YASKAWA

SIGMA-SD

SPINDLE MOTORS AND DRIVES TECHNICAL SUPPLEMENT





SIGMA-SD

AC Spindle Motor Drives with Power Regeneration

Product Lineup

200 VAC INPUT

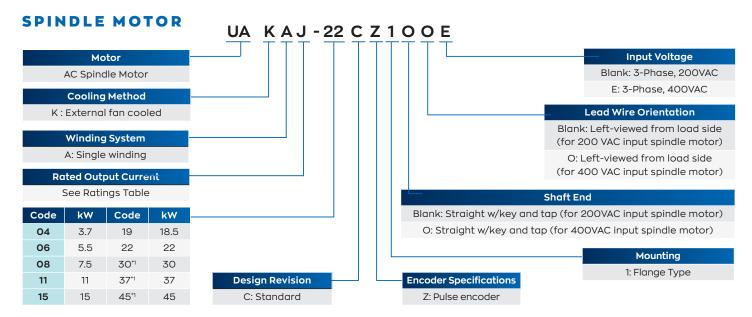
	200 VAC Input Spindle Motor	Power Regeneration Converter Model	SERVOPACK Model	AC Reactor	Stock Status
	UAKAJ-04C		CACR-JUO28A		Non-Stock
	UAKAJ-06C		CACR-30026A		Non-Stock
	UAKAJ-08C	CACP-JU15A3	CACR-JU036A	X008017	Limited Stock
ling	UAKAJ-11C		CACR-JUO66A		Limited Stock
Vinc	UAKAJ-15C		CACR-JUU00A		Limited Stock
Single Winding	UAKAJ-19C	CACP-JU19A3	CACR-JU084A	X008018	Limited Stock
Sing	UAKAJ-22C	CACP-JU22A3	CACR-JU102A	X008019	Limited Stock
	UAKAJ-30C	CACP-JU30A3	CACR-JU126A	X008020	Limited Stock
	UAKAJ-37C	CACP-JU45A3	CACR-JU196A	X008022	Non-Stock
	UAKAJ-45C	CACP-JU45A5	CACK-JU196A	AUU8022	Non-Stock

400 VAC INPUT

	400 VAC Input Spindle Motor	Power Regeneration Converter Model	SERVOPACK Model	AC Reactor	Stock Status
	UAKAJ-04C		CACR-JU014AD		Non-Stock
ס	UAKAJ-06C		CACR-JOUI4AD		Non-Stock
Winding	UAKAJ-08C	CACP-JU15D3	CACR-JU018D	X008010	Limited Stock
	UAKAJ-11C		CACR-JUO33D		Limited Stock
Single	UAKAJ-15C		CACR-30033D		Limited Stock
S	UAKAJ-19C	CACP-JU19D3	CACR-JU042D	X008011	Limited Stock
	UAKAJ-22C	CACP-JU22D3	CACR-JU051D	X008012	Limited Stock

For details about custom-made spindle motors, converters, or SERVOPACKS, contact your Yaskawa representative.

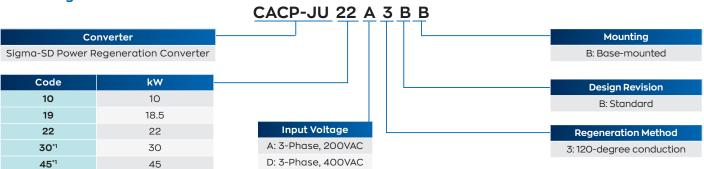
Model Number Designation



^{*1:} Available only for three-phase 200 VAC models

SIGMA-SD DRIVER

Power Regeneration Converter



^{*1:} Available only for three-phase 200 VAC models

SERVOPACK CACR-JU 102 A E A B 01 Converter Orientation Sigma-SD SERVOPACK 01: Standard Voltage Code Voltage Code Arms Arms Mounting 028 28 014 14 B: Base-mounted 036 36 018 18 **Design Revision** 065 65 033 32.5 540 VDC A, B, C... 084 270 VDC 84 042 42 102 102 051 51 **Interface Specifications** 125 125 E: Analog speed reference expanded functions 196 196 C: EtherCAT interface **Input Voltage** A: 270 VDC D: 540 VDC

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Spindle Motor

Ratings and Specifications

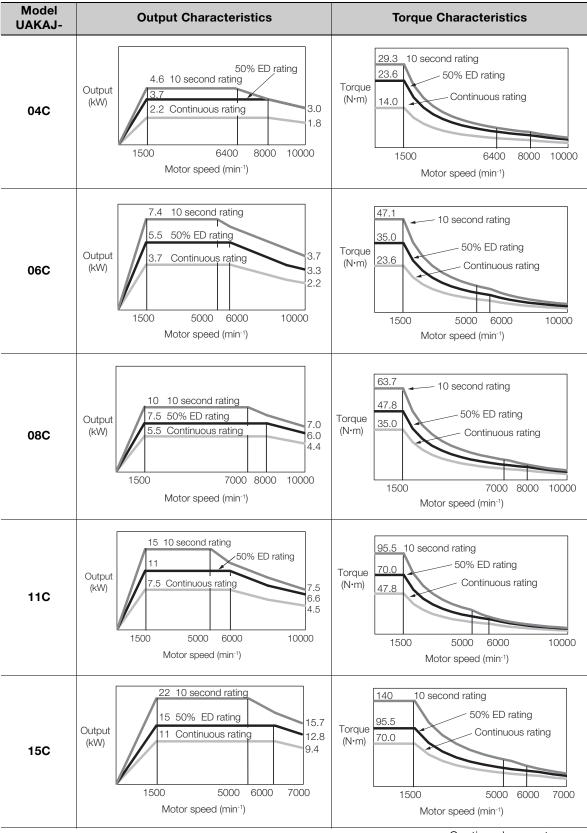
Single-winding Motor

				Model: UAKAJ-□ □ C (200 V), -□ □ C□ □ □ □ E (400 V)									
Ite	ems		04	06	08	11	15	19	22	30 *2	37 *2	45 *2	
50% ED Rating	(S3)*1	kW	3.7	5.5	7.5	11	15	18.5	22	30	37	45	
Continuous Ra	ting (S1)	kW	2.2	3.7	5.5	7.5	11	15	18.5	22	30	37	
Continuous Rat Torque	ted	N·m	14	24	35	48	70	96	118	183	249	307	
Base Speed		min ⁻¹				1500					1150		
Maximum Spee	ed	min ⁻¹		100	000			7000		60	000	5000	
Moment of Iner	tia	× 10 ⁻³	7.1	14.0	21.0	25.0	69.0	69.0	89.0	231	266	398	
Vib we tile ve		kg·m²					\/_					1/10	
Vibration		-ID (A)				· · · ·	V5				00 1	V10	
Noise	.1	dB (A)	T-4-II.			5 or les		_1		8	30 or les	SS	
Cooling Method			,		ed, ext	ernai ta	n coole	a					
Protection Class	SS		,	IEC34-									
Cooling Fan Mo	Cooling Fan Motor			Equipped with thermostat (automatic reset) 200 V class: Three-phase 200 V 50/60 Hz, 220 V 50/60 Hz, 230 V 60 Hz 400 V class: Three-phase 400 V 50/60 Hz, 440 V 50/60 Hz, 460 V 60 Hz									
Encoder (Magn	etic)		Pulse encoder (1024 p/r)										
Overheating Pr	otection		NTC thermistor										
Installation			Flange type: IM B5, IM V1 (motor shaft from horizontal to vertically down)										
Overload Capa	city		200% of continuous rated (S1) output for 10 s (UAKAJ-08, -37: 180% of continuous rated (S1) output for 10 s)										
Thermal Class			F										
Withstand Volta	age		200 V class: 1500 VAC for one minute 400 V class: 1800 VAC for one minute										
Insulation Resi	stance		500 VDC 10 MΩ minimum										
Surrounding Ai and Surrounding			0°C to 40°C, 20% to 80% RH (no condensation)										
Altitude			1000	m or les	SS								
Bearing Lubrica	ation		Greas	е									
Paint Color			Munse	ell N1.5									
Compliant Star	dards		JIS, J	EC									
Applicable SERVOPACK	Three-ph 200 VAC	ase	028A	028A	036A	065A	065A	084A	102A	125A	196A	196A	
CACR- JU □ □	Three-ph 400 VAC	nase	014D	014D	018D	033D	033D	042D	051D	-	-	-	

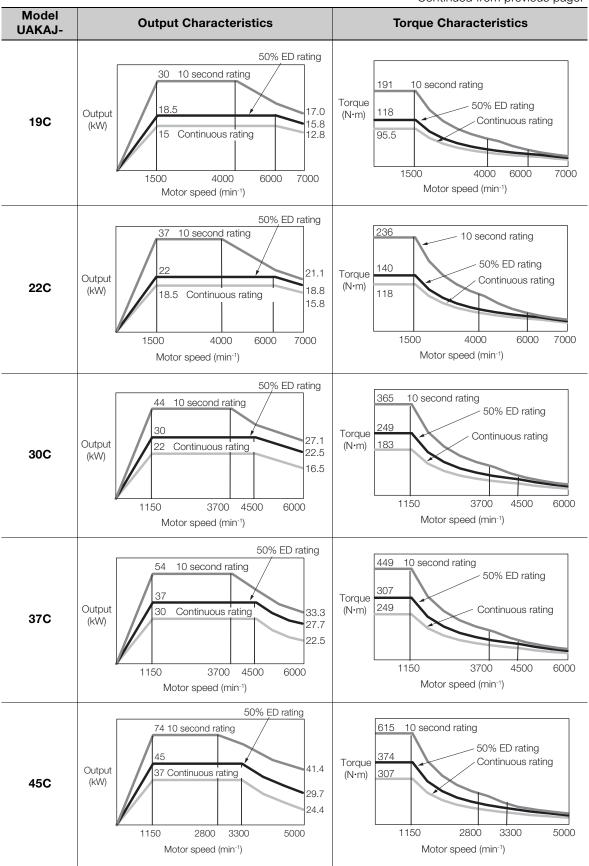
^{*1.} The 50% ED rating (S3) is for a 10 minute cycle consisting of 5 minutes of operation and 5 minutes stopped.

^{*2.} Available only for three-phase, 200 VAC models.

Output and Torque Characteristics



Continued from previous page.



Note: The 50% ED rating is for a 10 minute cycle, consisting of 5 minutes of operation and 5 minutes stopped.

Tolerance Radial Loads

Model:	Rated Output (kW)	Tolerance Radial Load (N)
UAKAJ-,	50%ED Rating/ Continuous Rating	Single-winding Motor Model: UAKAJ-□ □ C
04	3.7/2.2	1180
06	5.5/3.7	1180
08	7.5/5.5	1470
11	11/7.5	1470
15	15/11	2940
19	18.5/15	2940
22	22/18.5	3530
30 *1	30/22	4410
37 *1	37/30	4900
45 *1	45/37	5200

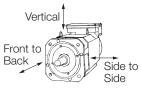
^{*1.} Available only for three-phase, 200 VAC models.

Motor Total Indicator Readings

Flange Type

	Model	
Item	Single-winding Motor: UAKAJ-□ □	Accuracy
Perpendicularity	04 to 22	0.04 mm
of the flange face	30, 37	0.06 mm
to the motor shaft	45	0.072 mm
	04 to 11	0.04 mm
Concentricity	15 to 22	0.046 mm
of the flange mating part to the motor shaft	30, 37	0.048 mm
part to the motor chart	45	0.070 mm
Assial was and	04 to 08	0.02 mm
Axial runout of the motor shaft	11 to 22	0.022 mm
or the motor shart	30 to 45	0.028 mm

Vibration Resistance



Impact Applied to the Spindle Motor

The spindle motor will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

S	pindle Motor	Vibration	Vibration	Frequency	
Winding System	Model	Acceleration at Flange	Constant Amplitude	Constant Acceleratio n	
<u> </u>	UAKAJ-04 to -22	24.5 m/s ²	40.11	0.11	
Single Winding	UAKAJ-30, -37	19.6 m/s ²	10 Hz to 60 Hz	6 Hz to 2500 Hz	
	UAKAJ-45	4.9 m/s ²	001.2		



The amount of vibration the spindle motor endures will vary depending on the application. Check the vibration acceleration being applied to your motor for each application.

External Dimensions

Single-winding Motors

LA

LB

LC

LG

LH

LL

LR

Z

D

KD

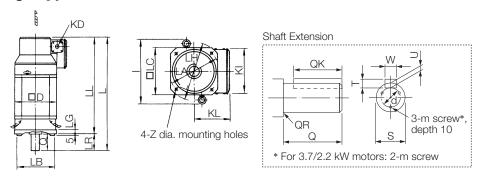
KL

♦ Flange type

Model

UAKAJ-

45



Unit: mm

ΚI

OAITAG															
04	375	185	150	0 0.04	174	12	220	315	60	11	174	-	34	142	174
06	467	185	150 [0 0.04	174	12	220	407	60	11	174	-	34	142	174
08	496	215	180	0 0.04	204	16	250	416	80	15	204	270	42.5	158	207
11	556	215	180 .	0 0.04	204	16	250	446	110	15	204	270	42.5	158	207
15	568	265	230 _	0 0.046	250	20	300	458	110	15	260	343	42.5	181	250
19	568	265	230 -	0 0.046	250	20	300	458	110	15	260	343	42.5	181	250
22	632	265	230 -	0 0.046	250	20	300	522	110	15	260	343	42.5	181	250
30	769	350	300 -	0 0.052	320	20	385	629	140	19	320	440	61	227	320
37	809	350	300 -	0 0.052	320	20	385	669	140	19	320	440	61	227	320
45	797	400	350 -	0 0.057	370	22	450	657	140	24	380	504	61	315	388
								_							
Model						Shaft	End D	imens	sions					<i> 1</i>	Approx.
Model UAKAJ-	Q		QK	Q	ıR	Shaft S	End D		sions U	w	,	d	m	'	Approx. Mass kg
	Q 60		QK 45		1			7		W		d	m M6		Mass
UAKAJ-				-		S	1	7	U						Mass kg
UAKAJ- 04	60		45	-	1	S 28 -0.009 -0.004	7	7	U 4	8		16	M6		Mass kg
04 06	60		45 45	-	1	\$ 28 \(\frac{0.009}{-0.004} \) 28 \(\frac{0}{-0.013} \)	7	Γ 7 8	U 4 4	8)	16	M6 M4		Mass kg 29 47
04 06 08	60 60 80		45 45 70	2	1 1 2	\$ 28 \text{0.009} \\ 28 \text{0.004} \\ 28 \text{0.013} \\ 32 \text{0.016}	7 7 8	7 7 7 3 3 9)	U 4 4 5	8 8)	16 22 22	M6 M4 M5		Mass kg 29 47 52
04 06 08 11	60 60 80		45 45 70 90	2	1 1 2 .5	\$ 28 \frac{0.009}{-0.004} 28 \frac{0}{-0.013} 32 \frac{0}{-0.016} 48 \frac{0}{-0.016}	7 7 8	7	4 4 5 5.5	8 8 10 14)	16 22 22 40	M6 M4 M5		Mass kg 29 47 52 59
04 06 08 11	60 60 80 110		45 45 70 90	0	1 1 2 .5	\$ 28.0.009 28.0.001 28.0.013 32.0.016 48.0.016	77 78 88 99	77	4 4 5 5.5 5.5	8 8 10 14) 	16 22 22 40 40	M6 M4 M5 M5		Mass kg 29 47 52 59 94
04 06 08 11 15	60 60 80 110 110		45 45 70 90 90	0	1 1 2 .5 .5 1 1	\$ 28.0.009 28.0.004 28.0.013 32.0.016 48.0.016 48.0.016 48.0.016	7 7 7 8 8 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9	7 7 8 8 9 9 9 9 9 9 9	4 4 5 5.5 5.5 5.5	8 8 10 14 14	1	16 22 22 40 40 40	M6 M4 M5 M5 M5		Mass kg 29 47 52 59 94

110 Note: 1. The shaft key and the keyway are standard JIS B 1301-1996 models.

140

70 0.030 0.011

7.5

310

^{2.} The figures are provided only to explain the dimensions. Actual appearance of the spindle motor may vary.

Power Regeneration Converter

Basic Specifications

	Item			Specifications						
		□ □ A3□ J□ □ D3I	-	15	19	22	30 *1	45 *1		
50% ED Rating			kW	15	18.5	22	30	45		
Continuous Ra	ting		kW	11	15	18.5	22	37		
	Input Power	Main Ci L1, L2, a		CACP-JUDDA3D: Three-phase 200 V to 230 V (50/60 Hz) CACP-JUDD3D: Three-phase 380 V to 480 V (50/60 Hz) Allowable voltage fluctuation: +10% to -15% Allowable frequency fluctuation: ±5% Voltage unbalance (between U, V, or W phase): 5% max.						
		Control	Power	Allowable v	oltage fluctu ding time: 10		ım			
Basic Specifications		Power S		24 VDC						
	Output Power	Main Ci Power C +/-		CACP-JU□□A3□: 270 to 310 VDC CACP-JU□□D3□: 520 to 650 VDC						
	Power	Control Output	Power	24 VDC ±15% (connector pass current: 10 A)						
	Input Signals	Sequen Signals	ce Input	Emergency stop input signal Input power voltage: 24 VDC ±5% Required current per channel: 3 mA						
	Regene Method	ration Co	ntrol	Power regeneration control (120-degree conduction)						
	Protective Functions			Main circuit fuse, overload, overvoltage, insufficient voltage, overcurrent, frequency error, heat sink overheating, etc.						
Functions	Allowable Power Loss Time			5 ms (at 70% load)						
	Connec	tions bet PACKs	ween	Local bus						
	Indication	ons		CHARGE (orange), ALARM (red), and READY (green)						

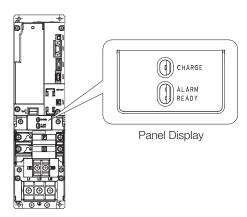
^{*1.} Available only for three-phase 200 VAC models.

^{*2.} Needed when using a base mounting unit. For details, refer to page 67.

Panel Display

The status of power regeneration converter can be checked on the panel display.

Name	LED Color	Meaning
CHARGE	Orange	Lit when main circuit power is on. Not lit when main circuit power is off.
ALARM	Red	Lit when alarm occurs. Not lit when no alarm occurs.
READY	Green	Lit when CPU of power regeneration converter works normally. Not lit when CPU of power regeneration converter not working.

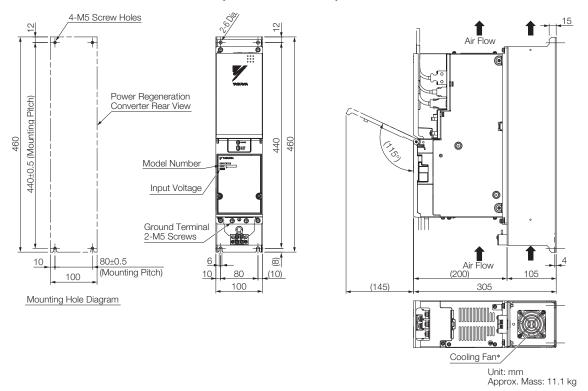


Power Regeneration Converter

External Dimensions

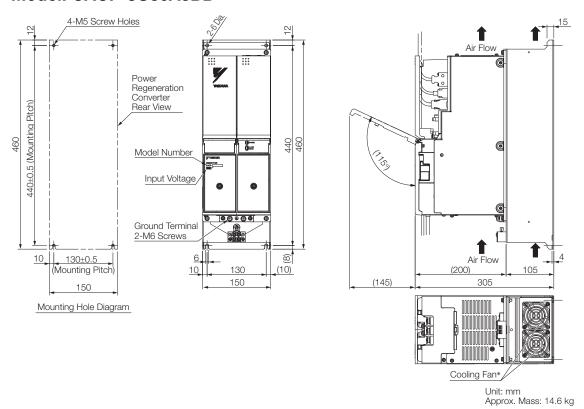
Converter Dimensions

♦ Model: CACP-JU15□ 3BB, -JU19□ 3BB, -JU22□ 3BB



 $[\]ast$ The power supply for a cooling fan (24 VDC) is not provided by Yaskawa. Note: Available only for three-phase 200 VAC models.

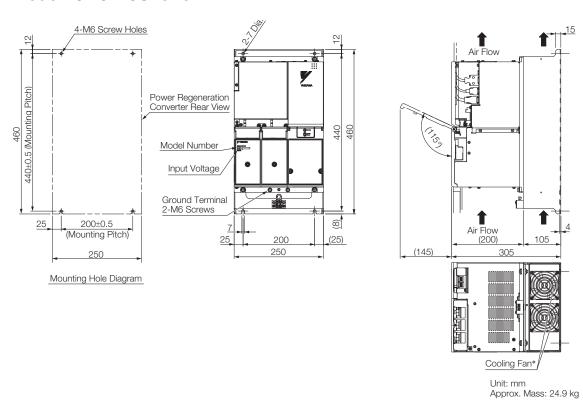
♦ Model: CACP-JU30A3BB



^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa. Note: Available only for three-phase 200 VAC models.

External Dimensions

♦ Model: CACP-JU45A3BB



^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa. Note: Available only for three-phase 200 VAC models.

SERVOPACK

Basic Specifications: Analog Interface Spindle Drive

		Item		Specifications
			Main Circuits + / -	CACR-JU□ □ □ AE□ : 270 V to 310 VDC CACR-JU□ □ □ DE□ : 520 V to 650 VDC
	Input Powe	r	Control Power Supply	24 VDC Allowable voltage fluctuation: ± 15% Output holding time: 100 ms minimum
			Power Supply for Fan	24 VDC
	Feedback*2			Pulse encoder (phases A, B, and Z)
	Fuses			Main circuit power: Not available (built into power regeneration converter) Control power: Built in
	Analog Mo	nitor	Number of Channels	2 for each axis
	(Built-in)*3		Output Power Range	±10 V (linear range: ±8 V)
	(Duilt iii)		Response Frequency	1 kHz
Basic Specifications			Connected Device	Personal computer (application: SigmaWin+ version 5.70 or later, Σ-V-SD component version 1.00 or later)
ecifica	USB Communications		Communication Standard	USB 1.1 compliant, 12 Mbps (full speed support)
sic Sp			Functions	Status displays, parameter setting, and adjustment function
Bas		External	Input Power Voltage	24 VDC ±5%
		Input Power	Current Required per Channel	4 mA
		Input Signals	Number of Channels	14 for each axis (isolated)
			Number of Channels	14 for each axis (isolated)
	Sequence	Output	Maximum Output Current	50 mA
	Signal	Signals	Maximum Applicable Voltage	30 V
			Delay	Depends on relay circuit.
			Number of Channels	1 channel (SPDT contacts)
		Error Signals	Maximum Load Current	1 A
		(Relays)	Maximum Applicable Voltage	30 V

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		Item		Specifications
		External	Input Power Voltage	24 VDC ±5%
		Input Power	Current Required per Channel	4 mA
		Input Signals	Number of Channels	2 for each axis (isolated)
	HWBB		Number of Channels	1 for each axis (isolated)
	Signal	Output	Maximum Output Current	50 mA
		Signal	Maximum Applicable Voltage	30 V
nt'd)			When an HWBB signal is input	Output ON when inputs of two channels are OFF.
<u>[</u> 00]	Load Facto	r Meter	Output Voltage Range	0 V to 10 V
Basic Specifications (cont'd)	Output, Spo Output	eed Meter	Maximum Output Current	2 mA
cifica	Analog Spe		Maximum Input Voltage	±12 V
Spe	Reference	Input	Input Impedance	60 kΩ
<u>i</u>			Internal Power Supply	+15 VDC ±5%
Bas	12-hit Digit	al Reference	Input Power Voltage	24 VDC ±5%
	12-bit Digital Reference Input		Current Required per Channel	4 mA
	Motor Winding Temperature Detection		Number of Channels	1 for each axis
			Temperature Sensor	NTC thermistor
			Number of Channels	1ch
	Motor Wind	dina	Output Voltage	+24 V
	Motor Winding Selection		Allowable Output Current	50 mA
			Answerback Function	Supported
	Speed Con	trol Range		40 min ⁻¹ to Maximum motor speed
	Drive Meth	od		Sine-wave current drive with PWM control of IGBT
	Applicable	Motor Model		UAK□J
	Protective Functions			Overcurrent, overload, main circuit voltage error, heat sink overheating, overspeed, encoder error, CPU error, etc.
	Control		Speed Loop	PI control (proportional control), torque limit
Functions	Orientation			Standard: Orientation control with a motor encoder Orientation control with an external encoder: Orientation with an external encoder Orientation control with a magnetic sensor: Orientation with a magnetic sensor
	Speed Con	trol Range		40 min ⁻¹ to motor peak speed
	Connection Converters		ower Regeneration	Local bus
	Indications	•		CHARGE (orange), RDY (green), ALM (red), one 7-segment LED

^{*1.} Needed when using a base mounting unit. For details, refer to page 67.

^{*2.} Not available for serial encoder.

^{*3.} Do not use an analog monitor signal for system control. Use an analog monitor signal only for adjusting the motor or obtaining data for maintenance purpose.

Basic Specifications: EtherCAT Interface Spindle Drive

	Ite	em	Specifications		
nput Power Main Circuits + / -			CACR-JU□ □ □ AC □ : 270 V to 310 VDC CACR-JU□ □ □ DC □ : 520 V to 650 VDC		
Control Method			Sine-wave current drive with PWM control of IGBT		
Applicable Motor Models			UAKAJ		
Feedback			Pulse encoder (phases A, B, and Z), serial encoder: 17 b		
Indication		1	CHARGE (orange), RDY (green), and ALM (red)		
	Indidutions		Main circuit power: Not available (built into power		
Fuses			regeneration converter) Control power: Built in		
Protective	e Functions		Overcurrent, overload, main circuit voltage error, heat sink overheating, overspeed, encoder error, CPU error, PG disconnection detected, parameter error, etc.		
Compens	ation Funct	ions	Quadrant projection compensation and predictive control		
F	Position Loop		Proportional control		
Fuses		Speed Loop	Integral-proportional control and torque control		
Fully-Clos	Fully-Closed Loop Control		Standard feature (A motor encoder-external encoder branch conversion unit is required)		
Amele : Pf		Number of Channels	2 for each axis		
Analog M		Output Power Range	±10 V (linear range: ±8 V)		
(Built-in)*1		Response Frequency	1kHz		
		Connected Device	Personal computer (application: SigmaWin for Sigma-SD (MT) compatible)		
USB Communi	cations	Communication Standard	USB 1.1 compliant, 12 Mbps (full speed support)		
		Functions	Status displays, parameter setting, and adjustment function		
	External	Input Power Voltage	24 VDC ±5%		
	Input Power	Current Required per Channel	3 mA for normal input, 10 mA for latch input		
	In most		Normal inputs: 2 for each asix (isolated).		
Sequence	Input Signals	Number of Channels	Latch inputs: 3 for SERVOPACK for 1 axis (isolated), 4 fo SERVOPACK for 2 axes (isolated)		
Input Signal	Output Signals (Brake)	Maximum Output Current	1 for each axis (isolated)		
		Maximum Output Current	50mA		
		Maximum Output Voltage	30 V		
		Delay	Depends on brake or relay circuit		
	External	Input Power Voltage	24 VDC ±5%		
	Input Power	Current Required per Channel	3 mA		
	Input Signals	Number of Channels	2 for each axis (isolated)		
HWBB		Number of Channels	1 for each axis (isolated)		
Signal	Output Signal	Maximum Output Current	50mA		
		Maximum Applicable Voltage	30 V		
		When HWBB signal is input	Output ON when inputs of two channels are OFF		
	Motor Winding Number of channels		1 for each axis		
Temperature Detection Temperatu		Temperature Sensor	NTC thermistor		

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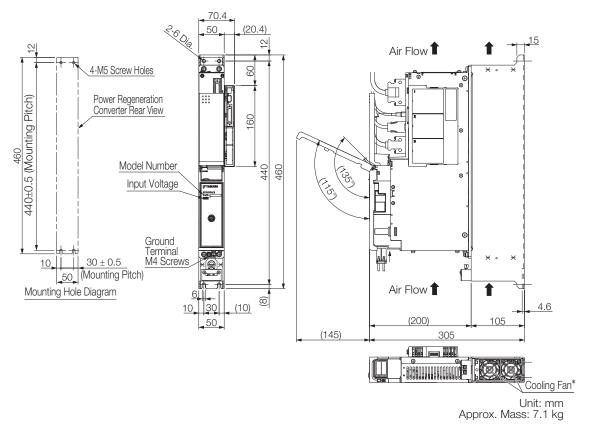
Item			Specifications			
ਰ	ি Number of Channels		1 channel			
ont	Motor Winding Selection	Output Voltage	24 V			
us (cc		Allowable Output Current	50 mA			
Functions (cont'd)		Answerback Function	Supported			
	Speed Control Range		40 RPM to motor maximum speed			
	Applicable Communication Standards		IEC 61158 Type12, IEC 61800-7 CiA402 Drive Profile			
	Physical Layer		100BASE-TX (IEEE802.3)			
	Connector		CN9A (RJ45): EtherCAT Signal IN CN9B (RJ45): EtherCAT Signal OUT			
	Cable		CAT5 STP 4 pair Note: Cables are automatically recognized by the AUTO MDIX function			
	SyncManager		SM0: Mailbox output, SM1: Mailbox input SM2: Process data outputs, SM3: Process data inputs			
unication	FMMU		FMMU0: Mapped to the process data output (RxPDO) area FMMU1: Mapped to the process data input (TxPDO) area. FMMU2: Mapped to the mailbox status			
EtherCAT Communication	EtherCAT Commands (Data Link Layer)		APRD, FPRD, BRD, LRD, APWR, FPWR, BWR, LWR, ARMW, FRMW Note: APRW, FPRW, BRW, LRW Commands are not supported			
ē	Process Data		Configurations can be changed with PDO mapping			
Ethe	Mailbox (CoE)		Emergency Message, SDO Request, SDO Response, SD information Note: TxPDO/RxPDO and Remote TxPDO/RxPDO are no supported			
	Distributed Clocks		Free-run, DC mode (Can be selected.) Supported DC cycle: 250 is to 4 ms (every 250-is cycle)			
	Slave Information IF		256 bytes (For reading only)			
	LED Indicator		EtherCAT Link/Activity indicator (L/A) × 2 EtherCAT RUN indicator (RUN) × 1 EtherCAT ERR indicator (ERR) × 1			
CiA402 Drive Profile			Homing mode Profile position mode Interpolated position mode Profile velocity mode Profile torque mode Cyclic synchronous position mode Cyclic synchronous velocity mode Cyclic synchronous torque mode Touch probe function Torque limit function			

^{*1.} Do not use an analog monitor signal for system control. Use an analog monitor signal only for adjusting the motor or obtaining data for maintenance purpose. External Dimensions

External Dimensions

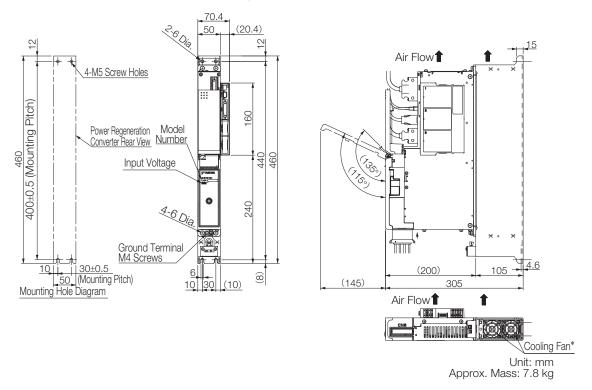
Analog Interface

♦ Model: CACR-JU028AEAB01, -JU014DEAB01



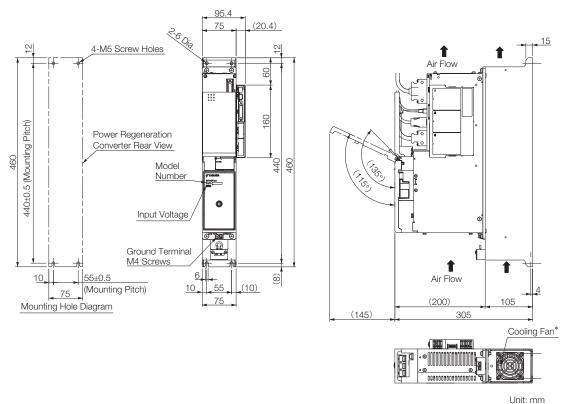
^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

♦ Model: CACR-JU036AEAB01, -JU018DEAB01



* The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

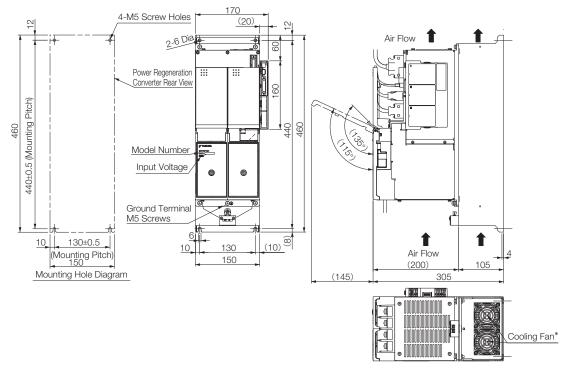
♦ Model: CACR-JU065AEAB01, -JU033DEAB01



^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

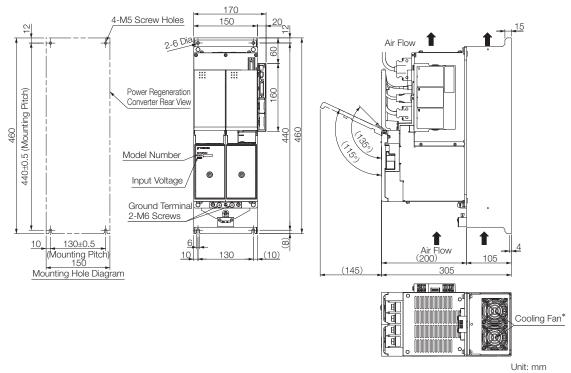
Approx. Mass: 9.2 kg

♦ Model: CACR-JU084AEAB01, -JU102AEAB01, -JU042DEAB01, -**JU051DEAB01**



Unit: mm Approx. Mass: 15.4 kg

Model: CACR-JU125AEAB01

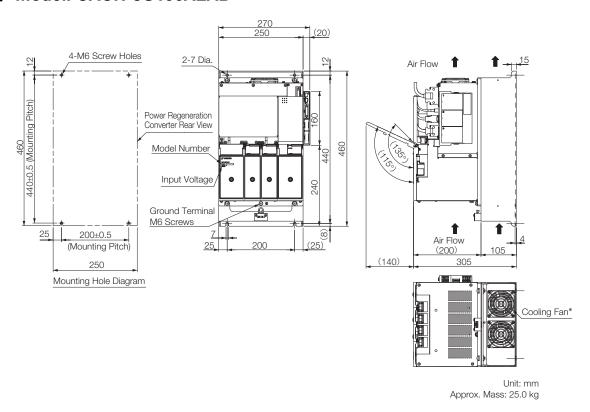


Approx. Mass: 15.6 kg

^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

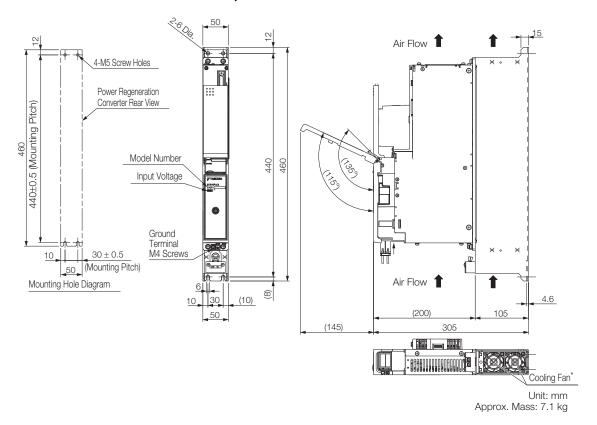
♦ Model: CACR-JU196AEAB



^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

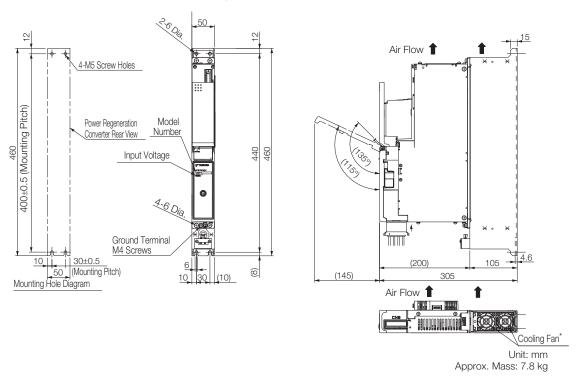
EtherCAT Interface

◆ Model: CACR-JU028ACAB, -JU014DCAB



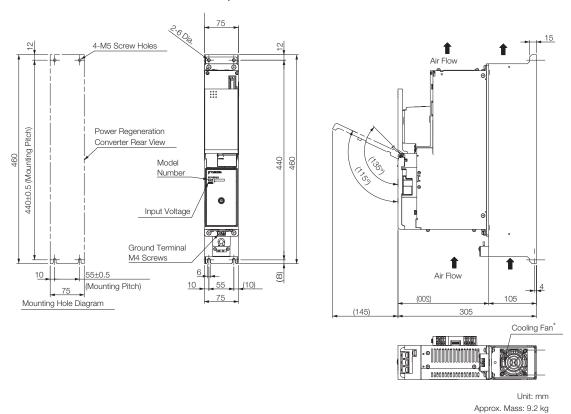
* The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

♦ Model: CACR-JU036ACAB, -JU018DCAB



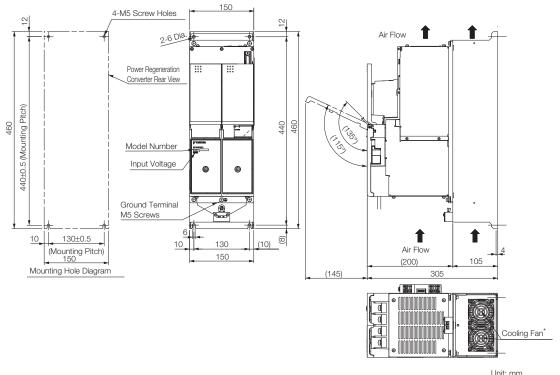
^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

♦ Model: CACR-JU065ACAB, -JU033DCAB



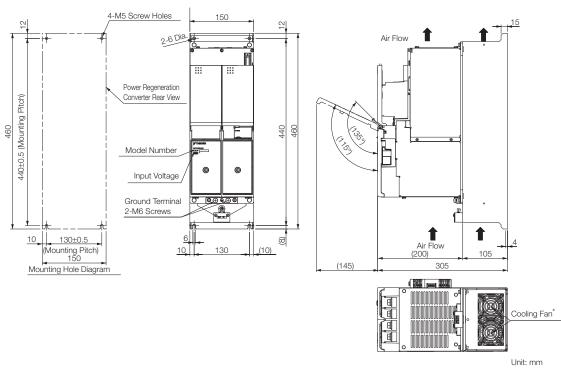
^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

♦ Model: CACR-JU084ACAB, -JU102ACAB, -JU042DCAB, -JU051DCAB



Unit: mm Approx. Mass: 15.4 kg

♦ Model: CACR-JU125ACAB

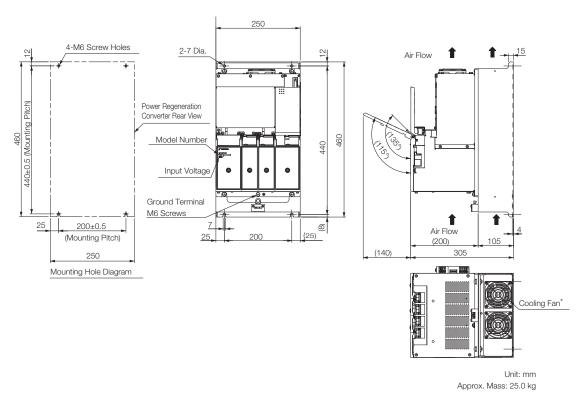


Approx. Mass: 15.6 kg

 $[\]ensuremath{^{*}}$ The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

♦ Model: CACR-JU196ACAB



^{*} The power supply for a cooling fan (24 VDC) is not provided by Yaskawa.

Installation

Spindle Motor

The service life of the spindle motor will be shortened or unexpected problems will occur if the spindle motor is installed incorrectly or in an inappropriate location. Always observe the following installation instructions.

Installation Environment

Item	Condition			
Surrounding Air Temperature	0°C to 40°C (no freezing)			
Surrounding Air Humidity	20% to 80%RH (no condensation)			
Installation Site	 Indoor, free of corrosive or explosive gases Well-ventilated and free of dust and moisture Facilitates inspection and cleaning. Elevation: 1,000 m max. Free of high magnetic field Free of oil 			
Storage Environment	Store the motor in the following environment if it is stored with the power cable disconnected. Ambient temperature during storage: -20°C to 60°C (no freezing) Ambient humidity during storage: 20% to 80%RH (no condensation)			

⚠ CAUTION

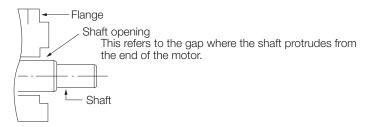
- Provide sufficient space so that cooling air will be provided to the cooling fan. Keep a space of at least 100 mm between the machine and the ventilation outlet of the motor.
 If ventilation is not proper, the motor temperature fault protective function will work regardless of whether or not the load is at the rated value or not.
- Install the motor in a clean location free from oil mist and water drops. If the motor is likely to come in contact with water or oil, protect the motor with a cover.
 The intrusion of water or dirty oil into the interior of the motor will decrease the insulation resistance, which may result in a ground fault.
- Check that the mounting bed, base, or stand of the motor is of robust construction because the weight of the motor as well as the dynamic load of the motor in operation will be imposed on it, possibly causing vibration.
- Use seal connectors, conduits, or similar devices to seal the cable openings of the motor terminal box.
 - Failure to observe this caution may result in cuttings, cutting oil mist, or other foreign matter entering the motor through the cable opening, possibly causing malfunction.
- When vertically mounting the motor with the shaft on the bottom, the motor shaft must not touch the stand, the ground, or other surfaces.
 - If the shaft touches these surfaces, the shaft is pushed into the motor and the bearing may be damaged.

Enclosure

The protective structure of the spindle motor when the special cable is used provides IP44 protection.

However, this does not apply to the shaft opening. (Refer to the following figure.)

If you need to use the motor in a location where oil will come into contact with the shaft opening, contact a Yaskawa sales representative.



Installation Orientation

◆ Flange type

- Mount the motor with the motor shaft on the load side at any angle between horizontal and the downward vertical direction. If the motor shaft is facing up, excessive force will be imposed on the motor shaft.
 - As a result, the service life of the motor will be adversely affected.
- Use the spindle motor UAKAJ-45 or UAKBJ-30 (outer diameter □ 380) with the terminal box facing upward and the motor shaft facing horizontal. If the terminal box is in the horizontal or downward direction, dust may intrude from the ventilation mouth on the bottom of the load-side bracket.

As a result, the motor may fail to operate or unexpected accidents may occur.

Spindle Motor

Coupling Motor and Machinery

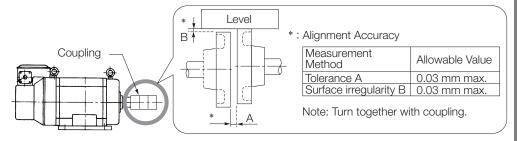
Consider the following conditions when coupling the spindle motor with the machinery.

♦ Direct Coupling

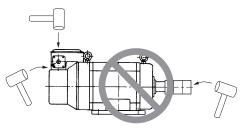
Couple the motor with the machinery so that the center of the motor shaft and that of the machinery shaft are on a straight line. Insert a liner for adjustment, if necessary.



 Install the motor so that alignment accuracy falls within the following range. Vibration that will damage the bearings and encoders if the shafts are not properly aligned.



• Do not allow any direct impact to the shafts when installing the couplings. Do not hit the area near encoders with a hammer etc., as impacts may damage the encoders.



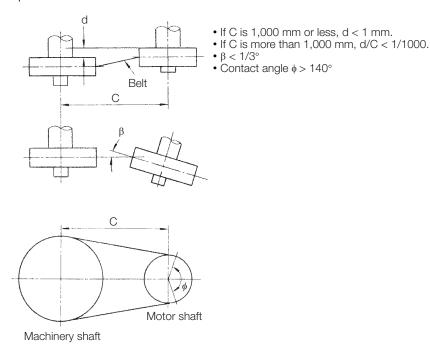
• Before installation, thoroughly remove the anticorrosive paint from the flange surface and the end of the motor shaft. Only after removing the paint can motors be installed on the machines.





Belt Coupling

- Check that the motor shaft is parallel to the machinery shaft and that the line connecting the centers of the pulleys and the shafts are at right angles to each other. If the angularity of the belt is improper, the belt will vibrate or slip.
- The radial load imposed on the motor shaft edge must not exceed the permissible value. If an excessive radial load is imposed on the motor shaft, the motor bearings will be adversely affected and the service life of the bearings will be decreased. For details, refer to Tolerance Radial Loads (page 14).
- Be sure that no axial load is imposed on the motor shaft.
- Make sure that the contact angle of the belt with the pulley is 140° or more. If not, the belt may slip.



Belt Installation

◆ Gear Coupling

Check that the motor shaft is parallel to the machinery shaft and that the centers of the gears are engaged properly. Refer to Tolerance Radial Loads (page 14) for the precision of the peripheral parts connecting to the motor shaft. The gears may grate if they do not engage properly.

Be sure that no axial load is imposed on the motor shaft.

◆ Mounting a Pulley or Gear to the Motor Shaft

When mounting a pulley or gear to the motor shaft, consider the mounting balance of the motor. The dynamic balance of the motor is kept with a half key (for motors with a keyway), which is a half as thick as the key (T) specified in the motor shaft dimensional drawing. The motor rotates at high speed and a little imbalance in the mechanism may cause the motor to vibrate.

Σ -SD Driver

(Power Regeneration Converter and SERVOPACK)

Installation Requirements

Item	Specifications			
Surrounding Air Temperature	0°C to 40°C: at 100% load 0°C to 55°C: at 70% load			
Storage Temperature	-20°C to 85°C			
Surrounding Air Humidity and Storage Humidity	90%RH or less (with no freezing or condensation)			
Vibration Resistance	4.9 m/s ²			
Shock Resistance	19.6 m/s ²			
Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases		
Pollution Degree	2	Free of exposure to water, oil, or chemicalsFree of dust, salts, or iron dust		
Altitude	1000 m or less			
Others	Free of static electricity, strong electromagnetic fields, magnetic fields or exposure to radioactivity			

Thermal Design of Control Panel

Install the Σ -SD drivers, host controllers, and other units in a control panel. Use a control panel with an enclosed structure that provides protection against corrosive gases, water, and oil. Also, design the system so that the temperature rise in the control panel does not cause the temperature to exceed the surrounding air temperature.

◆ Calorific Value

■ Power Regeneration Converter

	Calorific Value at Continuous Rated Operation				
Model	Total (W)	Loss of Control Block (W)	Loss of Power Block (W)		
			Total	Inside	Duct
CACP-JU15A3□	116.4	13.1	103.3	10.3	93.0
CACP-JU19A3□	154.3	13.1	141.2	14.1	127.1
CACP-JU22A3□	183.8	13.1	170.7	17.1	153.6
CACP-JU30A3□	247.2	14.7	232.5	23.2	209.3
CACP-JU45A3B	394.7	14.7	380	38.0	342.0
CACP-JU15D3□	66.8	13.1	53.7	5.4	48.4
CACP-JU19D3□	90.5	13.1	77.4	7.7	69.7
CACP-JU22D3□	104.8	13.1	91.7	9.1	82.6

■ SERVOPACK

	Calorific Value at Continuous Rated Operation					
Model	Total (W)	Loss of Control Block (W)	Loss of Power Block (W)			
			Total	Inside	Duct	
CACR-	154.1	19.0	135.1	27.0	108.1	
CACR- JU036 🗆 🗖 🗖	181.0	19.0	162.0	32.4	129.6	
CACR- JU065 🗆 🗖 🗖	324.2	18.9	305.3	30.5	274.8	
CACR- JU084 🗆 🗖 🗖	424.6	21.6	403.0	40.3	362.7	
CACR- JU102 🗖 🗖 🗖	478.8	21.6	457.2	45.7	411.5	
CACR- JU125 🗆 🗖 🗖 🗖	614.5	28.6	585.9	58.6	527.3	
CACR- JU196 🗆 🗖 🗖	1322.4	29.8	1292.6	129.3	1163.3	
CACR-	142.1	19.6	122.5	24.5	98.0	
CACR- JU018 🗆 🗖 🗖	168.6	19.6	149.0	29.8	119.2	
CACR- JU033 🗆 🗖 🗖	308.4	19.0	289.4	28.9	260.5	
CACR- JU042 🗆 🗖 🗖	368.5	21.6	346.9	34.7	312.2	
CACR- JU051 🗖 🗖 🗖	424.9	21.6	403.3	40.3	363.0	

Installation Precautions

Precautions for installing the Σ -V-SD driver are given below.

- Always secure the Σ-V-SD driver on a vertical surface using screws or bolts.
- Provide the specified space on the left, right, top, and bottom of the driver to enable maintenance and ventilation. For details, refer to Installation Orientation and Space (page 36).

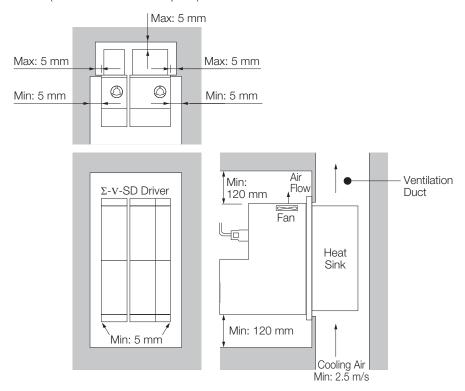
♦ Base-mounted Type

Since the duct is inside in the control panel, refer to the column containing total values for the Loss of Power Block in the Power Regeneration Converter and SERVOPACK tables on pages 34-35.

Installation Orientation and Space

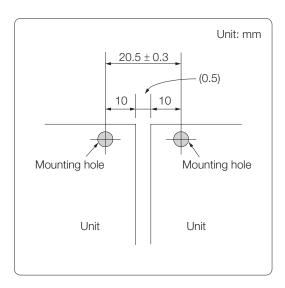
Precautions for the mounting the Σ -V-SD driver, including the mounting orientation and mounting space, are given below.

Note: The figure is an example of a duct-ventilated type driver. Dimensions for base-mounted type drivers are the same (ventilation duct is not required).



Installation Orientation and Space for Σ -V-SD Driver

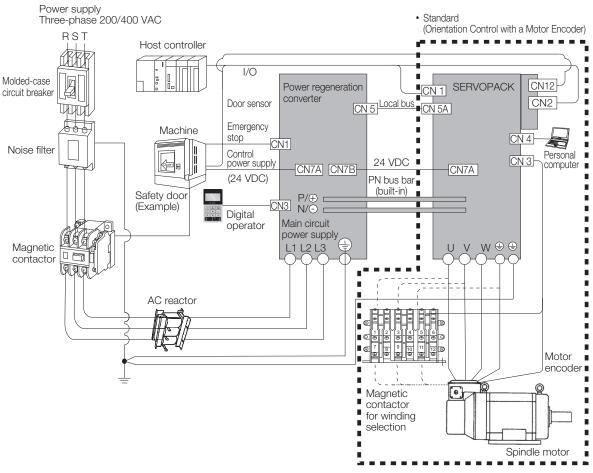
- Always install the power regeneration converter on the left side of the SERVOPACK.
- Refer to the external dimension diagrams for external dimensions and mounting dimensions of the products.
- Make sure that the ambient air temperature of the Σ -V-SD driver is 0°C to 55°C near the heat sink and inside the control panel at a 70% load, and 0°C to 40°C near the heat sink and inside the control panel at a 100% load.
- To prevent oil penetration, seal the mounting screw sections of the power regeneration converter and the SERVOPACK.
- Always install the Σ -V-SD driver with the fan at the top to ensure efficient cooling.
- When mounting the Σ-V-SD driver, allow space above and below it to prevent heat buildup.
- When stirring the air inside the control panel, do not allow the airflow to fall directly on the Σ -V-SD driver to prevent dirt from collecting on the Σ -V-SD driver.
- Provide the following spaces between the units.



Selecting Cables

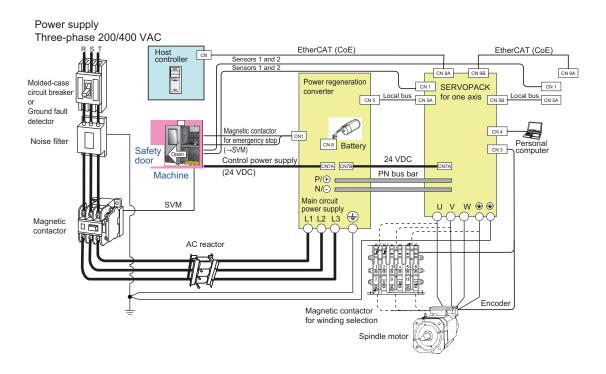
System Configurations

Analog Interface



For the other orientation control, see the connection examples on the next page.

EtherCAT Interface



Spindle Motor

Main Circuit Cable

The main circuit cable for the spindle motor must be assembled by the customer. The following SERVOPACKs are connected to spindle motors with cable-end connectors. Other SERVOPACKs use screw terminals.

For details, refer to the User's Manual (manual no. SIEPS80000139).

♦ Specifications for Cable-end Connectors to SERVOPACKs

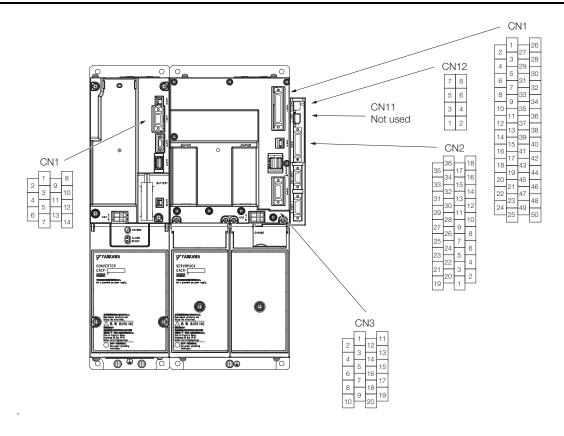
SERVOPACK Model	Connector Housing Model	Electrical Contact Model	Wire Size	Manufacturer
CACR-JU028AEA	1-917807-2	1318697-6	AWG8	Tyco Electronics Japan G.K.
CACR-JU036AEA	DK-5200S-04R	DK-5RECLLP1 (D3)	AWG8	DDK Ltd.
CACR-JU014DEA	1-917807-2	316041-6	AWG12	Tyco Electronics Japan G.K.
CACR-JU018DEA	DK-5200S-04R	DK-5RECMLP1-100	AWG10	DDK Ltd.

Pulse Encoder Cable

Name	Lengt h	Order No.	External Appearance
	2 m	JZSP-CJP00-02-E	
Pulse Encoder Cable	3 m	JZSP-CJP00-03-E	
for Spindle Motor	5 m	JZSP-CJP00-05-E	
(CN3) Amplifier or	10 m	JZSP-CJP00-10-E	
SERVOPACK	15 m	JZSP-CJP00-15-E	To SERVOPACK To spindle motor
	20 m	JZSP-CJP00-20-E	

Refer to the User's Manual (manual no. SIEPS80000139) if the pulse encoder cable will be assembled by the customer.

I/O Signals for Analog Amplifier



Standard

The connector numbers and connector pin arrangement are shown below.

◆ Connector Pin Arrangement (CN1) for I/O Signals of the Power Regeneration Converter

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	(NC)	_	_	8	(NC)	_	_
2	(NC)	_	_	9	(NC)	_	_
3	(NC)	_	_	10	(NC)	_	-
4	(NC)	_	_	11	ESP+	I	Emergency stop input
5	(NC)	_	_	12	ESP-	I	Emergency stop input
6	(NC)	_	_	13	(NC)	_	-
7	(NC)	-	_	14	(NC)	_	_

◆ Connector Pin Arrangement (CN1) for I/O Signals of the SERVOPACK

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	+15V	-	+15 V output	26	FC0	0	Error code signal 0
2	(NC)	-	_	27	FC1	0	Error code signal 1
3	SCOM	I	Analog speed reference input	28	FC2	0	Error code signal 2

Continued from previous page.

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
4	OV	-	Analog speed reference 0 V	29	FC3	0	Error code signal 3
5	/DAS	I	Speed reference digital/analog selection	30	COM2	-	Common for error code signal
6	/RDY EMG2	I	Operation ready signal Emergency stop	31	(NC)	-	_
7	EMG	I	signal 2 Emergency stop	32	(NC)		
8	/FWD	I	signal Forward signal	33	/ZSPD	0	Zero speed signal
9	/REV	I	Reverse signal	34	/AGR	0	Speed coincidence signal
10	/TLH	I	Torque limit signal H	35	/SDET	0	Speed detection signal
11	/TLL /INC	I	Torque limit signal L Incremental signal	36	/TDET	0	Torque detection signal
12	/SSC	I I	Soft start cancel signal Servo mode signal	37	/TLE	Ο	Torque limit signal
13	/RST	I	Error reset signal	38	/ORG	0	Load shaft origin signal
14	/CHW	I	Winding selection signal	39	/ORE	0	Orientation completed signal
15	/PPI	I	P control / PI signal selection signal	40	/CHWE	0	Winding selection
	/LM10	I	Load ratio meter 10 times change signal	10	701111)	completed signal
16	/ORT	I	Orientation signal	41	FLTL	0	Error signal (OFF for error)
17	/LGR	I	L gear selection signal	42	COM1	_	Sequence output signal common
18	/MGR	I	M gear selection signal	43	FLTNO	0	Error contact output (ON for error)
19	EXTCOM 0	_	Common for power supply for sequence input signal	44	FLTNC	0	Error contact output (OFF for error)
20	EXTCOM 0	-	Common for power supply for sequence input signal	45	FLTCOM	-	Error contact output common
21	EXTCOM 0	-	Common for power supply for sequence input signal	46	/TALM	0	Minor failure signal
22	24VCOM	_	Power supply for sequence input signal 24 V	47	SM	0	Speed meter signal output
23	24VCOM	_	Power supply for sequence input signal 24 V	48	OV	_	Speed meter signal 0 V
24	0VCOM	_	Power supply for sequence input signal 0 V	49	OV	-	Load ratio meter signal 0 V

Continued from previous page.

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
25	OVCOM	_	Power supply for sequence input signal 0 V	50	LM	0	Load ratio meter signal output

♦ Connector Pin Arrangement (CN2) for I/O Signals of the SERVOPACK

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	(NC)	_	_	19	D1	I	12-bit digital reference 1
2	(NC)	_	_	20	D2	I	12-bit digital reference 2
3	(NC)	_	_	21	D3	I	12-bit digital reference 3
4	(NC)	_	_	22	D4	I	12-bit digital reference 4
5	(NC)	_	_	23	D5	I	12-bit digital reference 5
6	(NC)	_	_	24	D6	I	12-bit digital reference 6
7	(NC)	_	_	25	D7	I	12-bit digital reference 7
8	(NC)	_	_	26	D8	I	12-bit digital reference 8
9	(NC)	_	_	27	D9	I	12-bit digital reference 9
10	(NC)	_	_	28	D10	I	12-bit digital reference 10
11	PCO	0	Motor encoder phase C signal	29	D11	I	12-bit digital reference 11
12	/PCO	0	output	30	D12	I	12-bit digital reference 12
13	PAO	0	Motor encoder	31	EXTCOM	_	12-bit digital reference common
14	/PAO	0	phase A signal output	32	24VCOM	_	Power supply for 12-bit digital reference +24 V
15	PBO	0	Motor encoder phase B signal output	33	0VCOM	_	Power supply for 12-bit digital reference 0 V
16	/PBO	0	σαιραι	34	(NC)	_	_
17	(NC)	_	_	35	(NC)	_	_
18	GND	_	Control ground	36	(NC)	_	_

◆ Connector Pin Arrangement (CN3) for Encoder Feedback to the SERVOPACK

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	PG0V	-	Power supply for encoder 0 V	11	CC	0	Winding selection signal 0 V
2	PG0V	_	Power supply for encoder 0 V	12	CA1	I	Winding selection
3	PG0V	_	Power supply for encoder 0 V	13	CA2	I	status signal
4	PG5V	-	Power supply for encoder +5 V	14	PC	I	Motor encoder phase
5	PG5V	_	Power supply for encoder +5 V	15	/PC	I	C signal input
6	PG5V	-	Power supply for encoder +5 V	16	PA	I	Motor encoder phase A signal input
7	(NC)	_	-	17	/PA	I	A Signal Input
8	THSA	I	Motor winding	18	PB	I	Motor encoder phase
9	THSB	I	temperature detection	19	/PB	I	B signal input
10	C24V	0	Winding selection signal +24 V	20	(NC)	_	_

◆ Connector Pin Arrangement (CN12) for I/O Signals of the SERVOPACK

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	(NC)	_	_	2	(NC)	_	_
3	/HWBB1-	I	HWBB signal input 1	4	/HWBB1+	I	HWBB signal input
5	/HWBB2-	I	HWBB signal input 2	6	/HWBB2+	I	HWBB signal input 2
7	EDM1-	0	HWBB circuit status output	8	EDM1+	0	HWBB circuit status output

Note: If you do not use the HWBB function, attach the enclosed safety jumper connector to CN12.

Σ -SD Driver for Analog

Cables for $\Sigma\text{-V-SD}$ Drivers

N	ame	Lengt h	Order No.	External Appearance	CN#
power supp	•	1 m	JZSP-CNG00-01-E	- Το Σ-V-SD driver	
end	e leads on one one Σ -V-SD	2 m	JZSP-CNG00-02-E	To 2-v-3D driver	CN7A
driver to 2	driver to 24-volt control power supply		JZSP-CNG00-03-E		
power supp	Cable for 24-volt control power supply • With connectors on		JZSP-CNG01-A2-E		CN7B to
both endsConnectsdrivers	s two Σ-V-SD	0.3 m	JZSP-CNG01-A3-E		CN7A
Cables for I		0.5 m	JUPIT-W6004-A5		CN5 to CN5A
		1 m	JZSP-CJI01-1-E	To converter	
Cable for co	onverter I/O	2 m	JZSP-CJI01-2-E		CN1 Converter
			JZSP-CJI01-3-E		0011101101
-			JZSP-CJI103-1-E	To SERVOPACK	CN1
Cable for S CN1 I/O	ERVOPACK	2 m	JZSP-CJI103-2-E		SERVO
0111/1/0		3 m	JZSP-CJI103-3-E		PACK
		1 m	JZSP-CJI203-1-E	To SERVOPACK	CN2
Cable for S CN2 I/O	ERVOPACK	2 m	JZSP-CJI203-2-E		SERVO
		3 m	JZSP-CJI203-3-E		PACK
Cable for a	nalog monitor	1 m	JZSP-CA01-E	To SERVOPACK To measuring device	CN6 SERVOP ACK
Cable for po		2.5 m	JZSP-CVS06-02-E	To computer To SERVOPACK	CN4 Amplifier
	Cable with	1 m	JZSP-CVH03-01-E	To SERVOPACK	CN12
	connector	3 m	JZSP-CVH03-03-E	=••••	Amplifier
HWBB cable Connector kit		t	Contact Tyco Electron Product name: INDUS PLUG Model: 2013595-1	_	
Digital oper	ator		JUSP-OP05A-1-E	With connector cable (1 m)	CN3 Converter

Connector Kits for SERVOPACK cable assembling

Connecto r No.	Purpose	SERVOPACK -side Model	Connector*	Manufacture r	Connector Kit Model	
CN1	1/0	10250-	Plug: 10150-3000PE	Sumitomo 3M	JZSP-CSI9-1-E	
0.11	., 0	52A2PL	Shell: 10350-52A0-008	Ltd.	0201 0010 1 2	
CN2	1/0	10236-	Plug: 10136-3000PE	Sumitomo 3M	JZSP-VAI09-E	
CN2 I/O	1/0	52A2PL	Shell: 10336-52A0-008	Ltd.	0201 -VAI09-L	
CN9	External encoder	10220-	Plug: 10120-3000PE	Sumitomo 3M	JZSP-VEP02-E	
CN9	input signal	52A2PL	Shell: 10320-52A0-008	Ltd.	JZSF-VEFUZ-E	
	Magnetic sensor		Plug: 10114-3000PE			
CN10	signal output and external encoder pulse output	10214- 52A2PL	Shell: 10314-52A0-008	Sumitomo 3M Ltd.	JZSP-CHI9-1	

^{*} Soldered type

lacktriangle Cable Specifications for 24-V Control Power Supply (With loose leads at one end and connects a Σ -V-SD driver to a 24-V control power supply)

Items	Specifications
Order No. *	JZSP-CNG00-□□-E
Cable Length	1 m, 2 m, 3 m
Cable and Connector	Cable : UL1015 AWG14 Cable-end connector to driver : 175362-1 (PIN: 353717-2)

^{*} Specify the cable length in □□ of the order number. Example: JZSP-CNG00-<u>01</u>-E (1 m)

lacktriangle Cable Specifications for 24-V Control Power Supply (With connectors on both ends and connects two Σ -V-SD drivers)

Items	Specifi			
Order No.	JZSP-CNG01-A2-E	JZSP-CNG01-A3-E		
Cable Length*	0.2 m	0.3 m	175362-1	
Cable and Connector	Connector manufacture	: UL1015 AWG14		

^{*} When using CACP-JU45A3B converter, use 0.3 m-cable.

♦ Cable Specifications for Local Bus Communications

Items	Specifications
Order No.	JUPIT-W6004-A5
Cable Length	0.5 m
Cable	HRZFVV-ESB (20276)
Remarks	Used for communication between the Converter and the SERVOPACK.

♦ Cable Specifications for Converter I/O Signals

Items	Specifications
Order No. *	JZSP-CJI01-□-E
Cable Length	1 m, 2 m, 3 m
Cable and Connector	Cable : HP-SB/20276SR AWG28 × 7P Cable-end connector : 10114-6000EL (crimping type)
Remarks	Used for emergency stop.

^{*} Specify the cable length in □ of the order number. Example: JZSP-CJI01-1-E (1 m)

♦ I/O Cable Specifications (SERVOPACK CN1)

Items		Specifications	
Order No. *	JZSP-CJI103-□-E	Specimodiionio	JZSP-CJI103-□-E
Order No	JZ3F-0J1103- LI -E	10114-3000PE	
Cable Length	1 m, 2 m, 3 m	0114 00001 2	Pin No. Wire Color Dot Mark Color Dot Mark Mark Tube Print No. 1 Orange Black - 1
Cable Length	1 111, 2 111, 0 111	Orange/Red_1	2 Diange Black - 1
	Cable	1 10 1 10	3 Gray Black - 3
			4 Gray Red - 4
	: AWG24 × 25P	3 O 4 O	5 White Black - 5
	(- -! - - -)	5 O 6 O 7 O 8 O 9 O 10 O Grav/Red	6 White Red - 6 7 Yellow Black - 7
	(shielded)		7 Yellow Black - 7 8 Yellow Red - 8
Cable and	Shell	80	9 Pink Black - 9
		90	10 Pink Red - 10
connector	: 10350-52A0-008		11 Orange Black 11
00110010.		12 O F Gray/Hed 12	12 Orange Red 12
	Plug	13 O 14 O	13 Gray Black 13
	: 10150-3000PE		14 Gray Red 14
		X 1	15 White Black 15 16 White Red 16
	(soldered type)	Shield	17 Yellow Black 17
	(oolaalaa typo)		18 Yellow Red 18
			19 Pink Black 19
			20 Pink Red 20
			21 Orange Black 21
			22 Orange Red 22
			23 Gray Black 23 24 Gray Red 24
			24 Gray Red 24 25 White Black 25
			26 White Red 26
			27 Yellow Black 27
			28 Yellow Red 28
			29 Pink Black 29
			30 Pink Red 30
			31 32
			32 33 Orange Black 33
			34 Orange Red 34
Remarks	Used for I/O signals		35 Gray Black 35
nemaiks	Used for 1/O signals		36 Gray Red 36
			37 White Black 37
			38 White Red 38
			39 Yellow Black 39 40 Yellow Red 40
			41 Pink Black 41
			42 Pink Red 42
			43 Orange Black 43
			44 Orange Red 44
			45 Gray Black 45
			46 Gray Red 46
			47 White Black 47
			48 White Red 48 49 Yellow Black 49
			50 Yellow Red 50
			Shield Shield

^{*} Specify the cable length in □ of the order number. Example: JZSP-CJI103-1-E (1 m)

♦ I/O Cable Specifications (SERVOPACK CN2)

Items	Specifications									
Order No. *	JZSP-CJI203-□-E				JZSP-CJI20	03- 🗆 -E				
0.00.10.	020. 00.200 = 2		Pin No.	Wire Color	Dot Mark Color	Dot Mark	Mark Tube Print No.			
Cable Length	1 m, 2 m, 3 m		1	Orange	Black	-	1			
			3	Orange Gray	Red Black	-	2			
	Cable		4	Gray	DIdCK	_	3			
	. AMMOOA to AMMOOO 10D (abial de al)		5							
	: AWG24 to AWG30 × 18P (shielded)		6							
Cable and	Shell		7							
			9		1					
connector	: 10336-52A0-008		10		1					
	Dlug		11	White	Black	-	11			
	Plug		12	White	Red	-	12			
	: 10136-3000PE (soldered type)		13	Yellow	Black	-	13			
	: 10100 00001 E (00100100 typo)			Yellow Pink	Red Black	-	14 15			
			15 16	Pink	Red	-	16			
			17	FILIK	iteu		10			
			18	Orange	Black		18			
			19	Gray	Black		19			
			20	Gray	Red		20			
			21	White White	Black Red		21 22			
			23	Yellow	Black		23			
			24	Yellow	Red		24			
			25	Pink	Black		25			
Remarks	Used for I/O signals		26	Pink	Red		26			
	3		27	Orange	Black		27			
			28	Orange	Red Black		28 29			
			30	Gray	Red		30			
			31	White	Black		31			
			32	White	Red		32			
			33	Yellow	Black		33			
			34		ļ					
			35 36		 					
			- 50							

^{*} Specify the cable length in \square of the order number. Example: JZSP-CJI203-1_-E (1 m)

♦ Cable Specifications for Use with an Analog Monitor

Items	Specifications
Order No.	JZSP-CA01-E
Cable length	1 m
Connectors	Cable : STYLE 1007 AWM E74037 AWG24 VW-1 Connector : DF11-4DS-2C
Remarks	Used for analog output signals, such as speed reference and torque reference.

♦ Cable Specifications for Use with a Computer

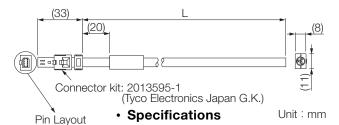
Items	Specifications
Order No.	JZSP-CVS06-02-E
Cable length	2.5 m
Connectors	Cable-end connector to SERVOPACK : USB Type miniB Cable-end connector to computer : USB Type A
Remarks	Used to connect a SERVOPACK with a personal computer in which SigmaWin+ is installed.

♦ HWBB Cable (Model JZSP-CVH03-□□ -E)

When using the HWBB function, connect this cable to the safety devices.

Even when not using the HWBB function, use SERVOPACKs with the Safe Jumper Connector.

• External Dimensions



Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

8 7 6 5 4 3
4 3
2 1

Pin No.	Signal	Lead Color	Making Color
1	Not used	-	_
2	Not used	_	_
3	/HWBB1-	White	Black
4	/HWBB1+	White	Red
5	/HWBB2-	Gray	Black
6	/HWBB2+	Gray	Red
7	EDM1-	Orange	Black
8	EDM1+	Orange	Red

Note: A jumper for CN12 ships with the product. Spare safety jumper part number is JZSP-CVH05-E

I/O Signals for EtherCAT Amplifier

Connector Pin Arrangement (CN1) for I/O Signals of the Power Regeneration Converter

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	/MCON+	О	Main circuit connector ON output	8*	(NC)	-	_
2	/MCON-	О	Main circuit connector ON output	9*	(NC)	-	_
3*	(NC)	-	_	10*	(NC)	-	_
4*	(NC)	-	_	11	/ESP+	I	Emergency stop input
5*	(NC)	=	_	12	/ESP-	I	Emergency stop input
6*	(NC)	-	_	13*	(NC)	-	_
7*	(NC)	-	_	14*	(NC)	-	_

^{*} Do not use NC signal.

Note: Connect the shielded wires to the CN1 connector shell.

Connector Pin Arrangement (CN1) for I/O Signals of the SERVOPACK for One Axis

Pin No.	Signal Name	I/O	Function	Pin No.	Signal Name	I/O	Function
1	COM24V	I	+24V external power supply input	14*1	(NC)	_	_
2	/Probe1	I	Probe 1 latch signal input	15*3	(NC)	_	_
3	/Probe2	I	Probe 2 latch signal input	16 ^{*3}	(NC)	_	_
4	/Home	I	Home switch input	17	/HWBB1-	I	Baseblock input 1
5*1	(NC)	=	=	18	/HWBB1+	I	Baseblock input 1
6	P-OT1	I	Forward overtravel	19	/HWBB2-	I	Baseblock input 2
7	N-OT1	I	Reverse overtravel	20	/HWBB2+	I	Baseblock input 2
8*1	(NC)	=	_	21	EDM1-	О	Baseblock monitoring signal
9	/BK1+	О	Brake	22	EDM1+	О	Baseblock monitoring signal
10	/BK1-	О	Brake	23	DBA1	I	External dynamic brake answer signal
11*2	THM1+	I	Motor winding temperature detection	24	DBA2	I	External dynamic brake answer signal
12*2	THM1-	I	Motor winding temperature detection	25	DBON	О	External dynamic brake
13*1	(NC)	-	_	26	DB24V	О	External dynamic brake

^{*1.} Do not use NC signal.

Note: Connect the shielded wires to the CN1 connector shell.

^{*2.} Use CN1 or CN3 for motor winding temperature detection.

^{*3.} Do not normally connect these terminals. However, you can connect CN1-15 and CN1-16 when you do not use the HWBB.

Σ -SD Driver for EtherCAT

Cables for $\Sigma\text{-V-SD}$ Drivers

Name	Lengt h	Order No.	External Appearance	CN#
Cable for 24-volt control power supply	1 m	JZSP-CNG00-01-E	To Σ-V-SD driver	CN7A Converter
 With loose leads on one end Connects one Σ-V-SD 	2 m	JZSP-CNG00-02-E	TO 2-V-SD driver	
driver to 24-volt control power supply	3 m	JZSP-CNG00-03-E		
Cable for 24-volt control power supply • With connectors on	0.2 m	JZSP-CNG01-A2-E	<u> </u>	CN7B to CN7A
both ends • Connects two Σ-V-SD drivers	0.3 m	JZSP-CNG01-A3-E		
Cables for local bus communications	0.5 m	JUPIT-W6004-A5		CN5 to CN5A
	1 m	JZSP-CJI01-1-E	To converter	CN1 Converter
Cable for converter I/O	2 m	JZSP-CJI01-2-E		
	3 m	JZSP-CJI01-3-E		
	1 m	JZSP-CSI02-1-E	To SERVOPACK	CN1 SERVO PACK
Cable for SERVOPACK CN1 I/O	2 m	JZSP-CSI02-2-E		
	3 m	JZSP-CSI02-3-E		
Cable for analog monitor	1 m	JZSP-CA01-E	To SERVOPACK To measuring device	CN6 SERVO PACK
Cable for personal computer connection	2.5 m	JZSP-CVS06-02-E	To computer To SERVOPACK	CN4 Amplifier
Digital operator		JUSP-OP05A-1-E	With connector cable (1 m)	CN3 Converter

♦ Connector Kit for CN1

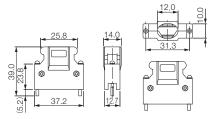
Use the following connector and cable to assemble the cable. The CN1 connector kit includes one case and one connector.

Connector Kit	Case		Connector		
Model	Model	Qty	Model C		
JZSP-CSI9-2-E	10326-52A0-008*	1 set	10126-3000PE* (Soldered)	1	

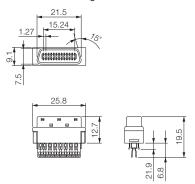
- *: Manufactured by Sumitomo 3M Ltd.
- · Cable Size

Item	Specifications				
Cable	Use twisted-pair or twisted-pair shielded wire.				
Applicable Wires	AWG24, 26, 28, 30				
Cable Finished Diameter	16 dia. max.				

· Dimensional Drawings of Case

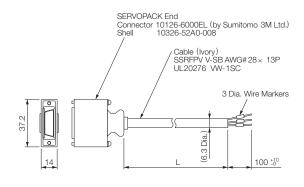


· Dimensional Drawings of Connector



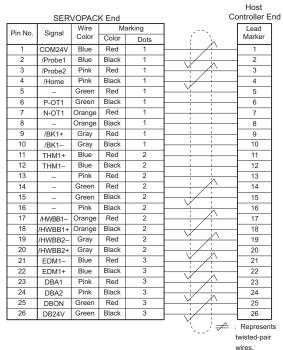
◆ Cable with Loose Wires at One End for CN1

Dimensional Drawings of Cable



Model	Cable Length
JZSP-CSI02-1-E	1 m
JZSP-CSI02-2-E	2 m
JZSP-CSI02-3-E	3 m

● Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CSI02-□-E Cable



Peripheral Devices

AC Reactor

Specifications

Power Regeneration Converter Model: CACP-	AC Reactor Model	Rated Voltage (V)	Frequency (Hz)	Rated Current (A)	Inductanc e (mH)	Insulation Class (class)	Watt Data Loss (W)	Surroundin g Air Temperatur e	Storage Temperature	Approx. Mass (kg)
JU15A3□	X008017	230	50/60	56	0.21	Н	55			8
JU19A3 □	X008018	230	50/60	73	0.17	Н	70		-20°C to 85°C	8
JU22A3□	X008019	230	50/60	90	0.14	Н	80			12
JU30A3□	X008020	230	50/60	107	0.1	Н	85	1000 +-		12
JU45A3B	X008022	230	50/60	179	0.07	Н	130	-10°C to		25
JU15D3□	X008010*1 X008023*2	480	50/60	27	0.82	Н	70			7.3
JU19D3□	X008011	480	50/60	36	0.67	Н	80			7.3
JU22D3□	X008012	480	50/60	45	0.56	Н	120			11.2

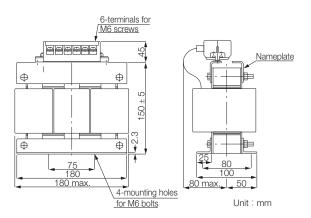
^{*1.} Not compliant with UL standards

External Dimensions

♦ Model: X008017

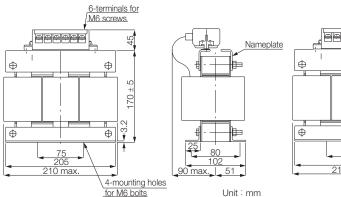
6-terminals for M6 screws Nameplate Namepl

♦ Model: X008018

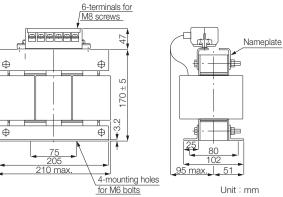


^{*2.} Compliant with UL standards

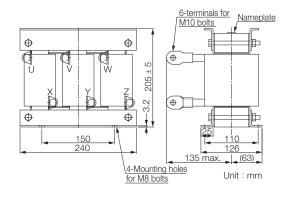
♦ Model: X008019



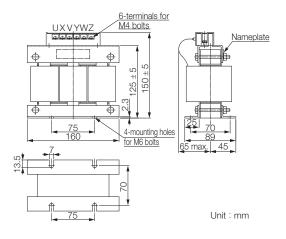
◆ Model: X008020



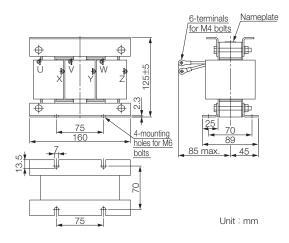
◆ Model: X008022



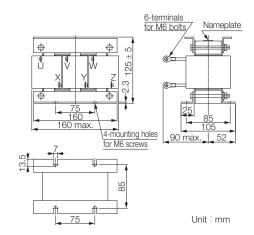
◆ Model: X008010



◆ Model: X008023

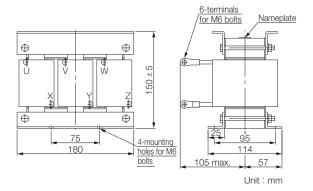


♦ Model: X008011



AC Reactor

♦ Model: X008012



Magnetic Contactors

The magnetic contactor for the control circuit power supply turns the control circuit power supply ON and OFF. The magnetic contactor for the main circuit power supply turns the main circuit power supply ON and OFF. Use a magnetic contactor (MC) to turn OFF the control power supply or main circuit power supply sequence.

Note: If the magnetic contactor on the main circuit power supply input is turned ON and OFF frequently, the Σ -V-SD servo driver may be damaged. Do not turn the power supply ON and OFF with the magnetic contactor more than one time every 30 minutes.

Select the magnetic contactor based on the information of power supply capacity per power regeneration converter, input current (50%ED, continuous ratings), and inrush current in Converter Input Current and Inrush Current (page 57).

Converter Input Current and Inrush Current

Voltage	Capacit y (50%ED) (kW)	Capacity (Continuou s Ratings) (kW)	Power Regeneration Converter Model	Power Supply Capacity per Power Regeneratio n Converter (kVA)	Input Current (50%ED) (Arms)	Input Current (Continuou s Ratings) (Arms)	Inrush Current (Main Circuit) (A _{0-P})
200 V	15	11	CACP- JU15A3□	22.5	73	54	83
	18.5	15	CACP- JU19A3□	30.5	90	73	83
	22	18.5	CACP- JU22A3□	37.5	107	90	83
	30	22	CACP- JU30A3□	45.0	145	107	178
	45	37	CACP-JU45A3B	75.0	218	179	178
400 V	15	11	CACP- JU15D3□	22.5	36	27	173
	18.5	15	CACP- JU19D3□	30.5	45	36	173
	22	18.5	CACP- JU22D3□	37.5	53	45	173

Warranty

Details of Warranty

■ Warranty Period

The warranty period for a product that was purchased (hereinafter called "delivered product") is one year from the time of delivery to the location specified by the customer or 18 months from the time of shipment from the Yaskawa factory, whichever is sooner.

■ Warranty Scope

Yaskawa shall replace or repair a defective product free of charge if a defect attributable to Yaskawa occurs during the above warranty period. This warranty does not cover defects caused by the delivered product reaching the end of its service life and replacement of parts that require replacement or that have a limited service life.

This warranty does not cover failures that result from any of the following causes.

- Improper handling, abuse, or use in unsuitable conditions or in environments not described in product catalogs or manuals, or in any separately agreed-upon specifications
- · Causes not attributable to the delivered product itself
- · Modifications or repairs not performed by Yaskawa
- Use of the delivered product in a manner in which it was not originally intended
- Causes that were not foreseeable with the scientific and technological understanding at the time of shipment from Yaskawa
- Events for which Yaskawa is not responsible, such as natural or human-made disasters

Limitations of Liability

- Yaskawa shall in no event be responsible for any damage or loss of opportunity to the customer that arises due to failure of the delivered product.
- Yaskawa shall not be responsible for any programs (including parameter settings) or the results of program execution of the programs provided by the user or by a third party for use with programmable Yaskawa products.
- The information described in product catalogs or manuals is provided for the purpose of the customer purchasing
 the appropriate product for the intended application. The use thereof does not guarantee that there are no
 infringements of intellectual property rights or other proprietary rights of Yaskawa or third parties, nor does it
 construe a license.
- Yaskawa shall not be responsible for any damage arising from infringements of intellectual property rights or other
 proprietary rights of third parties as a result of using the information described in catalogs or manuals.

Suitability for Use

- It is the customer's responsibility to confirm conformity with any standards, codes, or regulations that apply if the Yaskawa product is used in combination with any other products.
- The customer must confirm that the Yaskawa product is suitable for the systems, machines, and equipment used by the customer.
- Consult with Yaskawa to determine whether use in the following applications is acceptable. If use in the application
 is acceptable, use the product with extra allowance in ratings and specifications, and provide safety measures to
 minimize hazards in the event of failure.
 - Outdoor use, use involving potential chemical contamination or electrical interference, or use in conditions or environments not described in product catalogs or manuals
 - Nuclear energy control systems, combustion systems, railroad systems, aviation systems, vehicle systems, medical equipment, amusement machines, and installations subject to separate industry or government regulations
 - · Systems, machines, and equipment that may present a risk to life or property
 - Systems that require a high degree of reliability, such as systems that supply gas, water, or electricity, or systems that operate continuously 24 hours a day
 - · Other systems that require a similar high degree of safety
- Never use the product for an application involving serious risk to life or property without first ensuring that the system is designed to secure the required level of safety with risk warnings and redundancy, and that the Yaskawa product is properly rated and installed.
- The circuit examples and other application examples described in product catalogs and manuals are for reference. Check the functionality and safety of the actual devices and equipment to be used before using the product.
- Read and understand all use prohibitions and precautions, and operate the Yaskawa product correctly to prevent accidental harm to third parties.

Specifications Change

The names, specifications, appearance, and accessories of products in product catalogs and manuals may be changed at any time based on improvements and other reasons. The next editions of the revised catalogs or manuals will be published with updated code numbers. Consult with your Yaskawa representative to confirm the actual specifications before purchasing a product.

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