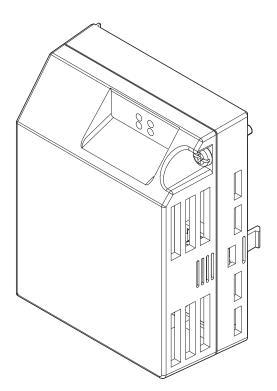


YASKAWA AC Drive V1000 Option Modbus TCP/IP Technical Manual

Type: SI-EM3D/V

To properly use the product, read this manual thoroughly and retain for easy reference, inspection, and maintenance. Ensure the end user receives this manual.



MANUAL NO. SIEP YAICOM 17B

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1 Preface and Safety

Yaskawa manufactures products used as components in a wide variety of industrial systems and equipment. The selection and application of Yaskawa products remain the responsibility of the equipment manufacturer or end user. Yaskawa accepts no responsibility for the way its products are incorporated into the final system design. Under no circumstances should any Yaskawa product be incorporated into any product or design as the exclusive or sole safety control. Without exception, all controls should be designed to detect faults dynamically and fail safely under all circumstances. All systems or equipment designed to incorporate a product manufactured by Yaskawa must be supplied to the end user with appropriate warnings and instructions as to the safe use and operation of that part. Any warnings provided by Yaskawa must be promptly provided to the end user. Yaskawa offers an express warranty only as to the quality of its products in conforming to standards and specifications published in the Yaskawa manual. NO OTHER WARRANTY, EXPRESS OR IMPLIED, IS OFFERED. Yaskawa assumes no liability for any personal injury, property damage, losses, or claims arising from misapplication of its products.

Applicable Documentation

The following manuals are available for the SI-EM3D/V option:

	Yaskawa AC Drive V1000 Option SI-EM3D/V Dual-Port Modbus TCP/IP Installation Manual (TOEPYAICOM17)
	The Installation Manual contains information required to install the option and set up related drive parameters.
	Yaskawa AC Drive V1000 Option SI-EM3D/V Dual-Port Modbus TCP/IP Technical Manual (SIEPYAICOM17)
	The Technical Manual contains detailed information about the option. In the U.S., access http://www.yaskawa.com to obtain the Technical Manual. Customers in other areas should contact a Yaskawa representative.
	V1000 Series AC Drive Quick Start Guide
V 1000 8	This guide contains basic information required to install and wire the drive. It also gives an overview of fault diagnostics, maintenance, and parameter settings. The purpose of this guide is to prepare the drive for a trial run with an application and for basic operation. This manual is available for download on our documentation website, www.yaskawa.com.
47937. /420-**	

V1000 Series AC Drive Technical Manual This manual provides detailed information on parameter settings, drive functions, and MEMOBUS/Modbus specifications. Use this manual to expand drive functionality and to take advantage of higher performance features. This manual is available for download on our documentation website, www.yaskawa.com.

Terms

Note: Indicates supplemental information that is not related to safety messages.

Drive: Yaskawa V1000 Series AC Drive

Option: Yaskawa AC Drive V1000 SI-EM3D/V Dual-Port Modbus TCP/IP Option

Registered Trademarks

- Modbus TCP/IP is a trademark of Modbus-IDA.
- All trademarks are the property of their respective owners.

Supplemental Safety Information

Read and understand this manual before installing, operating, or servicing this option. The option must be installed according to this manual and local codes.

The following conventions are used to indicate safety messages in this manual. Failure to heed these messages could result in serious or possibly even fatal injury or damage to the products or to related equipment and systems.

Indicates a hazardous situation, which, if not avoided, will result in death or serious injury.

A WARNING

Indicates a hazardous situation, which, if not avoided, could result in death or serious injury.

WARNING! may also be indicated by a bold key word embedded in the text followed by an italicized safety message.

Indicates a hazardous situation, which, if not avoided, could result in minor or moderate injury.

CAUTION! may also be indicated by a bold key word embedded in the text followed by an italicized safety message.

NOTICE

Indicates a property damage message.

NOTICE: may also be indicated by a bold key word embedded in the text followed by an italicized safety message.

General Safety

General Precautions

- The diagrams in this manual may be indicated without covers or safety shields to show details. Replace the covers or shields before operating the drive and run the drive according to the instructions described in this manual.
- Any illustrations, photographs, or examples used in this manual are provided as examples only and may not apply to all products to which this manual is applicable.
- The products and specifications described in this manual or the content and presentation of the manual may be changed without notice to improve the product and/or the manual.
- When ordering a new copy of the manual due to damage or loss, contact your Yaskawa representative or the nearest Yaskawa sales office and provide the manual number shown on the front cover.
- If nameplate becomes worn or damaged, order a replacement from your Yaskawa representative or the nearest Yaskawa sales office.

\Lambda DANGER

Heed the safety messages in this manual.

Failure to comply will result in death or serious injury.

The operating company is responsible for any injuries or equipment damage resulting from failure to heed the warnings in this manual.

Electrical Shock Hazard

Do not connect or disconnect wiring while the power is on.

Failure to comply will result in death or serious injury.

Failure to comply will result in death or serious injury. Before servicing, disconnect all power to the equipment. The internal capacitor remains charged even after the power supply is turned off. The charge indicator LED will extinguish when the DC bus voltage is below 50 Vdc. To prevent electric shock, wait for at least the time specified on the warning label once all indicators are OFF, and then measure the DC bus voltage level to confirm it has reached a safe level.

NOTICE

Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.

Failure to comply may result in ESD damage to the drive circuitry.

Do not perform a withstand voltage test on any part of the drive.

Failure to comply could result in damage to the sensitive devices within the drive.

Do not operate damaged equipment.

Failure to comply could result in further damage to the equipment.

Do not connect or operate any equipment with visible damage or missing parts.

1 Preface and Safety

NOTICE

Do not expose the drive to halogen group disinfectants.

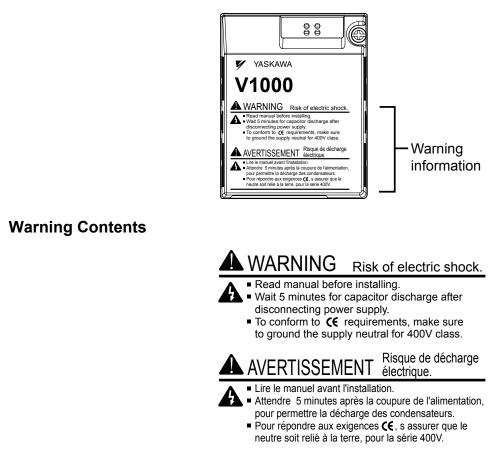
Failure to comply may cause damage to the electrical components in the drive.

Do not pack the drive in wooden materials that have been fumigated or sterilized.

Do not sterilize the entire package after the product is packed.

Option Unit Warning Labels

Warning information is displayed on the option unit as shown in the figure below. Follow all warnings and safety instructions when using the product.



2 Product Overview

About this Product

This option provides a communications connection between the drive and a Modbus TCP/IP network. The option connects the drive to a Modbus TCP/IP network and facilitates the exchange of data.

This manual explains the handling, installation and specifications of this product.

The option is a communications link to connect industrial devices (such as smart motor controllers, operator interfaces, and variable frequency drives) as well as control devices (such as programmable controllers and computers) to a network. The option is a simple, networking solution that reduces the cost and time to wire and install factory automation devices, while providing interchangeability of like components from multiple vendors.

By installing the option to a drive, it is possible to do the following from a Modbus TCP/IP master device:

- Operate the drive
- Monitor drive status
- Change drive parameter settings.



Applicable Models

The option can be used with the drive models in *Table 1*.

Table 1 Applicable Models

Drive Series	Drive Model Number	Software Version <1>	
V1000		1012 and later	

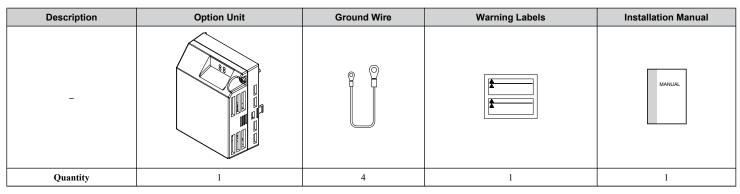
<1> See "PRG" on the drive nameplate for the software version number.

3 Receiving

Please perform the following tasks upon receipt of the option:

- Inspect the option for damage. Contact the shipper immediately if the option appears damaged upon receipt.
- Verify receipt of the correct model by checking the model number printed on the name plate of the option package.
- Contact your supplier if you have received the wrong model or the option does not function properly.

Option Package Contents



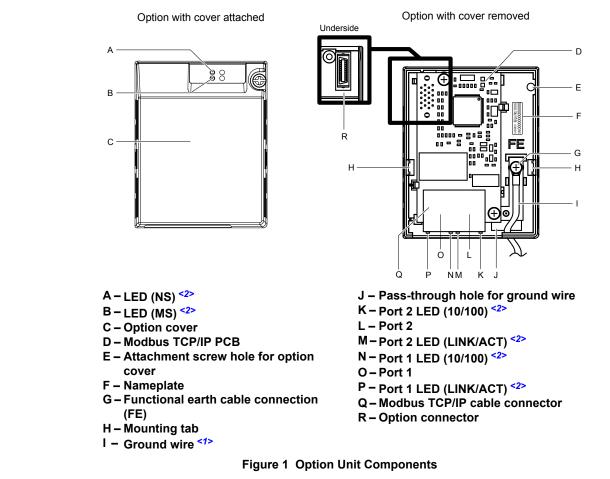
Tools Required for Installation

A Phillips screwdriver (M3, M3.5 to M6 metric or #1, #2 U.S. standard) is required to install the option. Screw sizes vary by drive capacity. Select a screwdriver appropriate for the drive capacity.

Note: Tools required to prepare the option cables for wiring are not listed in this manual.

4 Option Components

SI-EM3D/V Dual-Port Modbus TCP/IP Option Unit



- <1> A selection of ground wires are packaged loose in the option shipping package. Connect the appropriate ground wire based on drive model during installation.
- <2> Refer to Option LED Display on page 11 for details on the LEDs.

Dimensions

The installed option adds 27 mm (1.06 in.) to the total depth of the drive.

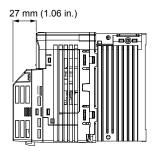


Figure 2 Dimensions

Communication Connector CN1

Communication Connector CN1 is a modular RJ45 female connector and the connection point for a customer-supplied male Modbus network communication cable.

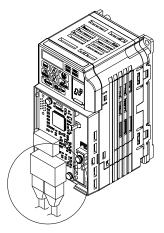


Figure 3 Communication Connector CN1 (RJ45)

Male 8-Way Modular Connector	Pin	Description
	1 (Pair 2)	Transmit data (TXD) +
2 mail	2 (Pair 2)	Transmit data (TXD) -
	3 (Pair 3)	Receive data (RXD) +
	4 (Pair 1)	Not used <1>
12345678	5 (Pair 1)	Not used <1>
	6 (Pair 3)	Receive data (RXD) -
Latch release	7 (Pair 4)	Not used <1>
	8 (Pair 4)	Not used <1>

<1> Not used for 10 Mbps and 100 Mbps networks.

Option LED Display

The option has four LEDs.

Bi-color Status LEDs:

- Module status (MS) red/green
- Network status (NS) red/green

Ethernet LEDs:

- Network speed 10/100 (MS) green
- Link status and network activity LINK/ACT (NS) red/green
- The operational states of the option LEDs after completion of the power-up diagnostic LED sequence are described in *Table 3*. Wait at least 2 seconds for the power-up diagnostic process to complete before verifying LED states.

Display					
Name	Color	Status	Operating Status	Remarks	
	-	OFF	Power supply OFF	Power is not being supplied to the drive.	
	Green	ON	Normal operation	The option is operating normally and initialization is complete.	
MS	Green	Flashing	Standby/Initializing	The option is in process of configuring or waiting for configuration information.	
	Red	Flashing	Non-fatal error occurred	The option has detected a recoverable minor fault such as incomplete configuration.	
	Red	ON	Fatal error occurred	The option has detected an unrecoverable major fault.	
	_	OFF	Power supply OFF or no network connection established.	_	
NS	Green	ON	Online communications established	The option is online and has established connections.	
115	Green	Flashing	Control communications established	The option is online with a control connection.	
	Red	ON	Major fault	The option detected a duplicate IP address or the control connection timed out.	
10/100 <1>	Green	OFF	10 Mbps is established		
10/100 <1>	Green	ON	100 Mbps is established		
	Green	OFF	LINK is not established	_	
LINK/ACT	Green	ON	LINK is established		
LINVACI	Green	Flashing	LINK is established and there is network activity.		

Table 3 Option LED States

<1> Remove the cover to check the status of the LED. Be careful not to touch the main circuit terminals or the control board in the drive.

5 Installation Procedure

Section Safety

A DANGER

Electrical Shock Hazard

Do not connect or disconnect wiring while the power is on.

Failure to comply will result in death or serious injury.

Disconnect all power to the drive and wait at least the amount of time specified on the drive front cover safety label. After all indicators are off, measure the DC bus voltage to confirm safe level, and check for unsafe voltages before servicing. The internal capacitor remains charged after the power supply is turned off.

Electrical Shock Hazard

Do not remove the option unit cover while the power is on.

Failure to comply could result in death or serious injury.

The diagrams in this section may include options and drives without covers or safety shields to show details. Be sure to reinstall covers or shields before operating any devices. The option should be used according to the instructions described in this manual.

Do not allow unqualified personnel to use equipment.

Failure to comply could result in death or serious injury.

Maintenance, inspection, and replacement of parts must be performed only by authorized personnel familiar with installation, adjustment, and maintenance of this product.

Do not use damaged wires, stress the wiring, or damage the wire insulation.

Failure to comply could result in death or serious injury.

Do not use damaged wires, place excessive stress on wiring, or damage the wire insulation.

Failure to comply could result in death or serious injury.

Fire Hazard

Tighten all terminal screws to the specified tightening torque.

Loose electrical connections could result in death or serious injury by fire due to overheating of electrical connections.

NOTICE

Observe proper electrostatic discharge procedures (ESD) when handling the drive and circuit boards.

Failure to comply may result in ESD damage to the drive circuitry.

Never shut the power off while the drive is outputting voltage.

Failure to comply may cause the application to operate incorrectly or damage the drive.

Do not operate damaged equipment.

Failure to comply may cause further damage to the equipment.

Do not connect or operate any equipment with visible damage or missing parts.

Do not use unshielded cable for control wiring.

Failure to comply may cause electrical interference resulting in poor system performance.

Use shielded twisted-pair wires and ground the shield to the ground terminal of the drive.

NOTICE

Properly connect all pins and connectors.

Failure to comply may prevent proper operation and possibly damage equipment.

Check wiring to ensure that all connections are correct after installing the option and connecting any other devices.

Failure to comply could result in damage to the option.

Prior to Installing the Option

Prior to installing the option, wire the drive, make necessary connections to the drive terminals, and verify that the drive functions normally without the option installed. Refer to the drive Quick Start Guide for information on wiring and connecting the drive.

Installing the Option

DANGER! DANGER! Electrical Shock Hazard. Do not connect or disconnect wiring while the power is on. Failure to comply could result in death or serious injury. Before installing the option, disconnect all power to the drive and wait at least the amount of time specified on the drive front cover safety label. After all indicators are off, measure the DC bus voltage to confirm safe level, and check for unsafe voltages before servicing. The internal capacitor remains charged after the power supply is turned off.

1. Shut off power to the drive, wait at least five minutes after confirming the DC bus voltage is safe, then loosen the screw that fastens the front cover in place and remove the front cover. This drive front cover will be replaced by the option cover. Cover removal varies depending on drive size.

NOTICE: Damage to Equipment. Observe proper electrostatic discharge procedures (ESD) when handling the option, drive, and circuit boards. Failure to comply may result in ESD damage to circuitry.

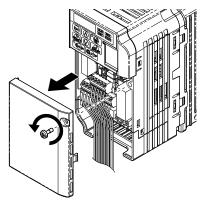


Figure 4 Remove the Front Cover

2. The remaining installation steps differ based on drive model. Find the drive model number on the drive nameplate and refer to the step indicated in *Table 4* based on your model number

Enclosure Type	Drive Model	Proceed to Step	Page
IP20/Open-Chassis		3	13
IP20/NEMA Type 1 ^{<1>}		6	15

<1> Installing the option on an IP20/NEMA Type 1 enclosure drive voids NEMA Type 1 protection while maintaining IP20 conformity.

3. For IP20/Open-Chassis models CIMR-V□□A□□□□B, remove the bottom cover of the drive by applying pressure to the tabs on each side of the bottom cover. Pull the bottom cover away from the drive while pushing in on the tabs to release the cover from the drive. Refer to *Figure 5* for details.

Refer to *Figure 6* for drive models BA0006B to BA0018B, 2A0008B to 2A0069B, and 4A0001B to 4A0038B, which require removing the terminal cover prior to removing the bottom cover.

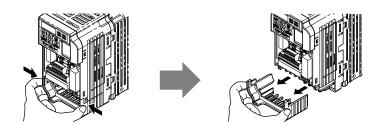


Figure 5 Remove the Bottom Cover on an IP20/Open-Chassis Drive (Models BA0001B to BA0003B and 2A0001B to 2A0006B)

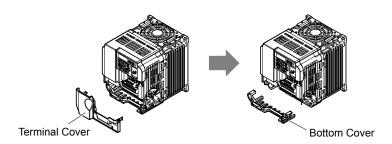


Figure 6 Remove the Terminal Cover and Bottom Cover on an IP20/Open-Chassis Drive (Models BA0006B to BA0018B; 2A0008B to 2A0069B; 4A0001B to 4A0038B)

- **4.** On IP20/Open-Chassis models, connect the drive side of the ground wire to the drive ground terminal.
- **Note:** The different ground wires packaged with the option connect the option to different drive models. Select the proper ground wire depending on drive size. Refer to *Table 5* for ground wire selection by drive model.

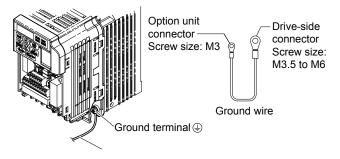


Figure 7 Connect the Ground Wire on an IP20/Open-Chassis Drive

Table 5	Ground	Wire	Selection
	Ground		0010011011

Ground Wire Longth		Drive Model	
Ground Wire Length (mm/in)	Single-Phase 200 V Class	Three-Phase 200 V Class	Three-Phase 400 V Class
150/5.9	BA0001 BA0002 BA0003	2A0001 2A0002 2A0004 2A0006	-
200/7.9	BA0006 BA0010 BA0012 BA0018	2A0010 2A0012 2A0020	4A0001 4A0002 4A0004 4A0005 4A0007 4A0009 4A0011
250/9.8	_	2A0030 2A0040	4A0018 4A0023
400/15.7	_	2A0056 2A0069	4A0031 4A0038

5. For IP20/Open-Chassis models, go to Step 9. on page 36.

6. For IP20/NEMA Type 1 enclosure models CIMR-VDDADDDF, loosen the screw on the front of the NEMA Type 1 terminal cover and remove it from the drive. Refer to *Figure 8* for details.

Refer to *Figure 9* for drive models BA0006F to BA0018F, 2A0010F to 2A0069F, and 4A0001F to 4A0038F, which require removing the plastic terminal cover prior to removing the NEMA Type 1 terminal cover.

Note: Installing the option on an IP20/NEMA Type 1 enclosure drive voids NEMA Type 1 protection while maintaining IP20 conformity.

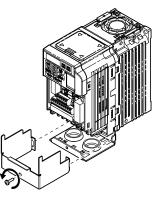


Figure 8 Remove the NEMA Type 1 Terminal Cover (Models BA0001F to BA0003F and 2A0001F to 2A0006F)

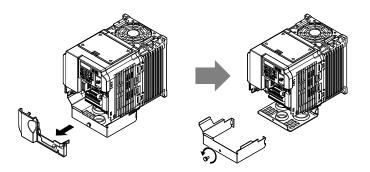


Figure 9 Remove the Terminal Cover on an IP20/NEMA Type 1 Drive (Models BA0006F to BA0018F; 2A0008F to 2A0069F; 4A0001F to 4A0038F)

7. For models BA0001F to BA0003F and 2A0001F to 2A0006F, loosen the screws attaching the NEMA Type 1 conduit bracket to the drive to remove the NEMA Type 1 conduit bracket.

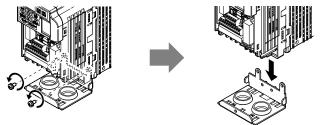


Figure 10 Remove the NEMA Type 1 Conduit Bracket (Models BA0001F to BA0003F and 2A0001F to 2A0006F)

- **8.** On models (BA0001F to BA0003F and 2A0001F to 2A0006F), the screw for the drive ground terminal also acts as one of the screws that attaches the NEMA Type 1 conduit bracket to the drive. Reattach the NEMA Type 1 conduit bracket according to Figure 27 and connect the drive-side of the ground wire to the drive ground terminal.
- **Note:** The different ground wires packaged with the option connect the option to different drive models. Select the proper ground wire depending on drive size. Refer to *Table 5* on page *14* for ground wire selection by drive model.

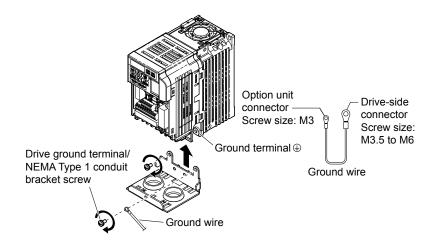


Figure 11 Reattach the NEMA Type 1 Conduit Bracket and Connect the Ground Wire (Models BA0001F to BA0003F and 2A0001F to 2A0006F)

9. Reattach the bottom cover. Keep the ground wire inside of the bottom cover when reattaching.

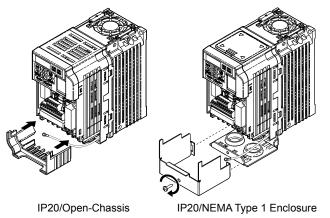


Figure 12 Reattach the Bottom Cover

10.On models BA0006 to BA0018, 2A0008 to 2A0069, and 4A0001 to 4A0038, reattach the terminal cover.

Refer to *Figure 13* and *Figure 14* for drive models BA0006 to BA0018, 2A0008 to 2A0020, and 4A0001 to 4A0011, which require routing the ground wire through the provided notch when reinstalling the terminal cover.

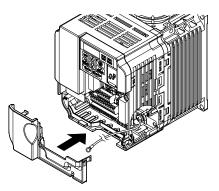


Figure 13 Reattach the Terminal Cover (Models BA0006 to BA0018; 2A0008 to 2A0069; 4A0001 to 4A0038)

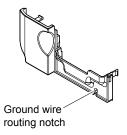


Figure 14 Terminal Cover Ground Wire Notch (Models BA0006 to BA0018; 2A0008 to 2A0020; 4A0001 to 4A0011)

11.Remove the option cover and pass the ground wire through the inside of the drive bottom cover and into the through hole for the ground wire at the front of the option.

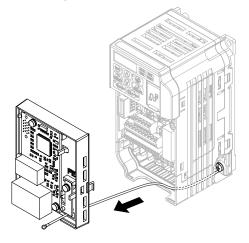


Figure 15 Ground Wire Routing

12.Attach the option to the drive. Properly seat the tabs on the left and right sides of the option to the drive case.

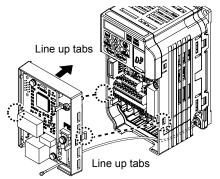


Figure 16 Connect the Option

13.Connect the ground wire at the option ground terminal. Tighten the screw to 0.5 to 0.6 N · m or (4.4 to 5.3 in lbs) using an M3 Phillips screwdriver.

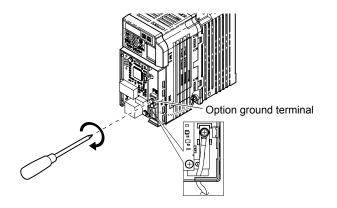


Figure 17 Connect the Ground Wire to the Option

14.Connect the communication cable to the option modular connector (CN1) port 1.

To connect the option to a network, firmly connect RJ45 8-pin shielded twisted pair Cat5e cable(s) into the modular connector ports (see *Figure 18*).

Communication Cable Specifications

Only use cable recommended for Modbus TCP/IP. Using a cable not specifically recommended may cause the option or drive to malfunction.

The dual RJ45 network ports on the option board act as a switch to allow for flexibility in cabling topology. For example, a traditional star network topology may be employed by using a single port on the option board. Alternatively, a daisy-chained approach may be employed by using both RJ45 ports. The daisy-chained approach reduces the requirements of central switch ports. A ring topology is also possible. When implementing a ring topology, Rapid Spanning Tree Protocol (RSTP) must be enabled to function correctly.

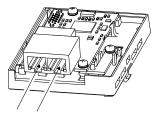


Figure 18 Communication Cable Ports

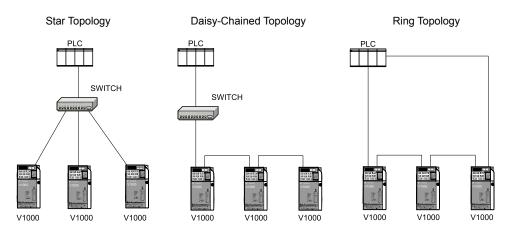


Figure 19 Topology Options

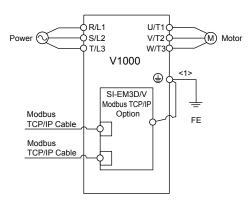


Figure 20 Option Connection Diagram

- **15.**Use the second communication cable port to daisy chain a series of drives where applicable.
- **16.**Attach the option cover by aligning the tabs with the mounting holes, seat the front cover into place, and tighten the screw on the front.

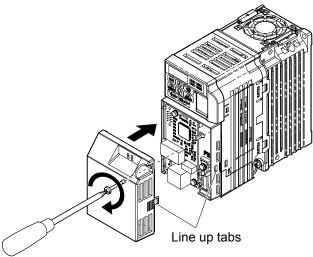


Figure 21 Attach the Option Cover

- **Note:** Take proper precautions when wiring the option so that the front covers will easily fit back onto the drive. Make sure no cables are pinched between the front covers and the drive when replacing the covers.
- **17.**Set drive parameters in *Table* 6 for proper option performance.

6 Related Drive Parameters

The following parameters are used to set up the drive for operation with the option. Parameter setting instructions can be found in the drive manual.

Confirm proper setting of the parameters in *Table 6* before starting network communications. After changing parameter settings, cycle power to the drive for the new settings to take effect.

No.						
(Addr. Hex)	Name	Description	Values			
b1-01 (0180) <1>	Frequency Reference Selection	0: Digital operator 1: Analog input terminals 2: MEMOBUS/Modbus communications 3: Option PCB 4: Pulse input (terminal RP)	Default: 1 Range: 0 to 4			
b1-02 (0181) <1>	Run Command Selection 1	0: Digital operator 1: Digital input terminals 2: MEMOBUS/Modbus communications 3: Option PCB	Default: 1 Range: 0 to 3			
F6-01 (03A2)	Communications Error Operation Selection	 0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only ^{<2>} 4: Alarm (d1-04) ^{<3>} 5: Alarm Ramp to Stop ^{<3>} 	Default: 1 Range: 0 to 5			
F6-02 (03A3)	External Fault from Comm. Option Detection Selection	1: Detection during run only	Default: 0 Range: 0, 1			
F6-03 (03A4)	External Fault from Comm. Option Operation Selection	 0: Ramp to stop. Decelerate to stop using the deceleration time in C1-02. 1: Coast to stop 2: Fast Stop. Decelerate to stop using the deceleration time in C1-09. 3: Alarm only <2> 	Default: 1 Range: 0 to 3			
F6-07 (03A8)	Multi-Step Speed Enable/ Disable Selection when NefRef/ComRef is Selected	0: Multi-step reference disabled (same as F7) 1: Multi-step reference enabled (same as V7)	Default: 1 Range: 0, 1			
F6-08 (036A) <4>	Reset Communication Parameters	0: Communication-related parameters (F6-□□/F7-□□) are not reset when the drive is initialized using A1-03. 1: Reset all communication-related parameters (F6-□□/F7-□□) when the drive is initialized using A1-03.	Default: 0 Range: 0, 1			
F6-14 (03BB)	bUS Error Auto Reset	0: Disabled 1: Enabled	Default: 0 Range: 0, 1			
F7-01 (03E5) <5>	IP Address 1	Sets the most significant octet of network static IP address.	Default: 192 Range: 0 to 255			
F7-02 (03E6) <5>	IP Address 2	Sets the second most significant octet of network static IP address.	Default: 168 Range: 0 to 255			
F7-03 (03E7) <5>	IP Address 3	Sets the third most significant octet of network static IP address.	Default: 1 Range: 0 to 255			
F7-04 (03E8) <5>	IP Address 4	Sets the fourth most significant octet of network static IP address.	Default: 20 Range: 0 to 255			
F7-05 (03E9)	Subnet Mask 1	Sets the most significant octet of network static Subnet Mask.	Default: 255 Range: 0 to 255			
F7-06 (03EA)	Subnet Mask 2	Sets the second most significant octet of network static Subnet Mask.	Default: 255 Range: 0 to 255			
F7-07 (03EB)	Subnet Mask 3	Sets the third most significant octet of network static Subnet Mask.	Default: 255 Range: 0 to 255			
F7-08 (03EC)	Subnet Mask 4	Sets the fourth most significant octet of network static Subnet Mask.	Default: 0 Range: 0 to 255			
F7-09 (03ED)	Gateway Address 1	Sets the most significant octet of network Gateway address.	Default: 192 Range: 0 to 255			

Table 6 Related Parameters

6 Related Drive Parameters

No. (Addr. Hex)	Name	Description	Values
F7-10 (03EE)	Gateway Address 2	Sets the second most significant octet of network Gateway address.	Default: 168 Range: 0 to 255
F7-11 (03EF)	Gateway Address 3	Sets the third most significant octet of network Gateway address.	Default: 1 Range: 0 to 255
F7-12 (03E0)	Gateway Address 4	Sets the fourth most significant octet of network Gateway address.	Default: 1 Range: 0 to 255
F7-13 (03F1)	Address Mode at Startup	Select the option address setting method 0: Static ^{4>} 1: BOOTP 2: DHCP	Default: 2 Range: 0 to 2
F7-14 (03F2)	Duplex Mode Selection	Selects duplex mode setting. 0: Half duplex forced (both ports) 1: Auto-negotiate duplex mode and communication speed (both ports) 2: Full duplex forced (both ports) 3: Half (port 1)/Auto (port 2) 4: Half (Port 1)/Full (port 2) 5: Auto (port 1)/Half (port 2) 6: Auto (port 1)/Full (port 2) 7: Full (port 1)/Half (port 2) 8: Full (port 1)/Auto (port 2)	Default: < ^{8>} Range: 0 to 8 < ^{9>}
F7-15 (03F3)	Communication Speed Selection	Sets the communication speed 0: 10 Mbps 10: 10 Mbps 100: 100 Mbps 101: 10 (Port 1)/100 Mbps (port 2) 102: 100 (Port 1)/10 Mbps (port 2)	Default: 10 <10> Range: 10; 100 to 102 <10>
F7-16 (03F4)	Communication Loss Timeout	Sets the timeout value for communication loss detection in tenths of a second. A value of 0 disables the connection timeout. Example: An entered value of 100 represents 10.0 seconds.	Default: 0.0 Min.: 0.0 Max.: 30.0
H5-11 (043C)	Communications ENTER Function Selection	Selects the function for the ENTER command that saves parameter data to the drive. 0: Parameter changes are activated when ENTER command is written 1: Parameter changes are activated immediately without use of ENTER command	Default: 1 Range: 0, 1

<1> To start and stop the drive with the master device using serial communications, set b1-02 to 3. To control the drive frequency reference of the drive via the master device, set b1-01 to 3.

<2> When set to 3, 4, or 5, the drive will continue to operate when a fault is detected. Take safety measures, such as installing an emergency stop switch.

- <3> Available in drive software versions PRG: 1024 and later.
- <4> Parameter setting value is not reset to the default value when the drive is initialized.
- <5> Cycle power for setting changes to take effect.
- <6> When F7-13 is set to 0, parameters F7-01 to F7-12 must be set, and all IP Addresses (as defined with parameters F7-01 to F7-04) must be unique.
- <7> When F7-14 is set to 0 or 2, parameter F7-15 must be set.
- <8> Default setting differs depending on drive software version. PRG: 1012 to 1015: 0 PRG: 1016 and later: 1
- <9> Setting range differs depending on drive software version. PRG: 1012 to 1023, Range: 0 to 2 PRG: 1024 and later, Range: 0 to 8
- <10> Setting values differ depending on drive software version. PRG: 1012 to 1015, Default: 0; Range: 0, 10, 100 PRG: 1016 to 1023, Default: 10; Range: 10, 100 PRG: 1024 and later, Default: 10; Range: 10; 100 to 102

No.	Name	Description	Value Range
U6-80 to U6-83	Online IP Address	IP Address currently available; U6-80 is the most significant octet	0 to 255
U6-84 to U6-87	Online Subnet	Subnet currently available; U6-84 is the most significant octet	0 to 255
U6-88 to U6-91	Online Gateway	Gateway currently available; U6-88 is the most significant octet	0 to 255
U6-92	Online Speed	Link Speed	10: 10 Mbps 100: 100 Mbps

Table 7 Option Monitors

6 Related Drive Parameters

No.	Name	Description	Value Range
U6-93	Online Duplex	Duplex Setting	0: Half, 1: Full
U6-94	Port 2 Speed	Port 2 Link Speed	0: Half, 1: Full
U6-95	Port 2 Duplex	Port 2 Duplex Setting	10: 10 Mbps 100: 100 Mbps
U6-96	RSTP	RSTP Role and State	0000 to 9292
U6-98	First Fault	First Option Fault	-
U6-99	Current Fault	Current Option Fault	-

Modbus TCP/IP Overview

The Modbus TCP/IP protocol is essentially the Modbus protocol over an Modbus TCP/IP network. A master controller (typically a PLC) sends commands to slave devices, which then perform the specified functions and send a response to the master. The drive using the option has slave functionality.

Supported Modbus TCP/IP Commands

Table 8 Supported Modbus TCP/IP Commands

Function Code	Function Name
03H	Read Multiple Registers
06H	Write Single Register
10H	Write Multiple Registers
17H	Read/Write Multiple Registers

Drive Modbus TCP/IP Option Registers

All of the command registers, monitor registers, and parameters documented in the drive Technical Manual are accessible via the option.

High Speed Access Drive Modbus TCP/IP Option Registers

Many of the registers required for control have been specially mapped to provide higher speed access to increase network performance. Use these registers for the best response times.

All drive command registers have been mapped to this high speed access area (Modbus TCP/IP registers 01H to 01FH) as shown in *Table 9*. In addition, the monitors shown in *Table 10* are mapped for high speed access.

It is possible to both read and write command data.

Note: Bits that are not used should be set to 0. Refrain from writing to reserved registers.

Register No.	Contents				
0000H	Reserved				
	Operation Signals and Multi-function Inputs				
	bit 0	H5-12 = 0: Forward Run Command (0 = Stop, 1 = Forward Run) H5-12 = 1: Run Command (0 = Stop, 1 = Run)			
	bit 1	H5-12 = 0: Reverse Run Command (0 = Stop, 1 = Reverse Run) H5-12 = 1: Forward/Reverse (0 = Forward, 1 = Reverse)			
	bit 2	External Fault (EF0)			
	bit 3	Fault Reset			
0001H	bit 4	Multi-Function Input 1 Function is ComRef when H1-01 = 40 (Forward/Stop). Note: When the bit at ComRef is turned on, commands from MEMOBUS/Modbus communications take control of the frequency. When a communications option card is connected, that option card is given priority.			
	bit 5	Multi-Function Input 2 Function is ComCtrl when H1-02 = 41 (Reverse/Stop).			
	bit 6	Multi-Function Input 3			
	bit 7	Multi-Function Input 4			
	bit 8	Multi-Function Input 5			
	bit 9	Multi-Function Input 6			
	bit A	Multi-Function Input 7			
	bit B to F	Reserved			
0002H	Frequency Reference	Units are determined by parameter o1-03			
0003H	Output Voltage Gain	Set in units of 1 (0.1%) with a setting range of 20 to 2000 (2.0% to 200.0%) Note: Initial value at power up: 1000 (100.0%)			
0004H-0005H	Reserved				

Table 9 Command Register Data

Register No.	Contents				
0006H	PID Target, 0.01% units, signed				
0007H	Analog Output T	Ferminal AM Setting (10 V / 4000 H)			
0008H	Reserved				
	Settings for Mul	ti-Function Digital Outputs			
	bit 0	Contact Output (terminal MA/MB-MC)			
0009H	bit 1	Photocoupler Output 1 (terminal P1-PC)			
	bit 2	Photocoupler Output 2 (terminal P2-PC)			
	bit 3 to F	Reserved			
000AH	Pulse Output Terminal MP Setting, 1 Hz units, Setting Range: 0 to 32000				
000BH-000EH	Reserved				
	Control Selection	n Setting			
	bit 0	Reserved			
	bit 1	PID Target Input			
000FH	bit 2 to B	Reserved			
UUUFI	bit C	Enable Terminal S5 Input for Broadcast Data			
	bit D	Enable Terminal S6 Input for Broadcast Data			
	bit E	Enable Terminal S7 Input for Broadcast Data			
	bit F	Reserved			

Table 10 High Speed Registers					
Address (hex)	Drive Register (hex)	Description	Bit	Description	
			0	During Run	
			1	During Zero Speed	
			2	During Reverse Direction	
			3	During Fault Reset Signal Input	
			4	During Speed Agree	
		Status Word (U1-12)	5	Drive Ready	
			6	Alarm	
2000	4B		7	Fault	
2000	40		8	During Operation Error (oPE	
			9	During Momentary Power Loss	
			Α	Motor 2 Selected	
			В	Reserved	
			С	Reserved	
			D	Reserved	
			Е	ComRef Status, NetRef Status	
			F	ComCtrl Status, NetCtrl Status	
2001	44	Motor Speed Monitor (U1-05)			
2002	48	Torque Reference Monitor (U1-09)			
2003	FO	PG Count Channel 1			
2004	40	Frequency Reference Monitor (U1-01) Output Frequency Monitor (U1-02)			
2005	41				
2006	26		Out	put Current (U1-03) 0.1 A	
2007	4F		Terminal A2	Input Level Monitor (U1-14)	
2008	46	DC Bus Voltage Monitor (U1-07)			

Table 10 High Speed Registers

Address (hex)	Drive Register (hex)	Description	Bit	Description
			0	Reserved
			1	Undervoltage (Uv1)
			2	Control Power Supply Undervoltage (Uv2)
			3	Soft Charge Circuit Fault (Uv3)
			4	Reserved
			5	Ground Fault (GF)
			6	Overcurrent (oC)
2000	<u> </u>		7	Overvoltage (ov)
2009	CO	Error Signal 1	8	Heatsink Overheat (oH)
			9	Heatsink Overheat (oH1)
			Α	Motor Overload (oL1)
			В	Drive Overload (oL2)
			С	Overtorque Detection 1 (oL3)
			D	Overtorque Detection 2 (oL4)
			Е	Dynamic Braking Transistor Fault (rr)
			F	Braking Resister Overheat (rH)
			0	External Fault at input terminal S3 (EF3)
			1	External Fault at input terminal S4 (EF4)
			2	External Fault at input terminal S5 (EF5)
			3	External Fault at input terminal S6 (EF6)
			4	External Fault at input terminal S7 (EF7)
			5	External Fault at input terminal S8 (EF8)
			6	Cooling fan Error (FAn)
		Error Signal 2	5	Reserved
2004			6	Reserved
200A	C1		7	Overspeed (os)
			8	Excessive Speed Deviation (dEv)
			9	PG Disconnected (PGo)
			Α	Input Phase Loss (PF)
			В	Output Phase Loss (LF)
			С	Motor Overheat (PTC input) (oH3)
			D	Digital Operator Connection Fault (oPr)
			Е	EEPROM Write Error (Err)
			F	Motor Overheat Fault (PTC input) (oH4)

Address (hex)	Drive Register (hex)	Description	Bit	Description
			0	MEMOBUS/Modbus Communication Error (CE)
			1	Option Communication Error (bUS)
			2	Reserved
			3	Reserved
			4	Control Fault (CF)
			5	Zero Servo Fault (SvE)
			5	Reserved
		Error Signal 3	6	Option External Fault (EF0)
200B	C2		7	PID Feedback Loss (FbL)
			8	Undertorque Detection 1 (UL3)
			9	UL4 Undertorque Detection 2 (UL4)
			Α	High Slip Braking Overload (oL7)
			В	Reserved
			C	Reserved
			D	Reserved
			Е	Reserved
			F	Hardware Fault (includes oFo)
200C	4E	Terminal A1 Input Level Monitor (U1-13)		
200D	49		Digital In	put Terminal Status (U1-10)
200E	50	Terminal A3 Input Level Monitor (U1-15)		
200F	F1		P	G Count Channel 2
2010	4D	Drive Software Number (Flash) (U1-25)		

Enter Command Types

The drive supports two types of Enter commands as shown in *Table 11*. An Enter command is enabled by writing 0 to register number 0900H or 0910H. These registers can be written to only. An error will occur if the user attempts to read from these registers.

Register No.	Description
0900H	Writes data into the EEPROM (non-volatile memory) of the drive and enables the data in RAM at the same time. Parameter changes remain even if the power supply is cycled.
0910H	Writes data in the RAM only. Parameter changes are lost when the drive is shut off.

Note: 1. Because the EEPROM can be written to a maximum of 100,000 times, refrain from writing to the EEPROM too often. The Enter command registers are write-only. Consequently, if these registers are read, then the register address will be invalid (Error code: 02H). An Enter command is not required if reference or broadcast data are sent to the drive.

2. Parameter data cannot be written to EEPROM during undervoltage, even using 0900H.

3. If undervoltage occurs when a making several parameter changes issued with a single ENTER command, the writing process may be aborted before all of the new changes have been written. Because all of the data has not yet been written, the EEPROM data error "CPF06" will be displayed the next time power to the drive is cycled. To prevent this problem, wait approximately 5 seconds after issuing the ENTER command before shutting off drive power.

Enter Command Settings when Upgrading the Drive

When replacing earlier Yaskawa drive models with a V1000 and keeping the MEMOBUS/Modbus communications settings, parameter H5-11 needs to be set in accordance with how the Enter command functions in the older drive. H5-11 determines if an Enter command is needed to activate parameter changes in the drive.

- Set H5-11 to 0 when upgrading from a G7 or F7 series drive to V1000 series drive.
- Set H5-11 to 1 when upgrading from a V7 series drive to V1000 series drive.

H5-11 and the Enter Command

H5-11 Settings	H5-11 = 0	H5-11 = 1
Drive being replaced	G7, F7	V7
How parameter settings are enabled	When the Enter command is received from the master.	As soon as the value is changed.
Upper/lower limit check	Upper/lower limit check takes the settings of related parameters into account.	The upper/lower limit of the changed parameter is checked only.
Default value of related parameters	Not affected. The settings of related parameters remain unchanged. They must be changed manually if needed.	The default settings of related parameters are changed automatically.
Error handling when setting multiple parameters	Data is accepted even if one setting is invalid. The invalid setting will be discarded. No error message occurs.	Error occurs if only one setting is invalid. All data sent are discarded.

Message Content

The data section of the Modbus packet contains the Modbus message. In this data section, the master sends commands to the slave, and the slave responds. The message format is configured for both sending and receiving as shown below, and the length of data packets depends on the command (function) content.

SLAVE ADDRESS	
FUNCTION CODE	
DATA	
ERROR CHECK	

Unit Identifier

This field is used for intra-system routing purposes. It is typically used to communicate to a Modbus+ or a Modbus serial line slave through a gateway between an Modbus TCP/IP network and a Modbus serial line. This field is set by the Modbus master in the command and must be returned with the same value in the response by the slave. This is sometimes referred to as the Unit ID. A drive using the option has no gateway functionality.

Function Code

When sent by the master, this field identifies the command to be undertaken by the slave. It also identifies the format for the DATA section of the message. The slave normally echoes this command back to the master in its response message. When the most significant bit of this field is set in the response message, it signals an error condition has occurred.

Data

This field contains multiple bytes of varying length based upon the Function Code for commands and based upon the results of the command in the response. When sent by the master, this field contains details of the command that the slave will require to carry out the function. When sent by the slave, this field contains details of the response and sometimes error information.

Modbus TCP/IP Option Function Details

Read Multiple Registers 03 (03 H)

This function code is used to read the contents of a contiguous block of registers. The command specifies the starting register and the number of registers. The normal response packs two bytes per register. For each register in the response, the first byte contains the most significant bits and the second byte contains the least significant bits.

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	03
Starting Register	2	0000 to FFFF
Quantity of Registers	2	N <1>

Table 12 Read Multiple Registers Command

<1> N = Quantity of Registers (range is 1 - 16)

Table 13 Read Multiple Registers Response

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	03

Description	Byte	Data (Hex)
Number of Data Bytes	1	2 x N < <i>l</i> >
Register Values	N <1> x 2	Values contained in slave registers.

<1> N = Quantity of Registers

Table 14 Read Multiple Registers Error Response

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Error Code	1	83
Exception Code	1	<i>Refer to Modbus TCP/IP Exception Codes</i> <i>on page 32</i> for details.

Examples of Fault Response, Read Response, and Read Multiple Registers Command

Note: In option software version VST800380, any invalid register in the range will return an error response. In option versions VST800381 and later, invalid registers in the range will not return an error response provided at least 1 register is valid. Invalid registers will be set to 0 in the response.

Table 15 lists command examples to read register contents (register addresses 0020H to 0023H) from a drive with the slave address (unit identifier) 02H.

Table 16 shows examples of responses indicating that multiple registers have been read successfully. The contents read from 0020H are 1770H, 1770H, 0109H, and 0000H.

Table 17 shows examples of an error response when reading multiple registers. The exception code is 02H (indicating a register number error).

Table 15 Example Read Multiple Registers Command

· · · · · · · · · · · · · · · · · · ·		
Description		Data (Hex)
Slave Address		02
Function Code		03
Starting Register	Upper	00
	Lower	20
Quantity of Decistors	Upper	00
Quantity of Registers	Lower	04

Table 16 Example Read Multiple Registers Response

Description		Data (Hex)
Slave Address		02
Function Code		03
Number of Data Bytes		08
Starting Register	Upper	17
	Lower	70
Next Register	Upper	17
	Lower	70
Next Register	Upper	01
	Lower	09
Last Register	Upper	00
	Lower	00

Table 17 Example Read Multiple Registers Error Response

Description	Data (Hex)
Slave Address	02
Error Code	83
Exception Code	02

Write Single Register 06 (06 H)

This function code is used to write to a single register in the drive. The command specifies the address of the register to be written and the value to write. The normal response is an echo of the request, returned after the register contents have been written.

Table 18 Table 19 Write Single Register Command

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	06
Register Address	2	0000 to FFFF
Register Value	2	0000 to FFFF

Table 19 Write Single Register Response

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	06
Register Address	2	0000 to FFFF
Register Value	2	0000 to FFFF

Table 20 Write Single Register Error Response

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Error Code	1	86
Exception Code	1	<i>Refer to Modbus TCP/IP Exception Codes</i> <i>on page 32</i> for details.

Examples of Register Write Command

Table 21 lists command examples when writing register value 0003H to register address 0001H in a drive with the slave address (unit identifier) 01H.

Table 22 shows examples of responses indicating that the write command has been executed successfully. The command specifies the value and the register address to write to.

Table 23 shows examples of an error response when writing to a register. The exception code is 21H (indicating an invalid value).

Table 21 Example Write Single Registers Command

Description		Data (Hex)
Slave Address		01
Function Code		03
Register Address	Upper	00
	Lower	01
Register Value	Upper	00
	Lower	03

Table 22 Example Write Single Register Response

Description		Data (Hex)
Slave Address		01
Function Code		06
Register Address	Upper	00
	Lower	01
Register Value	Upper	00
	Lower	03

Table 23 Example Write Single Register Error Response

Description	Data (Hex)
Slave Address	01
Error Code	86
Exception Code	21

■ Write Multiple Registers 16 (10 H)

This function code is used to write to a contiguous block of registers in the drive. The command specifies the starting register address, the number of registers and the values to be written. The command packs two bytes per register. For each register in the command the first byte contains the most significant bits and the second byte contains the least significant bits. The normal response returns the function code, starting address and quantity of registers written.

Table 24	Write Multi	ole Registers	Command
	witte multip	Jie Kegisters	Commania

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	10
Starting Register	2	0000 to FFFF
Quantity of Registers	2	N <1>
Number of Data Bytes	1	N <1> x 2
Register Values	N <1> x 2	0000 to FFFF

<1> N = Quantity of Registers (range is 1 - 16)

Table 25 Write Multiple Registers Response

	1 0 1	
Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Function Code	1	10
Starting Register	2	0000 to FFFF
Quantity of Registers	2	N <1>

<1> N = Quantity of Registers

 Table 26 Write Multiple Registers Error Response

Description	Byte	Data (Hex)
Slave Address	1	01
Error Code	1	90
Exception Code	1	<i>Refer to Modbus TCP/IP Exception Codes</i> <i>on page 32</i> for details.

Examples of Multiple Registers Write Command

Table 27 lists command examples when writing register values 0001H and 0258H to register addresses 0001H and 0002H in a drive with the slave address (unit identifier) 01H.

Table 28 shows examples of responses indicating that the write command has been executed successfully. The command specifies the beginning of the register address and the number of registers.

Table 29 shows examples of an error response when writing to a register. The exception code is 02H (indicating a register number error).

Table 27	Example Writ	e Multiple	Registers	Command
----------	--------------	------------	-----------	---------

Description Data (Hex)			
Description	Description		
Slave Address		01	
Function Code		10	
Starting Degister	Upper	00	
Starting Register	Lower	01	
Quantity of Pagistara	Upper	00	
Quantity of Registers	Lower	02	
Number of Data By	Number of Data Bytes		
Einst Doniston Data	Upper	00	
First Register Data	Lower	01	
Nout Provision Data	Upper	02	
Next Register Data	Lower	58	

Table 28 Example write multiple Registers Response			
Description		Data (Hex)	
Slave Address		01	
Function Code		10	
Starting Degister	Upper	00	
Starting Register	Lower	01	
Quantity of Degisters	Upper	00	
Quantity of Registers	Lower	02	

Table 28 Example Write Multiple Registers Response

Table 29 Example Write Multiple Registers Error Response

Description	Data (Hex)
Slave Address	01
Error Code	90
Exception Code	02

Read/Write Multiple Registers 23 (17 H)

This function code performs a combination of one read operation and one write operation in a single Modbus TCP/IP transaction. The write operation is performed before the read. The command specifies the starting read address, quantity of contiguous registers to read, starting write address, quantity of contiguous registers to write and the values to be written. The normal response contains the values of the registers that were read.

For both the address and the values, the first byte contains the most significant bits and the second byte contains the least significant bits.

Note: In option software version VST800380, any invalid register in the range will return an error response. In option versions VST800381 and later, invalid registers in the range will not return an error response provided at least 1 register is valid. Invalid registers will be set to 0 in the response.

Table 50 Read/Write Multiple Registers Command			
Description	Byte	Data (Hex)	
Slave Address	1	00 to FF	
Function Code	1	17	
Read Starting Register	2	0000 to FFFF	
Quantity of Registers to Read	2	M <1>	
Write Starting Register	2	0000 to FFFF	
Quantity of Registers to Write	2	N <2>	
Write Byte Count	1	N <2> X 2	
Write Register Values	N <2> X 2	0000 to FFFF	

Table 30 Read/Write Multiple Registers Command

<1> M = Quantity of Registers to Read (range is 1 - 16)

<2> N = Quantity of Registers to Write (range is 1 - 16)

Table 31 Read/Write Multiple Registers Response

Description	Byte	Data (Hex)	
Slave Address	1	00 to FF	
Function Code	1	17	
Number of Data Bytes	1	M <1> x 2	
Read Register Values	2	Values contained in slave registers	

<1> M = Quantity of Registers

Table 32 Read/Write Multiple Registers Error Response

Description	Byte	Data (Hex)
Slave Address	1	00 to FF
Error Code	1	97
Exception Code	1	<i>Refer to Modbus TCP/IP Exception Codes</i> <i>on page 32</i> for details.

Read/Write Multiple Registers

Table 33 lists command examples when reading registers 0001H and 0002H and then writing register values 0103H and 0258H to register addresses 0102H and 0103H in a drive with the slave address (unit identifier) 01H.

Table 34 shows examples of responses indicating that the read/write multiple registers command has been executed successfully. Read data 1 contains the value of register address 0001H (0001H). Read data 2 contains the value of the register address 0002H (0002H).

Table 35 shows examples of an error response when the command to read and write to multiple registers has failed. The exception code is 02H (indicating a register number error).

Table 35 Example Read/write Multiple Registers Command			
Description		Data (Hex)	
Slave Address		01	
Function Code	Function Code		
Read Starting Register	Upper	00	
	Lower	01	
Quantity of Registers to Read	Upper	00	
	Lower	02	
Write Starting Register	Upper	01	
	Lower	02	
Quantity of Registers to Write	Upper	00	
	Lower	02	
Number of Data By	rtes	04	
	Upper	01	
First Write Register Data	Lower	03	
Next Write Register Data	Upper	02	
	Lower	58	

Table 33 Example Read/Write Multiple Registers Command

Table 34 Example Read/Write Multiple Registers Response

Description		Data (Hex)
Slave Address		01
Function Code		17
Number of Data Bytes		04
Read Data 1	Upper	00
	Lower	01
Read Data 2	Upper	00
	Lower	02

Table 35 Example Read/Write Multiple Registers Error Response

Description	Data (Hex)
Slave Address	01
Error Code	97
Exception Code	02

Modbus TCP/IP Exception Codes

When an error occurs, remove the cause and restart communications.

Error Code	Error Name	
	Cause	
01H	Function Code Error	
01П	• Attempted to set a function code from a PLC other than 03H, 06H, 10H, and 17H.	
02H	Register Number Error	
	A register number specified in the command message does not exist.	
	• Attempted to send a broadcast message using other register numbers than 0001H or 0002H.	

Error Code	Error Name
Error Code	Cause
	Byte Count Error
03H	• Read data or write data is greater than 16 bytes. Invalid command message quantity.
0011	• In a write message, the "Number of Data Items" contained within the message does not equal twice the amount of data words (i.e., the total of Data 1+ Data 2, etc.).
Data Setting Error	
21H	Control data or parameter write data is outside the allowable setting range.
	Attempted to write a contradictory parameter setting.
	Write Mode Error
22H	• Attempted to write while the drive was operating to a parameter that cannot be written to during run.
	• During an EEPROM data error (CPF06), the master attempted to write to a parameter other than A1-00 to -05, E1-03, or o2-04.
	Attempted to write to read-only data.
	DC Bus Undervoltage Write Error
23H	• Attempted to write from the master during an undervoltage fault (Uv1).
	Attempted to execute and Enter command during Uv1.
24H	Write Error During Parameter Process
2411	Master attempted writing to the drive while the drive was processing parameter data.

Control Connection Timeout

The option has a safety feature that declares a fault if communications between the master and drive is lost after the master commanded the drive to run.

A controlled connection is defined as one in which a master commands the drive by writing to register 01H. After this write, the option will begin a timer. The timer will be reset upon subsequent writes to register 01H. If the timer exceeds the value programmed in drive parameter F7-16, the option will declare a BUS ERROR if the option card has an active run command to the drive. A value of 0 in F7-16 means that the timeout is disabled.

The drive reaction to a BUS ERROR is programmable through drive parameter F6-01.

8 Web Interface

The option contains a series of web pages that allow for viewing of status and diagnostic information through a standard web browser.

The web page is accessed through a self-contained web server at port 80. Access the home page by typing the IP address of the option in a web browser. Example: "http://192.168.1.20"

The IP address of the option can be read using monitors U6-80 to U6-83 on the digital operator if it is unknown. *Refer to Option Monitors on page 21* for details.

The home page is an HTML-based page providing basic drive and option data and a link to an enhanced web page requiring a Java© enabled web browser.

Enhanced Web Page Notes:

- The Enhanced Web Pages use a series of Java© applets.
- PCs must have Java SE 6 Update 14 or later installed to view the enhanced web pages.
- The Java© applets require an internet connection to check the revocation status.
- When no internet connection is available, disable the revocation check by changing a Java setting in the PC: All Programs / Java / Configure Java / Advanced Tab. Set "Perform certificate checks on" to "Do not check".

Enhanced Web Page Tab	Page
Main Tab	36
Drive Status Tab	36
Network Tab	37
Email Alerts Tab	38
Parameter Access Tab	39
Configuration Tab <1>	40
Custom Tab	41

<1> Accessible after entering a valid password.

HTML Home Page

The main HTML home page provides basic drive and option data and a link to an enhanced web page. The RSTP enabled home page provides Rapid Spanning Tree Protocol data. *Refer to Rapid Spanning Tree Protocol on page 42* for details on RSTP.

Main HTML Home Page

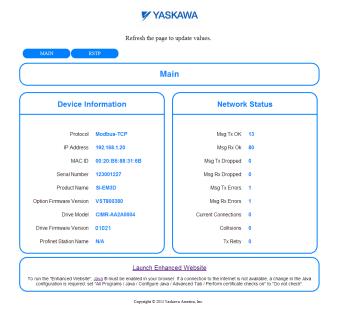


Figure 22 Main HTML Home Page

RSTP Enabled HTML Home Page



Figure 23 RSTP Enabled HTML Home Page

Main Tab

The Main tab shows basic option information such as IP address, MAC address, and firmware version.



Figure 24 Main Tab View

YASKAWA

Drive Status Tab

The Drive Status tab shows basic I/O information and drive state information.

Main Drive Status Network Email Alerts Parameter Access Configuration Custom Drive Status Drive Signals Fault Information Frequency Ref: 0.0 Hz Active: None Status: Ready State: Stopped Output Frequency: 0.0 Hz Direction: Forward Output Current: 0.0 A DC Bus Voltage: 344 V Motor Speed: 0.0 Hz Torque Reference: +0% Multi-function Outputs Analog Input Signals Multi-function Inputs Input Terminal A1: 0% Terminal S1; OFF Output MA - MC: OFF OFF Output P1 - PC: OFF Input Terminal A2: 0% Terminal S2: Terminal S3: OFF Output P2 - PC: OFF OFF Terminal S4: Terminal S5: OFF Terminal S6: OFF Terminal S7: OFF

Figure 25 Drive Status Tab View

Network Tab

The Network tab shows the status of the option network traffic and the status of open I/O connections.

	VASKAWA							
Main Dr	ive Status	Network	Email Alert	s	Parameter Access	Co	infiguration	Custom
	Ne	etwork Dia	gnostics					
	Msg. TX OF	ĸ		734	Msg TX Dropped	0	Msg. TX Error	rs 1
	Msg. RX O	к		1858	Msg RX Dropped	0	Msg. RX Error	rs 1
	Current Co	nnections		2	Collisions	0	TX Retry	o
	Control Co	nnection Delta	a Time (ms)		N/A			
			Copyright ©	2014 Y	askawa America, Inc			

Figure 26 Network Tab View

Table 36 Network Monitor Descriptions

Network Monitor	Explanation
Msg Tx OK	Cumulative number of messages transmitted successfully from the option.
Msg Rx OK	Cumulative number of messages received successfully to the option.
Current Connections	Current number of open connections.
Control Connection Delta Time	The time between the last two writes to the Control register, MEMOBUS/Modbus address 0001H.
Msg Tx Dropped	Cumulative number of messages dropped due to output network buffer being full and unable to hold the new message.
Msg Rx Dropped	Cumulative number of messages dropped due to input network buffer being full and unable to hold the new message.
Collisions	Cumulative number of collisions (half duplex only) reported by the MAC/PHY (Media Access Control/Physical Connection).
Msg Tx Errors	Cumulative number of transmit underruns and transmit stops reported by the MAC/PHY.
Msg Rx Errors	Cumulative number of receive overruns, receive stops, and receive error frames reported by the MAC/PHY.
Tx Retry	Cumulative number of transmits in which the 1st attempt was delayed due to busy medium reported by the MAC/PHY.

Email Alerts Tab

The Email Alerts tab allows the user to configure four Email Fault/Alarm conditions. When the condition is true, one email will be sent to the provided email address. Another email will not be sent until the condition becomes false and then true again. A 30-second timer prevents emails from being sent when conditions reoccur immediately after being removed. The timer helps limit the amount of emails sent regarding the same intermittent condition and helps to reduce network traffic by reducing emails about reoccurring errors.

Main	Drive S	tatus	Network	Email Al	erts	F	Parameter .	Access	Configuration	Custom	
Ema	Il Active			Co	ndit	ion	al Emai	11			
Co	ondition:	Frequ	ency Referen	ce 🔻	<	•	0	NotUse	ed ▼		١z
,	ddress:	ToAdd	ress1@ToDo	main1			Subject:	Subjec	1		
		Text1					-				
м	essage:	essage:									
-											
	Il Active	-			ndit		al Emai				
Co	ondition:	Frequ	ency Referen	ce 🔻	<	•	0	NotUse	ed ▼ < ▼ 0	1	ΗZ
4	ddress:	ToAdd	iress2@ToDo	main2			Subject:	Subjec	12		
м	essage:	Text2									
Ema	il Active			Co	ndit	ion	al Emai	13			
Co	ondition:	Frequ	ency Referen	ce 🔻	<	•	0	NotUse	ed • < • 0		١z
ļ	ddress:	ToAdd	iress3@ToDo	main3			Subject:	Subjec	13		
		Text3									
м	essage:										
Ema	il Active			Co	ndit	ion	al Emai	14			
Co	ondition:	Frequ	ency Referen	ce 🔻	<	•	0	NotUse	ed 🔻 < 🔻 0		ΗZ
ļ	ddress:	ToAdd	iress4@ToDo	main4			Subject:	Subjec	14		
		Text4					-				
м	essage:										
						n r					
		Save	to device						Cancel and reloa	id	

YASKAWA

Figure 27 Email Alerts Tab View

Conditional Email Set-up

- 1. Define the condition that will trigger the email by selecting a monitor parameter, a comparator, and a value. Set up comparator values for the range of values to check in the chosen condition. If choosing only one condition and no OR or AND are needed, set the "OR/AND" drop-down selection to "NotUsed".
- 2. Enter the email address where the alert will be sent.
- **3.** Enter the message that will appear in the email contents.
- 4. Enter the email subject.
- **5.** Click the "Email Active" check box to enable the alert.

Clicking "Save to device" will save the entered information into the option memory.

Clicking "Cancel and reload" will cancel any pending edits and display the most recently saved settings from the option board.

Parameter Access Tab

The Parameter Access tab allows the user to read and write parameters from the drive. Write access is restricted until a valid password is entered.

YASKAWA							
Main	Drive Status	Network Ema	il Alerts	Parameter Access	Configuration	Custom	
			Modb	us Parameters			
	Mod	ous Address (hex):	0x0200		Read]	
		Decimal Value:	10		Set	-	
		Hex Value:	0x000a		Set		
		Status:	Read st	uccessful			
			ight © 2014				

Figure 28 Parameter Access Tab View

The MEMOBUS/Modbus address for the drive parameter being accessed must be entered in hexadecimal. The number must begin with "0x" to signify hexadecimal. Clicking "Read" will load and display the current value of the given MEMOBUS/ Modbus Address.

Clicking "Set" will save the given value to the given MEMOBUS/Modbus address.

After a "Read" or "Set" command is given, Status will display "Waiting" while the action is being carried out, then "Complete" is displayed when finished.

Configuration Tab

The Configuration tab sets web page behavior parameters. Access is restricted unless a valid password is entered.

YASKAWA								
Main	Drive Status	Network	Email Alerts	Para	meter Access	Configura	ation	Custom
	Pas	Security L sword: Log out Status: Log				ange Pa Password: Password: Change pas Status:		rd
	Applet Refresh Paramet	Dption Car Rate (ms): er Security: e Option Card F	1000 Disabled Enabled	ms	Email S E 'From' Email	Email Set Server IP: mail Port: Address: bmit Email P	192.10 25 From/	58.1.25
			Save Configurati	on Para	umeters To Flas	h		
			Copyright © 201	4 Yaska	awa America, Ind			

Figure 29 Configuration Tab View

Security Login

Enter a valid password and click "Log in". The button text changes to "Log out" and the status changes to "Logged in".

Note: The default security password is "yaskawa".

This password can be changed in the "Change Password" section of the tab. Entering a valid password allows access to the settings in the Configuration tab, Email Alerts tab, and the Parameter Access tab.

Change Password

To change the password, enter the new password in the "New Password:" and "Confirm Password:" text boxes then click "Change password". The Status display will change to "Idle" then "Changing Password" then "Password Changed". If the passwords in the two text boxes do not match, the Status will display "Passwords don't match".

Option Card

The values displayed in the various tabs are refreshed at the rate defined in the "Applet Refresh Rate (ms)" text box. Enter values in the range of 1000 ms to 65.535 seconds.

Parameter Security can be enabled or disabled by clicking one of the radio buttons. When "Disabled" is selected, no password is necessary and all functions in the web pages will be available. When "Enabled" is selected, a valid password must be entered to edit email settings and to write parameters.

Email Settings

The "Email Server IP" text box must contain the IP address of the email server. The subnet address is configured in drive parameters F7-05 through F7-08. The configured email alerts will use the server at this address when sending emails.

Enter the email server port in the "Email Port" text box.

The value in the "From Email Address" text box identifies the origin of the email alerts to the recipient.

Click "Submit Email Parameters" to save the email settings to the option.

Click "Save Configuration Parameters to Flash" to save the entered values from this tab into non-volatile memory. These values will then be remembered after cycling power.

General Settings

Click "Save Options Card Parameters" to save the Applet Refresh Rate and the Parameter Security settings to the option.

Custom Tab

The Custom tab displays a selection of quick setting parameters.

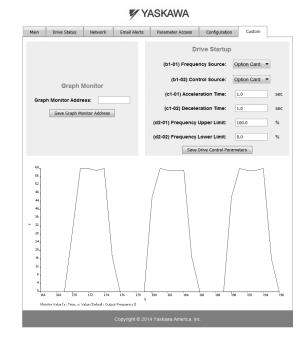


Figure 30 Custom Tab View

9 Rapid Spanning Tree Protocol

Rapid Spanning Tree Protocol (RSTP) is a mechanism that allows an Ethernet network to be configured as a ring or other topology that may have more than one pathway to each node. The RSTP protocol automatically determines the most efficient pathway to each node and disables any redundant pathways.

If one path fails, RSTP activates another pathway to keep the network traffic flowing. After restoring the failed path, RSTP disables any redundant paths without disrupting network traffic.

Convergence Time

Convergence is the process that RSTP performs to identify the root node and which pathways to disable. Convergence occurs on power up and when the network changes (e.g., path failures and restorations).

Take special care when using parameter F7-16, Communication Timeout Loss, and be sure to give RSTP enough time for convergence. When F7-16 is set too short, convergence will not be able to complete before it expires. The complexity of the network and the number of drives on the network will both factor into the value of the timeout.

RSTP is unnecessary and should be disabled when using star or line topology network configurations (RSTP is disabled by default).

Topology

The option is ideal for use in ring topologies. With RSTP enabled, a ring topology provides redundancy to the network. RSTP determines the fastest paths to each node on the network and virtually splits the ring by disabling one port on one node to prevent data from being transmitted endlessly around the ring. If a path on the ring fails, RSTP re-enables the disabled port and reconnects the split. All nodes on the network remain accessible without any interruptions.

RSTP is unnecessary and should be disabled when using star or line topology network configurations (RSTP is disabled by default).

Enabling RSTP

RSTP is enabled from the webpage on the option.

The IP address of the option card is necessary to access the webpage. Use the operator to read the IP address values from monitors U6-80, U6-81, U6-82, and U6-83.

These monitors display the IP address whether the card is configured to receive its IP address from a master controller (BOOTP or DHCP) or if it is configured statically.

Refer to *Table 37* for example values of the monitors for an option IP address of 192.168.1.20.

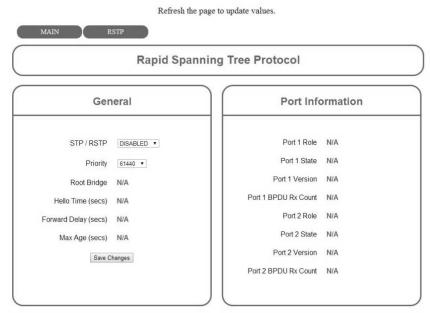
Monitor	Value
U6-80	192
U6-81	168
U6-82	1
U6-83	20

 Table 37 Example IP Address Monitor Values

Enter the IP address to address bar of your web browser (Ex. http://192.168.1.20) and hit enter to load the main page for the option. Refer to *Figure 22* for an example of the main page.

At the top of the page, click the RSTP button. The RSTP webpage will be displayed with "N/A" values.

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Figure 31 RSTP Page Initial View

Change the select box labeled "STP / RSTP" from "DISABLED" to "ENABLED" then click "Save Changes". The webpage will automatically refresh and enable RSTP. Refer to *Figure 23* for an example of an RSTP enabled home page.

Rapid Spanning Tree Protocol Webpage

There are two groups of data displayed on the RSTP webpage: General and Port Information.

General

STP / RSTP Enable

To enable RSTP, Change this setting to "ENABLED" and click "Save Changes" to enable RSTP.

Priority

The RSTP Priority controls which bridge in the network becomes the root bridge. For most installations, the PLC or controller should be configured as the root bridge. A lower value in the "Priority" field indicates a higher priority. The priority ranges from 0 to 61440 in increments of 4096. The option defaults to the lowest priority, 61440. *Table 38* lists the possible priorities.

0	16384	32678	49152					
4096	20480	36864	53248					
8192	24576	40960	57344					
12288	28672	45056	61440					

Table 38 Priority Values

To change the priority, select the desired priority from the list and click "Save Changes".

Root Bridge

This field displays the MAC address of the root bridge on the network.

Hello Time (secs)

The Hello Time is displayed in seconds. This value is set by the root bridge and indicates how often bridge packets will be sent out.

Forward Delay (secs)

The Forward Delay is displayed in seconds. This value is set by the root bridge. When the port is using STP and not RSTP, the Forward Delay is the length of time the bridge will wait before transitioning between states.

9 Rapid Spanning Tree Protocol

Max Age (secs)

The Max Age is displayed in seconds. This value is set by the root bridge and indicates how long a message can be passed along before being discarded.

Port Information

Port Role

The Port Role identifies how the port is being used. The seven possible values for Port Role are described in *Table 39*.

Port Role	Description
Unknown	An unknown error has occurred within RSTP.
Root	This port leads to the root bridge.
Designated	This port leads away from the root bridge.
Alternate	This port is an alternate path to the root bridge.
Backup	This port is an alternate path away from the root bridge.
Disabled	This port does not have an active link.
N/A	RSTP is disabled.

Table 39 Port Pole Values

Port State

The Port State indicates if the port is accepting and sending messages. The four possible values for Port State and the features of each state are shown in *Table 40*.

Table 40 Port State Values

Table 40 Fort State Values								
Port State	Accept Packets	Forward Packets	Learn MAC Addresses					
Discarding	NO	NO	NO					
Learning	NO	NO	YES					
Forwarding	YES YES		YES					
N/A	RSTP is disabled.							

Port Version

RSTP can operate in normal RSTP mode or support STP mode. When an STP-only node is detected on the network, this port operates in STP mode and displays "STP". "RSTP" will be displayed in all other cases.

Port BPDU Rx Count

The Port BPDU Rx Count shows the number of BPDU packets received on that port. In general, root ports receive far more BPDU packets than designated ports.

RSTP Monitor U6-96

Monitor U6-96 is dedicated to RSTP. U6-96 shows the role and state for each port.

The displayed value has four digits. The first two digits belong to port 1 and the last two digits belong to port 2. The first and third digits represent port role while the second and fourth digits represent port state.

The possible port role and state values are shown in *Figure 32*.

	3222								
	Port 1 Role		Port 1 State		Port 2 Role		Port 2 State		
0	Unknown	0	Discarding	0	Unknown	0	Discarding		
2	Root	1	Learning	2	Root	1	Learning		
3	Designated	2	Forwarding	3	Designated	2	Forwarding		
4	Alternate			4	Alternate				
5	Backup			5	Backup				
6	Disabled			6	Disabled				
9	RSTP Disabled			9	RSTP Disabled				

Figure 32 U6-96 Monitor Values

Refer to *Table 39* for descriptions of the port role values.

Refer to *Table 40* for descriptions of the port state values.

Below are a few examples:

- 9292 = RSTP is disabled and both ports are forwarding.
- 3222 = Port 1 is forwarding and is the designated port. Port 2 is forwarding and is the root port.
- 2232 = Port 1 is forwarding and is the root port. Port 2 is forwarding and is the designated port.
- 3232 = Both ports are forwarding and are designated ports. This only occurs when the option is the root bridge.
- 4022 = Port 1 is discarding and is the alternate port. Port 2 is forwarding and is the root port.
- 2260 = Port 1 is forwarding and is the root port. Port 2 is discarding and is the disabled port.

10 Troubleshooting

Drive-Side Error Codes

Drive-side error codes appear on the drive digital operator. Causes of the errors and corrective actions are listed below. Refer to the drive manual for additional error codes that may appear on the drive digital operator.

Faults

Both bUS (Option Communication Error) and EF0 (Option Card External Fault) can appear as an alarm or as a fault. When a fault occurs, the digital operator ALM LED remains lit. When an alarm occurs, the ALM LED flashes.

If communication stops while the drive is running, use the following questions as a guide to help remedy the fault:

- Is the option properly installed?
- Are the communication lines properly connected to the option? Are the wires loose?
- Is the controller program working? Has the controller/PLC CPU stopped?
- Did a momentary power loss interrupt communications?

Digital Opera	tor Display	Fault Name			
		Option Communication Error			
685	bUS	The connection was lost after establishing initial communication.			
000	000	• Only detected when the Run command or frequency reference is assigned to the option $(b1-01 = 3 \text{ or } b1-02 = 3)$.			
Cau	se	Possible Solution			
Master controller (PLC)	has stopped	Check that power is supplied to the PLC			
communicating		Check that PLC is not in program mode			
Communication cable is not connected		Check for faulty wiring			
properly		Correct any wiring problems			
		Check the various options available to minimize the effects of noise			
		Counteract noise in the control circuit, main circuit, and ground wiring			
		• If a magnetic contactor is identified as a source of noise, install a surge absorber to the contactor coil			
A data error occurred du	ue to noise	Make sure the cable used meets requirements			
		• Make sure the option ground wire is connected between option FE terminal and the drive ground terminal connected to earth ground			
		• If available, use IG5 to connect to network common.			
Option is damaged		If there are no problems with the wiring and the error continues to occur, replace the option.			

Digital Opera	tor Display	Fault Name			
EFO EFO	EF0	Option Card External Fault			
270	ErU	The alarm function for an external device has been triggered.			
Cau	se	Possible Solutions			
An external fault was re		Remove the cause of the external fault.			
and F6-03 is set to a value other than 3.		• Remove the external fault input from the PLC.			
Problem with the PLC program		Check the PLC program and correct problems.			

Digital Operator Display		Fault Name
<i>оFA00</i> оFA00		Option Card Connection Error at Option Port CN5.
01 1100	oFA00	The option card is incompatible with the drive.
Cause		Possible Solution

Digital Operator Display		Fault Name
oFA01		Option Card Fault
0, 10, 1	OFAUI	Option not properly connected
Cause		Possible Solution
The option card connection is faulty		Turn off the power and reconnect the option card.
		• Check if the option card is properly plugged into the option port. Make sure the card is fixed properly.

Digital Operator Display		Fault Name
oFR03	oFA03	Option Card Fault
		Option card self-diagnostic error
oFR04	oFA04	Option Card Fault
		An error occurred attempting to write to the option card memory.
oFR30 to	oFA30 to oFA43	Option Card Fault
oFR43		Communication ID error
Cause		Possible Solution
Option card or hardware is damaged.		Replace the option card. Contact Yaskawa for consultation.

Minor Faults and Alarms

Digital Operator Display		Minor Fault Name		
[RLL CALL		Serial Communication Transmission Error		
	CALL	Communication has not yet been established.		
	Cause	Possible Solutions	Minor Fault (H2-□□ = 10)	
Communicati	ions wiring is faulty, there is a	Check for wiring errors.		
	ions wiring is faulty, there is a the wiring is incorrect, or the	Correct the wiring.		
connections are poor.		Check for disconnected cables and short circuits. Repair as needed.		
Programming error on the master side.		Check communications at start-up and correct programming errors. YES		
Communications circuitry is damaged.		Perform a self-diagnostics check.		
		• If the problem continues, replace the control board or the entire drive. Contact Yaskawa for instructions on replacing the control board.		

bUS Fault Tolerance

bUS Fault Auto-Restart

Parameter F6-14, bUS Fault Auto Reset Select, will appear when the option is installed.

Setting F6-14 = 0 (Disabled) or F6-01 = 3 or greater (Alarm only) will not affect standard default drive behavior.

Setting F6-14 = 1 (Enabled) AND F6-01 < 3 (Fault) will cause the following operation: The bUS fault occurs after the F7-16 delay and the Run command is removed from the drive. Then the option throws a bUS fault to the drive. When the condition is removed, the option commands a fault reset and returns control of the drive to the Modbus TCP/IP network.

Note: The option will only read parameter F6-01 and F6-14 from the drive during power-up.

bUS Fault Delay

Parameter F7-16, Communications Loss Detection Time Delay, will appear when the option is installed.

The setting value of F7-16 is the length of time that the option will delay sending the bUS fault to the drive.

The status LEDs on the option are not affected by the delay time set in F7-16; the LEDs will indicate the bUS condition immediately.

Note: The option will only read parameter F7-16 from the drive during power-up.

Option Error Codes

Option Fault Monitors U6-98 and U6-99

The option can declare error/warning conditions via drive monitor parameters on the drive digital operator as shown in *Table* **41**.

Fault Condition	Fault Declared	Status Value (U6-98/U6-99)	Description
No Fault	n/a	0	No faults
Force Fault	EF0	3	Network sent a message to force this node to the fault state.
Connection Timeout	BUS ERROR	1101	The control connection timed out.

Table 41	Option	Fault	Monitor	Descriptions
----------	--------	-------	---------	--------------

10 Troubleshooting

Fault Condition	Fault Declared	Status Value (U6-98/U6-99)	Description
Duplicate IP Address	BUS ERROR	1102	This node and at least one other node have the same IP Address.
Default MAC Address	None	1103	Factory default MAC Address programmed into the option. Return for reprogramming.
Network Link Down	BUS ERROR	1104	No network link to option.
Hardware Error	BUS ERROR		Option card hardware has stopped functioning. Cycle power to the drive.

Two drive monitor parameters, U6-98 and U6-99 assist the user in network troubleshooting.

• U6-98 displays the first declared fault since the last power cycle. U6-98 is only cleared upon drive power-up.

• U6-99 displays the present option status. U6-99 is cleared upon a network-issued fault reset and upon power-up.

If another fault occurs while the original fault is still active, parameter U6-98 retains the original fault value and U6-99 stores the new fault status value.

11 Specifications

	• · ·	• • • •
l able 42	Option	Specifications

Item	Specification		
Model	SI-EM3D/V		
Supported Messages	 Read Multiple Registers (03H) Write Single Register (06H) Write Multiple Registers (10H) Read and Write Registers (17H) Commands that support multiple registers have a maximum Read and Write size of 16 registers. 		
Option Conformance	Modbus-IDA Passed		
Connector Type	RJ45 8-pin Shielded Twisted Pair Cat5e cable		
Physical Layer Type	Isolated Physical Layer		
IP Address Setting	Programmable from drive keypad or network		
Communication Speed Programmable from drive keypad or network: 10/100 Mbps, auto-negotiate			
Number of Connections	Modbus TCP/IP: 10 Web Page Access: 2		
Duplex Mode	Half-forced, Auto-negotiate, Full-forced		
Address Startup Mode	Static, BOOTP, DHCP		
Ambient Temperature	-10 °C to +50 °C (14 °F to 122 °F)		
Humidity	95% RH or lower with no condensation		
Storage Temperature -20 °C to +60 °C (-4 °F to +140 °F) allowed for short-term transport of the product			
Area of Use	Indoor (free of corrosive gas, airborne particles, etc.)		
Altitude	1000 m (3280 ft.) or lower		

Revision History

The revision dates and the numbers of the revised manuals appear on the bottom of the back cover.

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In the event that the end user of this product is to be the military and said product is to be employed in any weapons systems or the manufacture thereof, the export will fall under the relevant regulations as stipulated in the Foreign Exchange and Foreign Trade Regulations. Therefore, be sure to follow all procedures and submit all relevant documentation according to any and all rules, regulations and laws that may apply.

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