Fwd, Jog Rev, and Go.
- The element labeled Servo OFF is an indicator that shows servopack status via a change in appearance.
- A numeric display shows current motor absolute position in degrees.
- The Mode button is a toggled element that switches between absolute and incremental move mode
- Data entry elements are provided to change Acceleration, Deceleration, Speed and Distance (Position) of the moves

#### MP2300Siec Function Block Diagram in Main POU

The example program in the MP2300Siec has been built using a simple template. Although the sample code was built on an MP2300Siec controller template, this application note and example code can be used for any MPiec series machine controller. As the MotionWorks IEC Express project tree in Figure 7 shows, the program includes the Firmware Library PLCopenPlus-v\_2\_2 and the User Libraries PLCopen Toolbox v018 and Yaskawa Toolbox v007. The project tree contains 3 simple POUs that initialize and run the control program. The main control code

| 🖅 YASKAWA                               |                                    | 2     |                 |
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|   |                                    |       |                 |
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| Title: MPiec Communication to PanelViev | v Plus HMI via Modbus/TCP          |       |                 |

is found, naturally, in the "Main" POU.

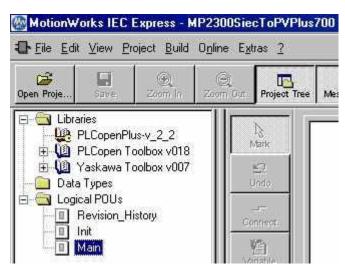


Figure 7: Project Tree with POUs and Included Libraries

Figure 8 shows the section of code for enabling the servo and setting an absolute zero position. A rising edge of the HMI Enable pushbutton will set an internal Enable bit fed into the AxisControl function block from the PLCopen Toolbox. AxisControl returns the servopack status which is fed to the HMI status output.

MC\_SetPosition is a standard PLCopen function block. In this example, the desired position is hard-coded to 0.0. since the motor features an absolute encoder, this zero position will be retained after loss of power, but can be re-established at any time.

| MYASKAWA  |                                    |                       |  |  |  |
|---|------------------------------------|-----------------------|--|--|--|
| Subject: Application Note                                       | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |  |  |  |
| Title: MPiec Communication to PanelView Plus HMI via Modbus/TCP |                                    |                       |  |  |  |

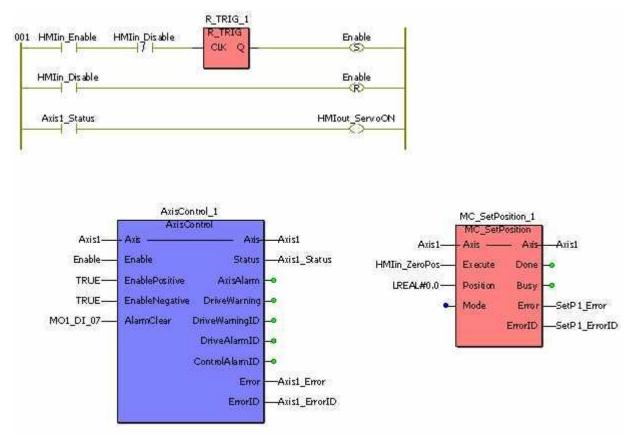
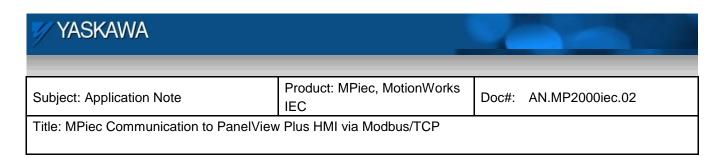


Figure 8: Enable Servo and Set Absolute Zero Position

The next section of code, shown in Figure 9, uses a Toolbox function block to retrieve axis information to be stored into a structure. The full structure layout is defined in the file "PLCopen Toolbox v018  $\rightarrow$  Data Types  $\rightarrow$  MotionBlock Types". A single element of the structure is passed into the HMI motor position output variable.



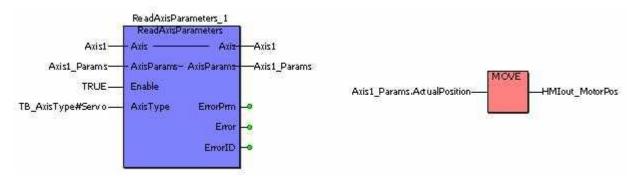


Figure 9: Read Axis Information and Transfer Motor Position to HMI

Jogging the motor is easily accomplished with the Jog function block from the Toolbox as shown in Figure 10.

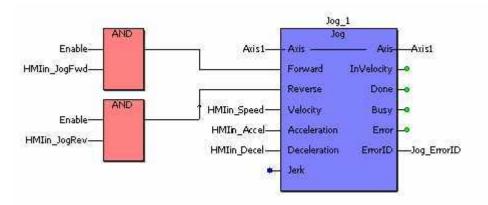


Figure 10: Jogging the motor

Incremental and Absolute moves are accomplished with the appropriate PLCopen motion blocks as shown in Figure 11. A handy feature of the AND block is that the number of inputs to the block may be increased and they may be inverted by a simple checkbox in the AND dialog box. For the MC\_MoveRelative block, an interlock has been added to the edge-sensitive Execute input to make sure the previous move finishes before another move can begin.

| 🖅 YASKAWA   |                                    |                       |  |  |  |
|---|------------------------------------|-----------------------|--|--|--|
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| Title: MPiec Communication to PanelView Plus HMI via Modbus/TCP |                                    |                       |  |  |  |

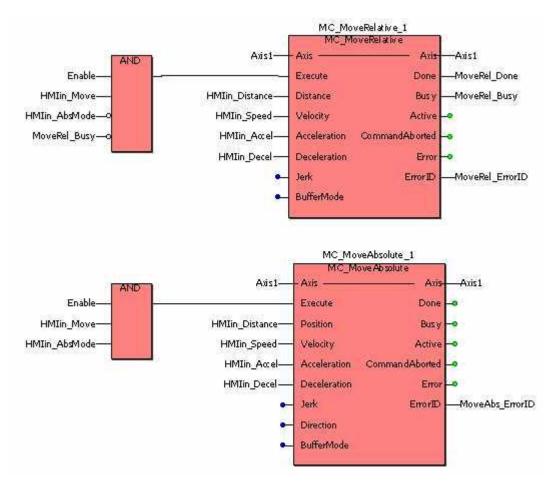


Figure 11: Incremental and Absolute Moves

Lastly, Figure 12 shows how controller alarms can be cleared using either the HMI button, OR the switch labeled DI7 on the demo kit.

| YASKAWA                           |                                    |                       |
|-----------------------------------|------------------------------------|-----------------------|
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| Title: MPiec Communication to Par | nelView Plus HMI via Modbus/TCP    |                       |

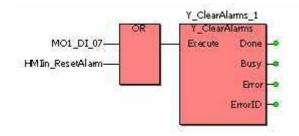


Figure 12: Clearing Alarms

## 4 Steps to Establish Information Transfer via Modbus/TCP

Step 1) Configure the MPiec series machine controller as a Modbus/TCP Slave (Server)

With the program file open in MotionWorks IEC, Click the button in the menu bar to launch the Hardware Configurator.

| <u>F</u> ile <u>E</u> dit ⊻i | ew <u>P</u> roje | ct <u>B</u> uild O | <u>n</u> line E <u>x</u> tras | 2            |          |            |                   |    |              |              |     |
|------------------------------|------------------|--------------------|-------------------------------|--------------|----------|------------|-------------------|----|--------------|--------------|-----|
| Dpen Proje                   | Save             |                    |                               | Project Tree | Messages | EditWizard | ()<br>XReferences | 16 | (##)<br>Make | Debug on/off | 1Kw |

Figure 13: Menu Bar in MotionWorks IEC Express

The following procedure will work for both a controller with an existing configuration and for a completely blank controller where the entire project archive has been deleted. An alternative method may be to go Online immediately, then choose the *Offline* Configuration when prompted.

When the Configurator opens, go under the Online Menu and Choose Controller Configuration Utilities...

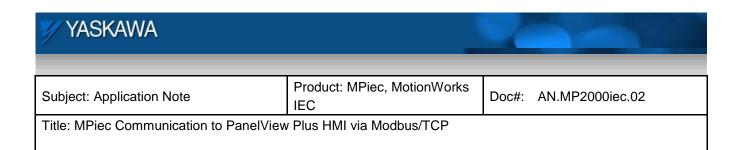




Figure 14: Hardware Configurator – Config Utilities

Select and Execute "Send offline configuration to controller then restart controller". This will also send all servopack parameters to the servopacks. A power cycle is best since the servopacks may also need to be reset.

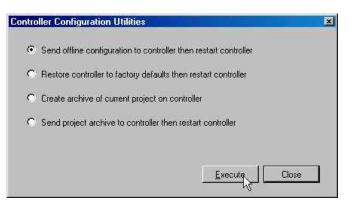
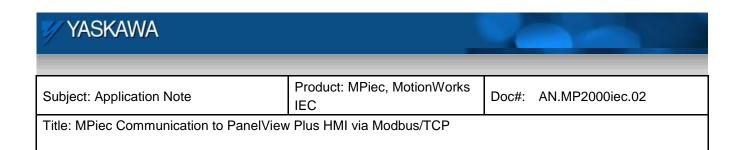


Figure 15: Send Offline Configuration and Parameters

Click 'Connect' to go online with the controller, then click on the Modbus/TCP listing in the project tree to enter the configuration dialog box for Modbus/TCP communications.



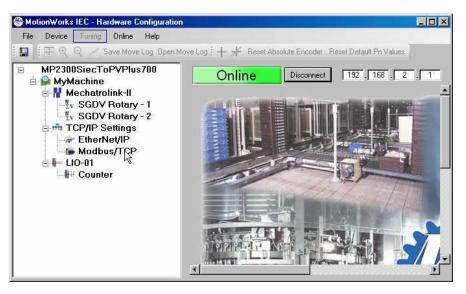


Figure 16: Enter Modbus/TCP configuration

Check the box to enable the controller as a Modbus Slave as shown in Figure 17. Optionally, check the boxes to add Holding Register Outputs to the configuration and to retain the previous values of Modbus communication registers if communication is lost or restarted. If checked, the loss of recipe data may be prevented.

| YASKAWA                          |                                    |                       |
|----------------------------------|------------------------------------|-----------------------|
| Subject: Application Note        | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pa | anelView Plus HMI via Modbus/TCP   |                       |

| prese Martena da la como           | Move Log : + # Reset Absolute Encoder Reset Default Pn Values   |
|------------------------------------|---|
| MP2300SiecToPVPlus700<br>MyMachine | Online Disconnect 192 - 168 - 2 - 1   |
| Mechatrolink-II                    | Enable Controller as a Modbus Slave Add Holding Registers Outputs Retain Modbus Inputs Configure Controller as Modbus Master Modbus/TCP Devices |
|                                    | Name IP Address Update Interval (ms) Statu  |
|                                    | Add Slave Device  |

Figure 17: Modbus/TCP configuration dialog box

Save the configuration while online, then cycle power to the controller. That's IT!

Step 2) Create Global Variables in the Modbus Address Space

In the Global Variables section, the Hardware Configurator will automatically create groups for Modbus Variables, labeled by Modbus function. It will be up to the programmer to create variables and assign physical addresses within this space. To review, the essential Modbus function are listed in Table 1, and the format for IEC61131-3 addressing is listed in Table 2.

| MYYASKAWA   |                             |                       |  |  |  |  |
|---|-----------------------------|-----------------------|--|--|--|--|
| Subject: Application Note                                       | Product: MPiec, MotionWorks | Doc#: AN.MP2000iec.02 |  |  |  |  |
| Title: MPiec Communication to PanelView Plus HMI via Modbus/TCP |                             |                       |  |  |  |  |

| Modbus        |                                  |
|---------------|----------------------------------|
| Function Code | Description                      |
| 02            | Read Single Coil                 |
| 04            | Read Single Holding Register     |
| 05            | Write Single Coil                |
| 06            | Write Single Holding Register    |
| 16            | Write Multiple Holding Registers |

Table 1: Modbus Functions

| Physical Address     |             |             |        |  |  |
|----------------------|-------------|-------------|--------|--|--|
| Location Prefix      | Size Prefix | Туре        | Length |  |  |
|                      | Х           | Bit         | 1      |  |  |
| %I - Physical Input  | В           | Byte        | 8      |  |  |
| %Q - Physical Output | W           | Word        | 16     |  |  |
| %M - Memory Location | D           | Double Word | 32     |  |  |
|                      | L           | Long        | 64     |  |  |

Table 2: IEC61131-3 Addressing format

In the IEC61131-3 system, memory is referenced by the starting Byte number. Therefore, one word contains two bytes, one double word contains four bytes, and one long contains eight bytes. Figure 18 shows the resulting global variable listing as created in the example program. Note how the physical addresses are referenced by the starting byte number and the 64-bit variables in the last section are separated by eight bytes.

| YASKAWA   |                                    |                       |  |  |  |
|---|------------------------------------|-----------------------|--|--|--|
| Subject: Application Note                                       | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |  |  |  |
| Title: MPiec Communication to PanelView Plus HMI via Modbus/TCP |                                    |                       |  |  |  |

| + System   | Туре                  | Usage                 | Description      | 11.0      |
|--|-----------------------|-----------------------|------------------|-----------|
| E <sgdv rotary=""> - M</sgdv>  | achatrolinkSorua 1    | /* Modify Variable Na | mee Not Crown No | mall 1)   |
| SGDV Rotary> - M ★ SGDV Rotary> - M                                  |                       |                       |                  |           |
|  |                       |                       |                  | ne:: ·)   |
| <lio-01> - Module             •••••••••••••••••••••••••••••</lio-01> |                       |                       |                  |           |
| Modbus FC#05 Qty   |                       |                       | 1.7              | 0(1)(0,0) |
| HMlin_Enable   | BOOL                  | VAR_GLOBAL            |                  | %IX6.0    |
| HMlin_Disable  | BOOL                  | VAR_GLOBAL            |                  | %IX6.1    |
| HMlin_ZeroPos  | BOOL                  | VAR_GLOBAL            |                  | %IX6.2    |
| HMlin_JogFwd   | BOOL                  | VAR_GLOBAL            |                  | %IX6.3    |
| HMlin_JogRev   | BOOL                  | VAR_GLOBAL            |                  | %IX6.4    |
| HMlin_AbsMode  | BOOL                  | VAR_GLOBAL            |                  | %IX6.5    |
| HMlin_Move   | BOOL                  | VAR_GLOBAL            |                  | %IX6.6    |
| HMlin_ResetAlarm   | BOOL                  | VAR_GLOBAL            |                  | %IX6.7    |
| E Modbus FC#02 Qty   | : 128 Inputs, Addres: | s Range: %QX4.0 - %Q  | X19.7            | 14<br>15  |
| HMIout_ServoON   | BOOL                  | VAR_GLOBAL            |                  | %QX4.0    |
| E Modbus FC#04 Qty   | : 1024 Input Register | s, Address Range: %   | QB20 - %QB2067   | 14<br>1-1 |
| HMIout_MotorPos  | LREAL                 | VAR_GLOBAL            | [deg]            | %QL20     |
| E Modbus FC#06,16 (  | ty: 1024 Registers, A | Address Range: %IB2   | 2 - %IB2069      | 1         |
| HMlin_Accel  | LREAL                 | VAR_GLOBAL            | [deg/s/s]        | %IL22     |
| HMlin_Decel  | LREAL                 | VAR_GLOBAL            | [deg/s/s]        | %IL30     |
| HMlin_Speed  | LREAL                 | VAR_GLOBAL            | [deg/s]          | %IL38     |
| HMlin_Distance   | LREAL                 | VAR_GLOBAL            | [deg]            | %IL46     |
| E Modbus FC#03 Qty   |                       |                       |                  | 1         |

Figure 18: Global Modbus variables in example program

Step 3) Create a Tag Database within KEPServer Enterprise, an OPC Server acting as the Modbus/TCP Master (Client)

First, a "connection channel" must be established. The example code has created a Channel called "ModbusTCP" and assigned the properties shown Figures 20 and 21.

| YASKAWA                           |                                    |                       |
|-----------------------------------|------------------------------------|-----------------------|
| Subject: Application Note         | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pan | elView Plus HMI via Modbus/TCP     |                       |

| 🗅 🚅 🔛 🖗     | 7 📶 🐚 🖾 😭  | N & B B        | XZ        | è 🍅              |                   |            |         |   |  |
|-------------|--|----------------|-----------|------------------|-------------------|------------|---------|---|--|
| 🖃 🖗 ModbusT | CP   | Tag N          | ame       | Address          | Data Type         | Scan Rate  | Scaling | Description   |  |
| MP2         | 300Siec  | <b></b> Ena    | ble       | 000001           | Boolean           | 100        | None    | Enable the sevo   |  |
| 0.000       |  | <b>Dis</b>     |           | 000002           | Boolean           | 100        | None    | Disable the servo   |  |
|             |  | 🗹 Zer          | D.        | 000003           | Boolean           | 100        | None    | Set Zero Position   |  |
|             |  | 🗹 Jog          | Fwd       | 000004           | Boolean           | 100        | None    | Jog in Positive Direction   |  |
|             |  | 🗹 Jog          | Rev       | 000005           | Boolean           | 100        | None    | Jog in Negative Direction   |  |
|             |  | 🗹 Abs          |           | 000006           | Boolean           | 100        | None    | one Choose Absolute Positioning Mode<br>one Execute a move<br>one Alarm reset<br>one Servo is ON<br>one Absolute Motor Position |  |
|             |  | 🗹 Mal          | eMove     | 000007           | Boolean           | 100        | None    |   |  |
|             |  | <b>∰</b> Res   | etAlarm   | 800000           | Boolean           | 100        | None    |   |  |
|             |  | Ser            | voON      | 100001           | Boolean           | 100        | None    | Servo is ON   |  |
|             |  | Mol            | orPosi    | 300001           | Double            | 10         | None    |   |  |
|             |  |                | eleration |                  | Double            | 100        | None    | Acceleration rate [deg/s/s]   |  |
|             |  | 🗹 Dec          | eleration | 400005           | Double            | 100        | None    | Deceleration rate [deg/s/s]   |  |
|             |  | 🗹 Spe          | ed        | 400009           | Double            | 100        | None    | Velocity [deg/s]  |  |
|             |  |                | ance      | 400013           | Double            | 100        | None    | Distance [deg]  |  |
|             |  | 1              |           |                  |                   |            |         | <u> </u>  |  |
| Date        | Time   | Source         | Ever      | it               |                   |            | 1       |   |  |
| 1/6/2010    | 8:12:54 AM   | Modbus Etherne | t Mod     | ous Ethernet     | Manager Started   |            |         |   |  |
| 1/6/2010    | 8:12:56 AM   | Modbus Etherne |           |                  | Device Driver V4. | l01.57 - U |         |   |  |
|             | and a second of the second sec |                | S. 1      | and manyarring a | eenee enter this  |            |         |   |  |

Figure 19: KEPServer Enterprise main screen showing channel/device tree and tag listing

|  | Channel Properties                   |                         | 2        |
|--|--------------------------------------|-------------------------|----------|
|  | General                              | Network I               | nterface |
| nnel Properties  | Write Optimizations                  | Socket Usage            | Loopback |
| Write Optimizations     Socket Usage     Loopback       General     Network Interface         Channel name:         Modbust CP         Device driver:         Modbust Ethernet         Image: Enable diagnostics | Write only latest val     Duty Cycle | ue for non-boolean tags |          |
| OK Cancel Apply Help   | OK                                   | Cancel Apply            | Help     |

Figures 20 and 21: Properties for the Communication Channel

| MY YASKAWA                         |                                    |                       |
|------------------------------------|------------------------------------|-----------------------|
|                                    |                                    | -                     |
| Subject: Application Note          | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pane | IView Plus HMI via Modbus/TCP      |                       |

Next, a Device must be added under the Channel. Figures 22 through 26 show the Device Properties for the example application.

| wice Properties  | Device Properties   |
|--|---|
| General Timing Auto-Demotion Database Creation<br>TCP/IP Settings Blocks Variable Import Settings  | TCP/IP Settings Blocks Variable Import Settings<br>General Timing Auto-Demotion Database Creation |
| Data Access<br>Use zero based addressing<br>Use zero based bit addressing within registers<br>Use holding register bit mask writes<br>Use Modbus function 06 for single register writes<br>Mailbox Client Privileges: Read Only  | Channel Assignment<br>Name: ModbusTCP<br>Driver: Modbus Ethernet<br>Device<br>Name: MP2300Siez    |
| Data Encoding           Image: Control of the second state of the second | Modet: Modbus  ID: 192.168.2.1.1  |
| I✓ First Dword jow in 64 bit data types       □ Use Modicon bit grdering ( bit 0 is MSB )       □ K     Cancel   | Crable data collection     Simulate Device     OK Cancel Apply Help                               |

Figures 22 and 23: Data settings and General Settings for the remote Device

Under the 'General' tab in Figure 23, the device is given a name and the TCP/IP address is entered. <u>Note the</u> <u>extra ".1" added to the end of the normal address.</u> This is an essential device identifier for KEPServer Enterprise and is necessary for proper communications. Properties under the remaining tabs are essentially left at default values. For Modbus applications, the TCP/IP port should be set to 502.

| MY YASKAWA                              |                                    |                       |
|---|------------------------------------|-----------------------|
|   |                                    | -                     |
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to PanelView | v Plus HMI via Modbus/TCP          |                       |

| Device Properties  | ×                           | Device Properties  |
|--|-----------------------------|--|
| TCP/IP Settings Blocks Variable Impor<br>General Timing Auto-Demotion Database   | rt Settings  <br>e Creation | TCP/IP Settings Blocks Variable Import Settings<br>General Timing Auto-Demotion Database Creation                                |
| Enable auto device demotion on communication fail     Demote after     Demote for     10000     milliseconds     Discard write requests during the demotion perior | 8                           | Communication Timeouts<br>Connect timeout: Seconds<br>Bequest timeout: 1000 - milliseconds<br>Eail after 3 - successive timeouts |
|  |                             | Inter-request delay: milliseconds  |
| OK Cancel Apply  | Help                        | OK Cancel Apply Help   |

Figure 24 and 25: Auto-Demotion and Timing settings for the remote Device

| vice Prope          | rues  |
|---------------------|---|
| General  <br>TCP/IP | Timing   Auto-Demotion   Database Creation<br>  Settings   Blocks   Variable Import Setting |
|                     | Port Number: 505  |
|                     | IP Protocot TCP/IP  |
|                     |   |
| OK                  | Cancel Apply Help   |

Figure 26: TCP/IP Port setting.

| MY YASKAWA                              |                                    | 1     |                 |
|---|------------------------------------|-------|-----------------|
|   |                                    |       |                 |
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: | AN.MP2000iec.02 |
| Title: MPiec Communication to PanelViev | v Plus HMI via Modbus/TCP          |       |                 |

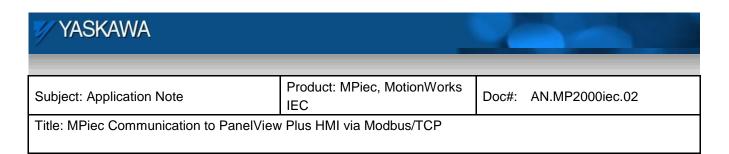
Once the Channel and Device are configured, the programmer can create Tags under the Device. During Tag entry, a Modbus *address* and *datatype* will need to be specified. These settings are critical and must match the corresponding variable in the remote device. However, the syntax for both of these settings is different in KEPServer than in IEC61131-3. Datatype conversions are shown in Table 3.

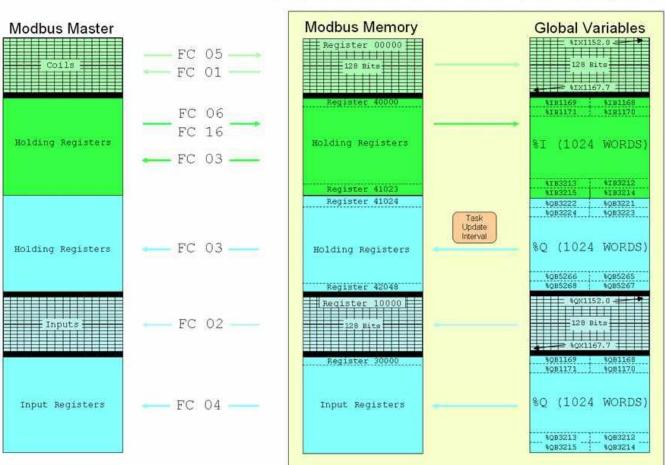
| I          | Datatype C | onversion |           |
|------------|------------|-----------|-----------|
| IEC61131-3 | Size       | Signed    | KEPServer |
| BOOL       | 1          | no        | Boolean   |
| SINT       | 8          | yes       | Char      |
| INT        | 16         | yes       | Short     |
| DINT       | 32         | yes       | Long      |
| USINT      | 8          | no        | Byte      |
| UINT       | 16         | no        | Word      |
| UDINT      | 32         | no        | Dword     |
| REAL       | 32         | yes       | Float     |
| LREAL      | 64         | yes       | Double    |
| TIME       | 32         | no        | -         |
| BYTE       | 8          | no        | Byte      |
| WORD       | 16         | no        | Word      |
| DWORD      | 32         | no        | DWord     |

Table 3: Datatype conversions between IEC61131-3 and KEPServer

The Modbus addressing scheme relies on a pre-defined image with fixed address sections accessible by particular Modbus Functions. The Modbus Memory area image shown in Figure 27 lists the fixed address space. For example, the Modbus command to write a Holding Register points into the memory area starting at 40000. Likewise, the Modbus command to read a single coil register points to the area starting at 10000.

Important Note  $\rightarrow$  Modbus uses a 1-based addressing scheme. Therefore, the first data element in each section will actually be found at the starting address + 1 (i.e. 10001, 30001, 40001)





# MP2000iec as a Modbus Server / Slave

Figure 27: Modbus Address Map

Looking at a few of the Tag properties from the list under the KEPServer device, we see that the tag named "Enable" has been set to a Boolean datatype mapped to address 000001. It was placed in this space so the master could write the data to the slave with FC 05. Similarly, the tag named "MotorPosition" has been defined as a Double datatype and maped into the area of holding registers to be read by the master at address 300001.

| 🖅 YASKAWA                            |                                    |                       |
|--------------------------------------|------------------------------------|-----------------------|
|                                      |                                    |                       |
| Subject: Application Note            | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to PanelV | iew Plus HMI via Modbus/TCP        |                       |

| ag Prope | rties                      |   |            | <u>&gt;</u> |
|----------|----------------------------|---|------------|-------------|
| General  | Scaling                    |   |            |             |
| Identi   | ication                    |   | 1          |             |
|          | Name: Enable               |   | 8          |             |
|          | Address: 0000001           |   | ? 🗸        |             |
| De       | scription: Enable the sevo |   |            | X           |
| - Data ( | Client access:             | oolean 💽<br>tead/Write 💽<br>00 🕂 millisecon | ds         |             |
|          |                            | OK Ca                                       | ncel Apply | Help        |

Figure 28: Tag properties for "Enable"

| Contraction of the local division of the loc |       | 19 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | Distance and the second |              | area area |
|--|-------|--|-------------------------|--------------|-----------|
|  |       | 1                                      | MotorPosition           | Name:        |           |
|  | ? 🖌 💛 |  | 300001                  | Address:     |           |
| X  |       | tor Position                           | Absolute Mot            | Description: | De        |
|  |       |  | ?                       | a properties | Data      |
|  |       | Double 🗾                               | Data type:              |              |           |
|  |       | Read Only                              | lient access:           | C            |           |
|  |       | 10 📑 millisecond                       | Scan rate:              |              |           |
|  |       | Read Only                              | lient access:           |              | - Data    |

Figure 29: Tag properties for "MotorPosition"

| YASKAWA                                 |                                    | 1     |                 |
|---|------------------------------------|-------|-----------------|
|   |                                    |       |                 |
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: | AN.MP2000iec.02 |
| Title: MPiec Communication to PanelView | Plus HMI via Modbus/TCP            | -     |                 |

The rest of the tags are defined in the example program to match the Global Variables in the MPiec series machine controller. The final mapping between the MotionWorks IEC program and the KEPServer OPC server is shown in Figure 30.

|                         |                  | 300Siec |           |                    |         | EPServer Ent | •             |
|-------------------------|------------------|---------|-----------|--------------------|---------|--------------|---------------|
| Modbus Function Code    |                  |         | Direction | as Client (Master) |         | 1 /          |               |
| IX6.0 - IX21.7          | Variable         | Туре    | Address   |                    | Address | Туре         | Tag           |
|                         | HMlin_Enable     | BOOL    | %IX6.0    |                    | 000001  | Boolean      | Enable        |
|                         | HMlin_Disable    | BOOL    | %IX6.1    |                    | 000002  | Boolean      | Disable       |
|                         | HMlin_ZeroPos    | BOOL    | %IX6.2    | ←                  | 000003  | Boolean      | Zero          |
| 05 - Write Single Coil  | HMlin_JogFwd     | BOOL    | %IX6.3    | ←                  | 000004  | Boolean      | JogFwd        |
| 05 - White Single Coll  | HMlin_JogRev     | BOOL    | %IX6.4    | ←                  | 000005  | Boolean      | JogRev        |
|                         | HMlin_AbsMode    | BOOL    | %IX6.5    | ←                  | 000006  | Boolean      | AbsMode       |
|                         | HMlin_Move       | BOOL    | %IX6.6    | ←                  | 000007  | Boolean      | MakeMove      |
|                         | HMlin_ResetAlarm | BOOL    | %IX6.7    | ←                  | 800000  | Boolean      | ResetAlarm    |
| QX4.0 - QX19.7          |                  |         |           |                    |         |              |               |
| 02 - Read Single Coil   | HMlout_ServoON   | BOOL    | %QX4.0    | $\longrightarrow$  | 100001  | Boolean      | ServoON       |
| IB22 - IB2069           |                  |         |           |                    |         |              |               |
| 06/16 - Write           | HMlin_Accel      | LREAL   | %IL22     | ←                  | 400001  | Double       | Acceleration  |
|                         | HMlin_Decel      | LREAL   | %IL30     | ←                  | 400005  | Double       | Deceleration  |
| Single/Multiple Holding | HMlin_Speed      | LREAL   | %IL38     | ←                  | 400009  | Double       | Speed         |
| Register(s)             | HMlin_Distance   | LREAL   | %IL46     | ←                  | 400013  | Double       | Distance      |
| QB20 - QB2067           |                  |         |           |                    |         |              |               |
| 04 - Read Single        |                  |         |           | $\rightarrow$      |         |              |               |
| Holding Register        | HMIout_MotorPos  | LREAL   | %QL20     |                    | 300001  | Double       | MotorPosition |

Figure 30: Final address mapping between MP200iec controller and KEPServer Enterprise

After all the tags have been defined, it is a good idea to test the connection to verify the information is transferring properly. This can be done by launching "Quick Client" from the toolbar. Click on the Quick Client Icon A connection will be established with the slave device so that tag status can be monitored. If the tag is passing information properly, the status under the Quality column will indicate "Good". Use the Debug mode on the MPiec series machine controller to change values and observe the corresponding change in Tag values in the Quick Client. Similarly, the programmer can right-click on the tag value and choose "Synchronous Write" to change a Tag's value. A corresponding change in the controller global variable should also be observed.

| 🖅 YASKAWA                               |                                    | 2     |                 |
|---|------------------------------------|-------|-----------------|
|   |                                    |       |                 |
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: | AN.MP2000iec.02 |
| Title: MPiec Communication to PanelViev | v Plus HMI via Modbus/TCP          | -     |                 |

The last step when configuring the KEPServer Enterprise file is to set it as the default, or startup file. The procedure is as shown in Figure 31. Go under Tools\_Options\_GeneralTab and browse for the desired project file.

| Default project SAKEPServerEnterpriseABro  | jects\MP2300SiecSimpleApp.pf   |
|--|--|
| Keep track of the 8 💌 most recently  | used project files.  |
| Confirmations  | 78   |
| Ask for confirmation when deleting an object   | st.  |
| A Ash for a sufirmation where an amarting will   | enues alignsts to be disconnected                                      |
| <ul> <li>Ask for confirmation when an operation will</li> <li>Prompt to save project changes.</li> </ul> | cause clients to be disconnected.                                      |
|  | cause clients to be disconnected.                                      |
| Prompt to save project changes.  | cause clients to be disconnected.           Ask to save (with timeout) |

Figure 31: Setting the startup file in KEPServer Enterprise

Step 4) Create HMI Screens with Elements tied to the OPC Server

The final step in the process is to add graphic elements such as pushbuttons, gauges, and numeric indicators to a display screen created in RSView Studio and connect them to the OPC tags. To make this connection, open the display found in the RSView project, double-click on an element to bring up its properties dialog box, and go under the 'Connections' tab. Figure 32 shows the dialog for the 'Enable' momentary pushbutton element.

| 🖅 YASKAWA                         |                                    |                       |
|-----------------------------------|------------------------------------|-----------------------|
|                                   |                                    |                       |
| Subject: Application Note         | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Par | nelView Plus HMI via Modbus/TCP    |                       |

|                   | itales | Common Con   |              |        |      | 1     |
|-------------------|--------|--------------|--------------|--------|------|-------|
| Name              | 1      | ()           | Tag / Expre  | ssion  | Tag  | Exprn |
| /alue<br>ndicator | ↔      | {ModbusTCP.N | 4P2300Siec.E | nable} | <br> | •••   |
|                   |        |              |              |        |      |       |
|                   |        |              |              |        |      |       |

Figure 32: 'Enable' momentary pushbutton properties

Click on the ellipses under the Tag column to browse for the OPC tag. If changes have been made to the OPC server file, be sure to right-click on the project and choose 'Refresh All Folders' to get the latest listings. Navigate under the proper Connection and Device folder to view and select from the available tags as shown in Figure 33.

| 🖅 YASKAWA                               |                                    | 2     |                 |
|---|------------------------------------|-------|-----------------|
|   |                                    |       |                 |
| Subject: Application Note               | Product: MPiec, MotionWorks<br>IEC | Doc#: | AN.MP2000iec.02 |
| Title: MPiec Communication to PanelView | / Plus HMI via Modbus/TCP          |       |                 |

| ag Browser  | the state of the s | <u>? ×</u>  | 🔗 Tag Browser  | <u></u>   |
|-------------|--|-------------|--|---|
| elect Tag   |  |             | Select Tag   |   |
| Folders     | Contents of '/'  |             | Folders  | Contents of 7::ModbusTCP/MP2300Siec'                              |
|             | Refresh Folder<br>Fresh All Folders<br>Show Server Names<br>New HMI Tag Folder   | Description | PYPlusToMP20<br>System<br>System<br>System<br>System<br>System<br>Hint<br>Comparison<br>System | AbsMode     Acceleration     Deceleration     Disable     Disable |
| •           | F  |             | •  |   |
| ag filter:  | ne>  |             | Tag filter:  | (None)  |
| elected Tag |  |             | Selected Tag   |   |
| 11          |  |             | ModbusTCP.MP2300Sied   | : Enable  |
|             |  | 112         |  |   |
| ome area: / |  |             | Home area: /   | <i>,</i>  |

Figure 33: Browsing the available tags for connection to a graphical element

Once all elements in the display are connected to OPC tags, the project is ready to be compiled and transferred to the HMI. To compile, choose Application  $\rightarrow$  Create Runtime Application... from the main menu bar of RSView Studio. Give the runtime file an appropriate name and location.

| 🖅 YASKAWA                         |                                    |                       |
|-----------------------------------|------------------------------------|-----------------------|
|                                   |                                    |                       |
| Subject: Application Note         | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pan | elView Plus HMI via Modbus/TCP     |                       |

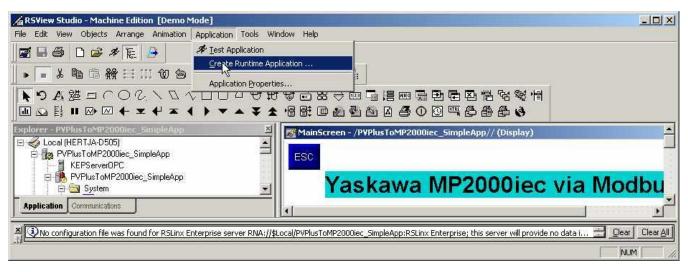


Figure 34: Compiling the HMI project

When finished, transfer the runtime project to the HMI using the Transfer Utility found under the Tools menu.

| 🔏 RSView Studio - Machine Edition [Demo Mode]   |  |   | _ 🗆 🗙                                   |
|---|--|---|---|
| File Edit View Objects Arrange Animation Application                                  | Tools Window Help                          |   |   |
|   |  |   |   |
| ▼ ○ □ ◇ □ ○ ◇ ○ ○ ○ ◇ ○ ○ ◇ ○ ○ ◇ ○ ○ ◇ ○ ○ ◇ ○ |  | □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □                 |   |
| Explorer - PYPlusToMP2000iec_SimpleApp  | Languages                                  | 2000iec_SimpleApp// (Display)                         | <u>*</u>                                |
| E Cocal (HERTJA-D505)<br>P September 2000iec_SimpleApp<br>KEPServer0PC                | Options                                    |   |   |
| PVPlusToMP2000iec_SimpleApp<br>P System<br>Application Communications                 | Yaska                                      | wa MP2000iec v  | ia Modbu                                |
|   |  |   | <u> </u>                                |
| No configuration file was found for RSLinx Enterprise serv                            | ver RNA://\$Local/PVPlusToMP2000iec_Simple | App:RSLinx Enterprise; this server will provide no da | ata i 🚰 <u>C</u> lear Clear <u>A</u> ll |
| Launch the Transfer Utility   |  |   | NUM //                                  |

Figure 35: Tools\_Transfer Utility...

| 🖅 YASKAWA                         |                                    |                       |
|-----------------------------------|------------------------------------|-----------------------|
|                                   |                                    |                       |
| Subject: Application Note         | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pan | elView Plus HMI via Modbus/TCP     |                       |

| Down   | load   | Upload                                | Compare                               | Download |
|--|--|---------------------------------------|---------------------------------------|----------|
| Source file:   |  |                                       |                                       | Exit     |
| C:\Documents and Se  | ettings\All Users\Documents\R                              | SView Enterprise\ME\Runtime\PVPlusTol | MP2000iec_SimpleApp.mer               | Help     |
| Download as:   | PVPlusToMP2000iec_Simp                                     | leApp                                 |                                       |          |
| Destination storage typ  | e;   | WARNING:                              |                                       |          |
| Internal Storage   | <b>_</b>   | Include a goto configure              | mode button in your application if    |          |
| Run application wh   | nen download completes                                     |                                       | configuration mode screens.           |          |
| When application   | 100 B  |                                       | on in your application if you want to |          |
| Replace com  | nunications  | be able to shut it down.              |                                       |          |
| 6.0  |  | <u></u>                               |                                       |          |
| ect destination termina  | Ł  |                                       |                                       |          |
| 📄 꿂 EtherNet, Et   |  | 1810 - 278 - 201                      |                                       |          |
| And and a second s | 2.15, PanelView Plus 700, Par                              | nelView-Plus 2                        |                                       |          |
|  | .207.100, , MP2300i-IEC 4<br>.207.125, PanelView Plus 700, | Papel/iew-Plus                        |                                       |          |
|  | 207.192, , CIMR-V7AM-43P7-                                 |                                       |                                       |          |
| 9 192.168  | 207.198, , MP2300i-IEC 7                                   |                                       |                                       |          |
| St 7 St Freedomen  |  |                                       |                                       |          |
| - 2 192.168  | 207.199, , MP2300i-IEC 5                                   |                                       |                                       |          |
|  | 207.199, , MP2300i-IEC 5<br>207.204, , MP2300i-IEC 10      |                                       |                                       |          |
|  | 신생은 안 집안 같은 것이 많은 것이라는 것이 옷을 가져 갔다.                        |                                       |                                       |          |

Figure 36: Transfer Dialog box

Browse to the runtime file, provide a name for the file as it will appear in the HMI, and select the HMI device from the list of devices configured on the network.

| YASKAWA                          |                                    |                       |
|----------------------------------|------------------------------------|-----------------------|
| Subject: Application Note        | Product: MPiec, MotionWorks<br>IEC | Doc#: AN.MP2000iec.02 |
| Title: MPiec Communication to Pa | anelView Plus HMI via Modbus/TCP   |                       |

# Operation

To run the program on the HMI, first Load, then Run the project. An alarm popup should appear indicating that connections are properly established. This box can be cleared so that the rest of the display's buttons will be accessible. Finished!