

YASKAWA

Variable Frequency Drive (VFD)

FP605 Bypass Mechanical Specification Submittal For Enclosed Bypass UL Type 1 Rated (F6B1) Packages

GENERAL

The FP605 is an industrial fan and pump PWM (pulse-width-modulated) AC drive. Three-phase input line power is converted to a sine-coded, variable frequency output, which provides optimum speed control of any conventional squirrel cage induction motor. The use of IGBTs (Insulated Gate Bipolar Transistors), with a carrier frequency range of 2 kHz to 12.5 kHz, permits quiet motor operation.

This drive has one control logic board for all horsepower ratings. Printed circuit boards employ surface-mount technology, providing both high reliability, and small physical size of the printed circuit assemblies. The microprocessor delivers the computing power necessary for complete three-phase motor control in industrial applications.

Operating Principle: Input three-phase AC line voltage is first rectified to a fixed DC voltage. Using pulse width modulation (PWM) inverter technology, the DC voltage is processed, to produce an output waveform in a series of variable-width pulses. Unique firmware algorithms optimize motor magnetization through control of voltage, current, and frequency applied to generate a nearly sinusoidal output waveform.

STANDARDS

UL 508A (Industrial Control Panels)
IBC and HCAI (OSHDP) for wall mounted enclosures
UL, cUL listed
RoHS 2 Compliant
WEEE Directive

ENVIRONMENTAL & SERVICE CONDITIONS

Ambient service temperature: -10°C to 40°C
Ambient storage temperature: -20°C to 70°C
Humidity: 0% to 95%, non-condensing
Altitude: to 1,000 meters (3,300 feet); higher by derating
Service factor: 1.0

QUALITY ASSURANCE

In-circuit testing of all printed circuit boards is conducted to ensure proper manufacturing

Final printed circuit board assemblies are functionally tested via computerized test equipment

All fully assembled controls are computer tested with induction motor loads to assure unit specifications are met

The average MTBF (Mean Time Between Failure) is 28 years

CONSTRUCTION

Input section of the VFD - VFD power input stage converts three-phase AC line power into a fixed DC voltage via a solid-state, full-wave diode rectifier with MOV (Metal Oxide Varistor) surge protection. An internal 5% split choke, built-in both positive and negative DC bus, or an internal 3% DC choke, built-in on positive side of the DC bus, reduces harmonics for cleaner power and power line transient protection.

Intermediate section of the VFD - DC bus maintains a fixed DC voltage with filtering and short circuit protection as a DC supply to the VFD output section. It is interfaced with the VFD diagnostic logic circuit to continuously monitor and protect the power components.

Output section of the VFD - Insulated Gate Bipolar Transistors (IGBTs) convert DC bus voltage to a variable frequency and voltage, utilizing a PWM sine-coded output to the motor.

POWER AND CONTROL ELECTRONIC HOUSINGS

UL Type 1 full enclosure: 208 V/240 V, 0.5 through 100 HP;
480 V, 0.75 through 250 HP

Microprocessor-based control circuit

Non-volatile memory (EEPROM): all programming memory is saved when the VFD is disconnected from power

Digital operator keypad and display provide local control and readout capability:

- Hand/Off/Auto commands
- Speed Reference command
- Reset command

10-year designed heatsink cooling fan with programmable on/off/temperature control

USB Mini-B port for quick and easy PC connection or any USB On-the-Go device

PROTECTION

Output current overload rating of 110% for 60 seconds, 140% for 2 seconds, 175% instantaneous

Output short circuit protection

Current limited stall prevention (overload trip prevention) during acceleration, deceleration, and run conditions

Optically isolated operator controls

Fault display with fault storage (10 most recent faults) and fault trace history

“Hunting” prevention logic

Restart after momentary power loss

Electronic motor overload/overtemperature protection (UL approved) with thermal memory selection

Motor current display in both drive and bypass modes of operation as well as verification that the motor is running

Proof of flow/loss of flow detection in both drive and bypass modes

Heatsink overtemperature with speed fold-back feature

Cooling fan operating hours recorded

Input/output phase loss protection

Overtorque/undertorque detection

Enhanced brownout, blackout, and power interruption functionality

Reverse prohibit selectable

Multiple emergency override modes (across-the-line or speed selectable via the drive)

OPERATION

PI control, output frequency and speed display can be programmed for other speed-related and control indications, including: RPM, CFM, GPM, PSI, in WC, % of maximum RPM, or custom

Pump status display capability:

- System pressure setpoint
- Control operation status
- Pump motor output frequency
- Transducer feedback
- Drive status monitors
- Drive lifetime monitors

Power loss ride-through and restart capability

VFD accepts either a direct acting or a reverse acting speed command signal.

Bi-directional “Speed Search” capability to start into a rotating load. Two types: current detection and residual voltage detection

DC injection braking, to prevent fan “windmilling”

Remote Run/Stop command input

Eight programmable multi-function input terminals (24 VDC) providing 60+ programmable features

Three programmable 0 to 10 VDC or 4-20 ma analog inputs: functions including frequency reference, PID setpoint, PID feedback, PTC motor temperature and others

Two programmable 0 to 10 VDC or 4-20 ma analog outputs: proportional to drive monitor functions including output frequency, output current, output power, PI feedback, output voltage and others

Seven programmable multi-function output relays (four “Form C” on the bypass board and three “Form A” on the drive:

- Bypass – Form C output relays: Rated 2 A @ 120 VAC & 30 VDC

- Drive – Form A rated 2 A @ 250 VAC & 30 VDC providing 50+ functions; One fixed “Fault” Form C output relay: Rated 2 A @ 250 VAC & 30 VDC

8-Line, 32-character Hand/Off/Auto LCD display provides readout functions that include output frequency, output voltage, output current, output power, DC bus voltage, interface terminal status, PI feedback and fault status

Over 100 programmable functions resettable to factory presets

User parameter initialization to re-establish project specific parameters

Automatic parameter backup with selectable time intervals

Ramp-to-stop, coast-to-stop, DC injection braking-to-stop or coast-to-stop with timer selection

Auto restart capability: 0 to 10 attempts with adjustable delay time between attempts

One custom selectable Volts/Hertz pattern and multiple preset Volts/Hertz patterns

Frequency reference input signal, adjustable for bias and gain

While the VFD is running, operational changes in control and display functions are possible, including:

- Acceleration time: 0 to 6000 seconds
- Deceleration time: 0 to 6000 seconds
- Frequency reference command
- Monitor display

Automatic energy saving optimizer, reduced voltage operation in VFD mode

PRODUCT FEATURES

VFD efficiency: 96% at half-speed; 98% at full-speed

Controlled speed range of 40:1

Maximum output frequency: 400 Hz in VFD mode

140% starting torque capability, available from 3 Hz to 60 Hz

Displacement power factor of .98 throughout the motor speed range

24 VDC, 150 mA transmitter power supply (drive only)

Data logging – record status for up to 10 monitors with adjustable sample time

Built-In real time clock for time and date stamping events

Custom monitors (up to 12 monitors) with bar graph, analog gauge, and trend plot display functions

Drive internal PI closed-loop control with selectable engineering units

Independent PI control for use with external device

Feedback signal low pass filter

Feedback signal loss detection and selectable response strategy

Feedback signal inverse and square root capability

Input and output terminal status indication

Analog input speed reference on bypass printed circuit board

Diagnostic fault indication

“S-curve” soft start / soft stop capability

Serial communication loss detection and selectable response strategy

Critical frequency rejection capability: three selectable, adjustable bandwidths

Adjustable carrier frequency from 2 kHz to 12.5 kHz

Dynamic noise control for quiet motor operation

Programmable security code

Cloud service (Yaskawa Drive Cloud) for product registration and parameter storage

Store up to four additional parameter sets in keypad

16 preset speeds

Rotational as well as Stationary motor auto-tuning

Control Methods Include:
V/F Control

Motor Types:
Induction

LCD keypad with Hand/Off/Auto and copy keypad functions

Motor preheat function

Up to four PID setpoints

Enhance pump control features:

- Easy sleep/wakeup PID setup
- No flow/deadhead protection
- Submersible motor thrust bearing control
- Automatic system restart
- Sleep boost
- Low and high pressure feedback detection

Loss of prime (LOP)/pump dry-run protection

Pre-charge control (controlled pipe fill)

Optional dual transducer feedback for redundancy

Impeller de-scaling/de-ragging control

Low city, low/high water alarm digital input selections

Draw down start level selection for PID setpoint

Flash upgradeable firmware

“Bump-less” transfer between Hand and Auto modes

Programming and firmware upgrade without three-phase main power

DriveWizard Mobile App (Bluetooth or USB-on-the-Go)

Bypass and drive are factory assembled in Oak Creek, Wi.

Input disconnect switch with a lockable, through-the-door operating mechanism

Drive output and Bypass contactors are both electrically and software interlocked

BACnet, Siemens APOGEE FLN, Metasys N2, and Modbus RTU communication protocols as standard, with the ability to configure controller parameters, view controller monitors, control I/O, clear faults, and view controller status in both drive and bypass modes. EtherNet/IP, Modbus TCP/IP, BACnet/IP and LonWorks are optionally available.

BACnet Health monitors including Net Health, Tokens Received/Transmitted, Messages Received/Transmitted, Next/Previous Node Address, Max/Min Master Found, number of Nodes on Network, COV, MSTP Loop Time, CRC Errors, MSTP Tokens Lost/Retry, Dead time average.

Door mounted control keypad with HOA LCD display for “Control Power,” “Drive Ready,” “Drive Run,” “Drive Selected,” “Drive Fault,” “Bypass Selected,” “Bypass Run,” “Motor OL,” “Safety Open” “BAS Interlock,” “Auto Run”,

Auto Transfer,” “Emergency Override,” “Hand Mode,” “Off Mode”, and “Auto Mode.”

Damper control circuit with end-of-travel feedback capability including two adjustable wait time functions. One is a run delay time, where the drive will operate at a preset speed before the damper opens to pressurize the system. The other time function is an interlock wait time, so if the damper has not fully opened within the specified time, a fault will be declared.

Green Contactor mode when enabled will keep unneeded contactors from being closed when not needed

Branch circuit protection options: standard circuit breaker, 65 kAIC, 100 kAIC, non-fused disconnect switch, drive input disconnect switch and fuses

3% line and load reactors are available as options

Door mounted control options include the following:

- Keypad viewing window
- Speed pot

Other options:

- Additional 8 digital outputs
- Additional 2 analog outputs
- 200 VA control transformer
- Bluetooth keypad
- Custom nameplates
- 3-Contactor bypass